

# **User Manual**

# ADAM-3600-C2G

iRTU User's Manual



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#### CE

The ADAM-4000 series developed by Advantech Co., Ltd. has passed the CE test for environmental specifications when operated within an industrial enclosure (ADAM-4950-ENC). Therefore, in order to protect the ADAM modules from being damaged by ESD (Electric Static Discharge), we strongly recommend that the use of CE-compliant industrial enclosure products when using any ADAM module.

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  - Description of your peripheral attachments
  - Description of your software (operating system, version, application software, etc.)
  - A complete description of the problem
  - The exact wording of any error messages

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Introduction

# **1.1 Product Concept & Target Market**

The ADAM-3600-C2G is an Intelligent Remote Terminal Unit / iRTU, mainly for the oil & gas and water industries. Intelligent network nodes in IoT can control the downstream field devices to complete delivery tasks, transfer data to upstream devices wired or wirelessly. It is a key to connecting devices to the Internet of things architecture.

In the remote and wide ranging oil, gas and water application site maintenance and updating equipment is extremely costly. Intelligent RTU can perform remote monitoring, operation, maintenance and updates via the Internet. iRTU can perform up-date, complete delivery tasks at the site, and update data to the cloud. iRTU can also communicate with each other, quickly handle I/O correlation on emergencies to reduce the loss

The ADAM-3600 has a high performance and low power processor, adopts 20 local I/ O points and wired and wireless communication modes, users can collect, process and distribute the local information. It has a built-in real-time operating system and a real-time database, providing customers with an open interface and supports diverse programming languages.

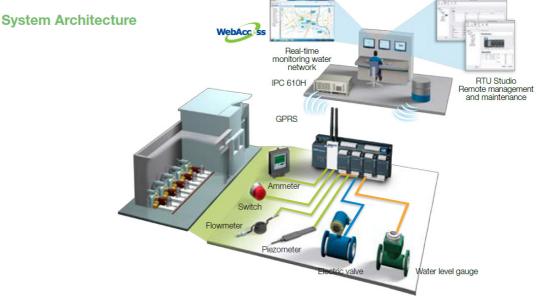


Figure 1.1 iRTU Application Architecture



Specifications

# 2.1 **Product Key Features**

#### Wireless communication for high-efficient transmission

An RTU is usually applied to a wide range of monitoring, such as oil field or oil pipelines. In wide area environments, wired communication often has cost and maintenance problems. The ADAM-3600-C2G series two built-in Mini-PCle cards slots and can support two types of different wireless communication interfaces. The supported wireless communication functions include: GPRS, 3G, Wi-Fi and Zigbee, users have many choices in the application of wireless communication, and are not restricted by field conditions.

#### High performance low-power CPU/RAM

The ADAM-3600-C2G comes with a 32-bit Cortex A8 600MHz CPU and DDR3 memory chips, which greatly improves the processing speed and efficiency. Based on these advantages and its unique low-power design, customers could take their time to tackle complex logic programs.

# Wide range of operating temperature with durability in harsh environment and reducing maintenance costs

It can be used for outdoor control cabinets and therefore must be able to withstand the heat of summer and the cold of winter. The ADAM-3600 supports an operating temperature range of -  $40^{\circ}$ C ~  $70^{\circ}$ C. The selected components are industrial grade, and have been tested with the strictest environmental control, to ensure that the products have a long life and, stable working in harsh environments.

#### Convenient remote project configuration software iRTU Studio

Provides project configuration software with remote operation. Users can configure all the devices in an offline and group mode, and can automatically conduct remote downloading based on its own code. Users can use this software for remote monitoring, updating the programmable logic and firmware, to save the cost of manpower and materials.

#### Supports open communication protocols

In addition to the standard Modbus communication protocol, it also supports the object DNP3 protocol. DNP3 is an international standard for RTU applications, and can also realize data identification, breakpoint transmission, initiative report and other functions under this protocol user can quickly integrate most of the SCADA system.

#### Multiple programming interfaces

Adopts an open real-time Linux system architecture, and run the real-time database. Transmission gives priority to the customizable tag. Data with a simple configuration can be converted instantly within the different communication protocols. And provides the IEC - 61131-3 standard & C/C + + library for the customer to develop programs. This lets users develop programmable logic control in the most convenient way.

#### NodeID as identification facilitate remote batch configuration

ADAM-3600 has a six bit DIP-switch on board which can be identification for 64 devices on the field. Through an ordinary cable, it could download configuration documents into RTU devices (with a maximum of 64), and customers could find out the sources of faults through ID codes when variations encountered in the performance of RTU.

#### Intelligent communication condition monitoring software iCDManager

Communication is the key function of RTU applications. RTU hardware can monitor the health status of the hardware communication. Users can use the intelligent algorithm to identify the health status of communications lines, remotely monitor the communication quality through the network in group mode, conduct the maintenance in advance, so as to avoid emergency repair caused by temporary failure.

# 2.2 ADAM-3600-C2G Specification

#### 2.2.1 ADAM-3600-C2G Specification of Main Unit

#### 2.2.1.1 System Specifications

CPU	A8 AM3352BZ	CZD60		
RAM	DDR3 256MB			
Battery Backup RAM	32KB			
Power Requirement	9-36V <sub>DC</sub>			
Digital Input/ Pulse In	8-ch			
Digital Output/ Pulse Output	4-ch			
Analogue Input	8-ch			
Extension I/O Slot	4-Slot			
Serial Port	2 x RS-485			
	1 x RS-232/485	5(DB9)		
Wireless	Interface	2 x Mini-PCIe (1x Half-Size/ 1 x Full-Size)		
	Zigbee	Serial Signal		
	GPRS/3G/ Wi-Fi	USB Signal		
USB	1 x USB2.0			
Ethernet	2 x RJ-45			
Display	1 x VGA			
LEDs	DI/DO/System/Serial Port/LAN			
SD Card	Standard SD (For Data Storage)			
	Micro SD(1GB For OS Storage)			
Operating Temperature	-40~70°C			
Storage Temperature	-40~85°C			

#### 2.2.1.2 Input / Output Specification

Analog Input			
Channel	8, differential		
Input Type	Voltage, Current		
Voltage/Current Range	±10V, ±2.5V, 0~20mA, 4~20 mA		
Resolution	16-bit		
Sampling rate	10 samples/second (total)		
Input Impedance	10MΩ		
Accuracy	±0.1% or better (Full Scale)		
CMR @ 50/60 Hz	120 dB		
NMR @ 50/60 Hz	100 dB		
Span Drift	± 25 ppm/ <sup>O</sup> C		
Zero Drift	± 3 μV/ <sup>O</sup> C, ± 3 μA/ <sup>O</sup> C		
Isolation Voltage	2,000V <sub>DC</sub>		
Burn-out detection	Yes (Current-only)		

Digital Input/Pulse Input			
Channel	8		
Input Type	Sink (Wet Contact)/ Counter		
Wet Contact Input	Logic0: 0 ~ 5 V <sub>DC</sub> Logic 1: 11~30V <sub>DC</sub>		
Rated Voltage	12/24VDC		
Rated Input Current	>5mA@12V <sub>DC</sub> >10mA@24V <sub>DC</sub>		
Input Filter	Programmable, Default: 3ms		
Pulse Input Frequency	150HZ		
Over Voltage Protection	+40V <sub>DC</sub>		
Isolation Voltage	2000V <sub>DC</sub>		

Digital Output/Pulse Output				
Channel 4				
Output Type	Open Collector (S	ink)		
OC Output	Rated Voltage	8~30 V <sub>DC</sub>		
	Rated Current	200mA(max.load)		
Over Voltage Protection	+40V <sub>DC</sub>			
Pulse Output Frequency	1KHz			
Isolation Voltage	2000V <sub>DC</sub>			

#### 2.2.1.3 Environmental Specifications

- Operating Temperature: -40~70°C
- Storage Temperature: -40~85°C
- Operating Humidity: 20~95% (non-condensing)
- Storage Humidity: 0 ~ 95% (non-condensing)

#### 2.2.2 Expansion Module Specifications

ADAM-3600-C2G support four slots expansion can support different type I/O modules in one integrated unit.

#### 2.2.2.1 ADAM-3617 (4-ch Al)

Channel	4, differential
Input Type	Voltage, Current
Voltage/Current Range	±10V, ±2.5V, 0~20mA, 4~20 mA
Resolution	16-bit
Sampling rate	10 samples/second (total)
Input Impedance	<sub>10M</sub> Ω
Accuracy	±0.1% or better (Full Scale)
CMR @ 50/60 Hz	120 dB
NMR @ 50/60 Hz	100 dB
Span Drift	± 25 ppm/ <sup>O</sup> C
Zero Drift	± 3 μV/ <sup>O</sup> C, ± 3 μA/ <sup>O</sup> C
Isolation Voltage	2000V <sub>DC</sub>
Burn-out detection	Yes (Current-only)

#### 2.2.2.2 ADAM-3618 (3-ch Thermocouple )

Channel	3, differential
Input Type	J,K,T,E,R,S,B Type Thermocouple
Resolution	16-bit
Sampling rate	10 samples/second (total)
Input Impedance	$_{\rm 2M}\Omega$
Accuracy	±0.1% or better (Full Scale)
CMR @ 50/60 Hz	90dBs
NMR @ 50/60 Hz	60dBs
Span Drift	± 25 ppm/ <sup>O</sup> C
Zero Drift	± 3 μV/ <sup>O</sup> C
Isolation Voltage	2000 V <sub>DC</sub>
Burn-out detection	Yes (Current-only)

#### 2.2.2.3 ADAM-3622 (2-ch AO)

Channel	2
Output Type	Voltage, Current
Output Range	0 ~ 10 VDC, 0~20 mA, 4~20 mA
Resolution	12-bit
Accuary	±0.1% or better (Full Scale)
Current Load Resistor	0 ~ 500
Span Drift	± 25 ppm/ <sup>O</sup> C
Zero Drift	± 3 μV/ <sup>O</sup> C
Isolation Voltage	2000 V <sub>DC</sub>
Burn-out detection	Yes (Current-only)

#### 2.2.2.4 ADAM-3651 (8-ch DI/ PI )

Channel	8
Input Type	Sink (Wet Contact)/ Counter
Wet Contact Input	Logic0: 0 ~ 5 V <sub>DC</sub> Logic 1: 11~30V <sub>DC</sub>
Rated Voltage	12/24 V <sub>DC</sub>
Rated Input Current	>5mA@12V <sub>DC</sub> >10mA@24V <sub>DC</sub>
Input Filter	Programmable, Default: 3ms
Pulse Input Frequency	150HZ
Over Voltage Protection	+40 V <sub>DC</sub>

#### 2.2.2.5 ADAM-3656 (8-ch DO/ PO )

Channel	8		
Output Type	Open Collector (Sink)		
OC Output	Rated Voltage 8~30 V <sub>DC</sub>		
	Rated Current 200 mA(max.load)		
Over Voltage Protection	+40 V <sub>DC</sub>		
Pulse Output Frequency	1KHz		
Isolation Voltage	2000 V <sub>DC</sub>		

#### 2.2.2.6 ADAM-3664 (4-ch RO)

Channel	4		
Output Type	Open Collector (Sink)		
OC Output	Rated Voltage 8~30 V <sub>DC</sub>		
	Rated Current	200mA(max.load)	
Over Voltage Protection	+40 V <sub>DC</sub>		
Pulse Output Frequency	1KHz		
Isolation Voltage	2000 V <sub>DC</sub>		

# 2.3 LED Indicators



Figure 2.1 LED Indicator

# Chapter 2 Specifications

## 2.3.1 System LED

LED	Color	Function Description
PWR	Green	Device powered indicator. Extended function is described in 4-2-6-4.
RUN	Green	Control logic running indicator. Extended function is described in 4-2-6-4.
ERR	Red	Control logic error indicator. Extended function is described in 4-2-6-4.
BAT	Red	Light on, battery lower than 5V
PROG	Green	Control by user's program

# 2.3.2 Digital Input/Output Indicator LED

LED	Color	Function Description
DI0	Green	Light on, the channel is activated by input
DI1	Green	signal
DI2	Green	
DI3	Green	
DI4	Green	
DI5	Green	
DI6	Green	
DI7	Green	
DO0	Green	Light on, the channel output is activated
DO1	Green	
DO2	Green	
DO3	Green	

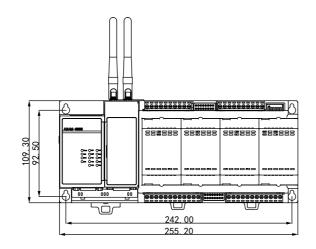
#### 2.3.3 Serial Communication LED

LED	Color	Function Description
TX1	Orange	Blinking, COM1 is sending data
RX1	Green	Blinking, COM1 is receiving data
TX2	Orange	Blinking, COM2 is sending data
RX2	Green	Blinking, COM2 is receiving data
TX3	Orange	Blinking, COM3 is sending data
RX3	Green	Blinking, COM3 is receiving data

#### 2.3.4 Ethernet LED

LED	Color	Function Description
Link1	Orange	Light on, LAN1 is connected with Ethernet
Act1	Green	Blinking, LAN1 is sending data to Ethernet
Link2	Orange	Light on, LAN2 is connected with Ethernet
Act2	Green	Blinking, LAN2 is sending data to Ethernet

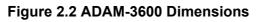
# 2.4 iRTU Dimensions







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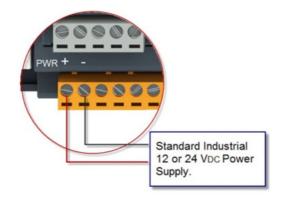


Wiring and Installation

# 3.1 Wiring

## 3.1.1 Power Supply Wiring

ADAM-3600-C2G supports mains input ranging from 10  $V_{DC}$  to 30  $V_{DC}.$  Users can choose standard 12  $V_{DC}$  or 24  $V_{DC}C$  power supply.





#### 3.1.2 3-1-2Input / Output Wiring

#### 3.1.2.1 Analog Input Wiring

ADAM-3600-C2G equips with 8 channels AI with differential wiring type, wire as shown below:

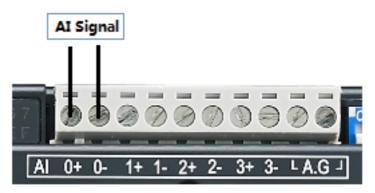


Figure 3.2 Analog Input Wiring

# Chapter 3 Wiring and Installation

#### 3.1.2.2 Digital Input Wiring

The ADAM-3600-C2G is equipped with 8 channels DI, follow the below diagram for wiring. The pin "COM" is for positive voltage wiring and provides a pull high voltage to the unwired pins. Normally user can leave it empty, and consider wiring while the field interference is significant.

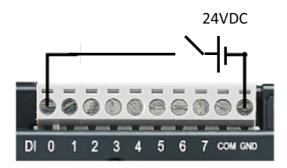


Figure 3.3 Digital Input Wiring

#### 3.1.2.3 Digital Output Wiring

ADAM-3600-C2G is equipped with 4 channels DO, follow the below diagram for wiring



Figure 3.4 Digital Output Wiring

#### 3.1.3 Serial Port Wiring

ADAM-3600-C2G is equipped with 3 serial ports, the COM2/3 are for RS-485 and locate on the orange terminal, please follow the below diagram for wiring:



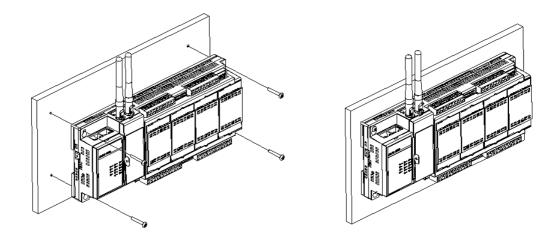
Figure 3.5 Serial Port Wiring

# 3.2 Installation

#### 3.2.1 Wall-mounted and DIN-Rail Installation

The ADAM-3600-C2G supports two types of installation: Wall-mounted and DIN-Rail Installation.

For wall-mounted installation, users can fix the device on the wall with 4 screws as shown below.



#### Figure 3.6 Wall-mounted Installation

For DIN-Rail installation, follow the below diagram to put the device on the DIN-Rail, and lock the 3 lock to fix the device on the DIN-Rail

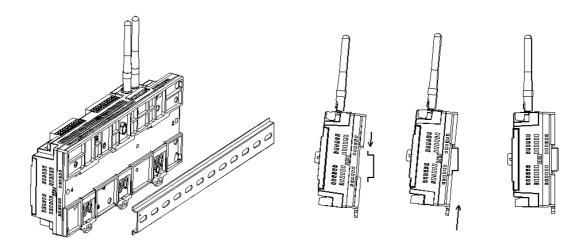


Figure 3.7 DIN-Rail Installation

#### 3.2.2 Wireless Module Installation

There are two wireless expansion interfaces under the gray cover, which supports two Mini-PCle ports, and can insert wireless LAN card. Two overlapping network cards can be installed. The below supports half-sized card while the upper supports full-size card. Two screws are needed to install each card, and then the antenna could be installed. More details as follows:

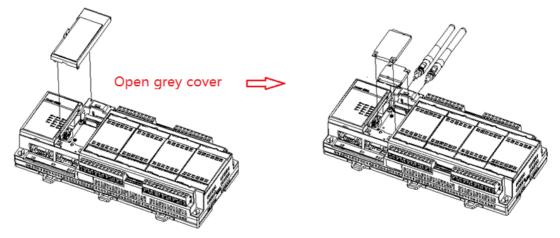


Figure 3.8 Wireless Module Installation

#### 3.2.3 Expansion Input/Output Module Installation

The ADAM-3600-C2G has four expansion slots named A, B, C and D with a black cover. The following is the installation methods when customers need to plug expansion modules.

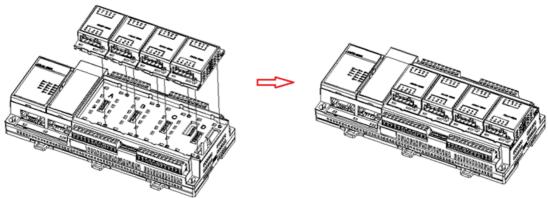


Figure 3.9 Expansion Input/Output Module Installation

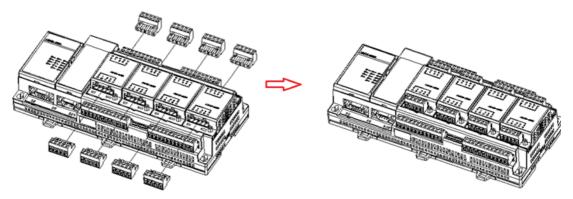


Figure 3.10 Expansion Input/Output Module Installation

#### 3.2.4 Writeable Label

To make it more convenient for users to record RTU device information, we especially design a writeable label on the cover. User can write any information to help to keep some important project information.

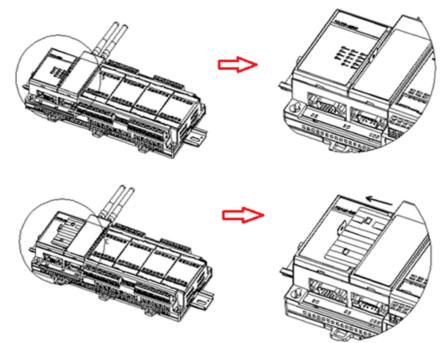


Figure 3.11 Writeable Label

#### 3.2.5 SD Card Installation

The ADAM-3600-C2G supports two types of SD cards used as storage. One is Micro-SD, which carries the OS. The other is a Standard SD for storing data. It is available for users to choose and configure. The installation location of Standard SD is at the bottom of the antenna, poke the black blade upward, and you will find the slot, insert the SD card, push the black cover downward as follows:

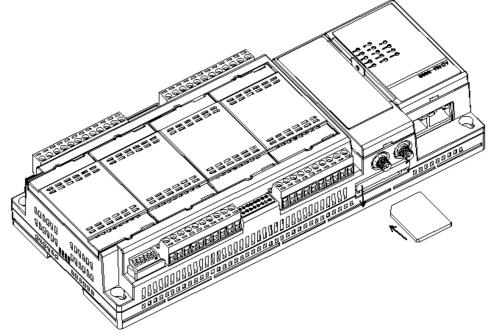
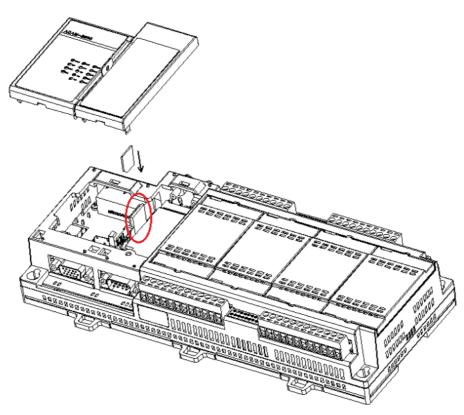


Figure 3.12 Card Installation

# Chapter 3 Wiring and Installation

#### 3.2.6 SIM Card Installation

When customers install a 3G/GPRS module, they need to insert a SIM card, follow below diagram to install the SIM card. The SIM card is micro-SIM (3FF) type.

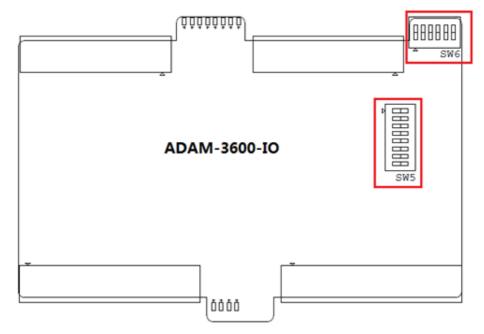




# 3.3 Jumper/Switch Settings

## 3.3.1 DIP Switch Settings

ADAM-3600-C2G IO has two DIP switches as follows:



#### Figure 3.14 DIP Switch Setting

No.	Name	Meaning	Description
1	SW6	Node ID	6-bit: supports 0~63 devices ON-1/ OFF-0 1 is for high bit, 6 is for last bit, ex: [0 0 0 0 0 1] = 1 [1 0 0 0 0 0] = 32
2	SW5	8-ch AI Current or voltage range select	ON- Current OFF- Voltage

#### 3.3.2 Jumper Settings

The ADAM-3600 CPU has two Jumpers as follows:

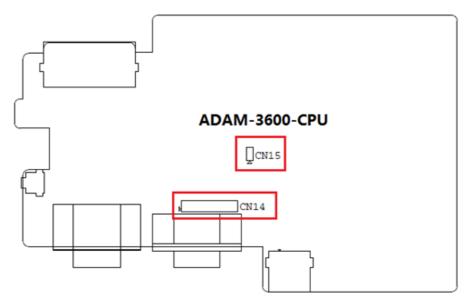


Figure 3.15 Jumper Settings

No.	Name	Meaning	Descriptions
1	CN14	COM1 DB9 Port select RS-232 or RS-485	⊳
			⊳
2	CN15	Watchdog Enable Jumper	ON- Enable OFF- Disable



Advantech iRTU Studio

# 4.1 iRTU Studio Introduction

If there's one or more RTU devices in the field site it's more convenient for users if there is a tool to complete the integrated configuration and remote management. For this, Advantech developed a utility software to facilitate these tasks.

Advantech iRTU Studio can be operated in Windows XP/ Windows 7 system and has the following functions:

- Provide interface for off-line project configuration, and remote deploy the configuration base on the adjustable NodelD.
- Easy to configure the project tags with actual engineering meaning, and easy to map these tags to the Modbus and DNP3 services.
- Users could set each input and output range and support AI calibration for on onboard IO and Expansion IO.
- With regard to network communications, user can complete the settings for Ethernet, Wi-Fi, 3G and GPRS via iRTU Studio.
- ADAM-3600 provides Modbus/RTU, Modbus/TCP and DNP3.0 servers, and customers can flexibly choose protocol services according to their own needs.
- Advantech iRTU Studio Support remote monitoring of communication status of serial ports and Ethernet ports

Advantech iRTU Studio can be downloaded from Advantech support website: http://support.advantech.com/

# 4.2 Using iRTU Studio for Configuration and Management

#### 4.2.1 Project Initialization

Project Initialization can be achieved while users start iRTU software, and step by step complete 'Create Project' -> Right click to 'Add Device' -> Right click to 'Copy' (for large number ADAM-3600 configuration)

#### 4.2.1.1 Creating a new project

Start iRTU Studio software, click "create project" button under the taskbar "Project", and you will find the dialog box as follows, what you need to do is to input the project name, description and select the storage directory, then click "OK" button.

🔏 Project		x
Name:	Oil pilot plant	
Author:	Ying.Liu	
Path:	C:\Users\ying.liu\Documents\Advantech iRTU Studio\Project	
Description:	Oil pilot test project site deployment	*
	OK Cancel	•

Figure 4.1 Creating a new project

#### 4.2.1.2 Adding Devices and Editing a Project

After completing the creation of the new project, users can right-click on the project name to check the project information and add new devices. To add devices, user need to input the name, device type Node ID and description. The field of password contains the default setting; user can change it in "Deploy" taskbar "Password Setting". See more details in Article 1-3-3

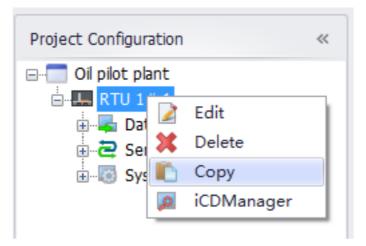
After finish the device adding, user's can modify the device information by double-click the device name on the left-hand-side tree view, or right-click on the device name, and choose "edit".

8 🗆 🗎 🖬	New Device*	x		
Project Help	Device			Apply Cancel Change
📮 🖿 📑 💾 🚳	General Inform	mation		
Create Open Close Save Device Project Project Project Search	Name:	RTU 1#		
Project 4	Device Type: Password:	ADAM-3600-C2G		
Project Configuration «	Indentity:	Node ID	<b>*</b>	
	Node ID: IP Address: Description:	1 0.0.0.0 Oil pilot test 1#device		
👍 Add Device	Description:	On phot test 1#deVice	× v	

Figure 4.2 Adding Devices and Editing

#### 4.2.1.3 Copying Devices

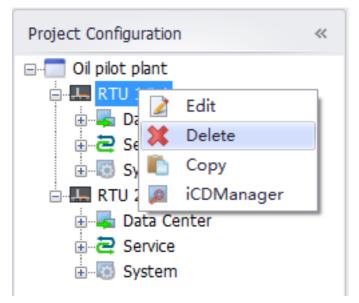
To reduce the complexity of configure a lot of ADAM-3600 on the field, iRTU Studio supports the ability to copy device information within a project. Users can right-click on the device name and choose "copy". The copied device will have the same configuration as the original device, but user still need to be modify the name, NodeID or IP as well as the description according to the project planning.



**Figure 4.3 Copying Devices** 

#### 4.2.1.4 Deleting Devices

Users can right-click on the device name and choose "delete" to delete a device in the project.



**Figure 4.4 Deleting Devices** 

#### 4.2.2 Configuring the Data Center and Link Tag with I/O

After adding a device, there will be an item "Data Center" under the added device. It is a place for user to manage data acquisition, which is an important functionality for a RTU. Through this interface, user can manage all the ADAM-3600 resources which are able to fetch data from the field site.

The ADAM-3600 can support many interfaces for data acquisition, include on-board I/O, expansion I/O, serial device I/O, Ethernet device IO, and Wireless Zigbee device I/O. All these above I/Os can be configured as a tag by using the iRTU Studio.

Beside the real I/O tags, user can also build some user tags which is with specific engineering purpose for management under the iRTU Studio

#### 4.2.2.1 OnBoard I/O Configuration

The ADAM-3600-C2G is equipped with 8-ch AI, 8-ch DI, and 4-ch DO ports which users can map the real input signals to the IO tag. The configuration method of analog and discrete input is different and the specific configuration method is as follows:

#### Onboard IO Analog Configuration

Besides the basic information of IO tag, the configuration of analog also includes advanced configuration. The specified way is as the following figure shows.

🔋 🖙 📑 🗔			Advantech iF	tTU Studio				- 8 × 0 0
Create Open Close Save Project Project Close Save	Project Export To Download Deploy	Password Setting						
Project Configuration «	00 COM1(RTU 1#)	🐻 IO Tag(RTU 1#-Temp	perature sensor 1#)* ×			2. Click "Add"		
⊡- ☐ Oil pilot plant ⊕ III RTU 1#-1 ↓ III - Data Center	I/O Tag					₽	Add	Delete
i 1/0	Name	Data Type	Address	Conversion Type	Scale Type	Description		
COM1	COM1_TEMP1	Analog	00001	Unsigned Integer	No Scale			
Galactic to Tag Galactic to Tag Galac		3. Edit Tag basic infor	mation	ed		4. After	Apply editing, click	Cancel Change
System Tag			ScalingT	vpe: No Scale			ag will be list	
	Name:	COM1_TEMP2	- Formula:	vpe: No Scale		list		
🗊 🔟 System	Data Type:	Analog						
RTU 2#-2     Data Center	Conversion	Unsigned Integer	•					
B-2 Service	Address:	00002	Scale:	0				
- 🐻 System	Start Bit:	0	Bias:	0				
	Length(bit):	16	Span Hig					
	Initial Value:	0	Span Lov					
	Description:	1	Clamp:	Clamp to low Clamp to high				
			~	Clamp to zero				

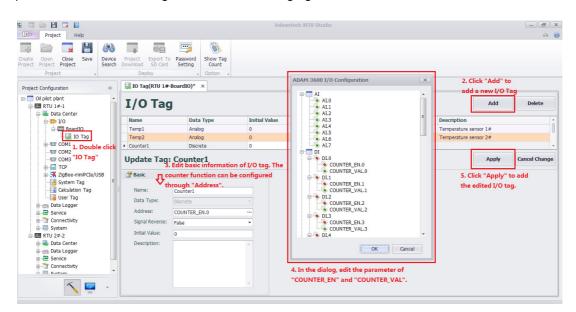
#### Figure 4.5 Configuring Onboard I/O Analog

#### Onboard IO Discrete Configuration

Configuration of the discrete onboard IO is identical with analog configuration, except that it has no advanced configuration. Moreover, ADAM-3600-C2G's on board DI and DO could separately provide counter and Pulse Width Modulation (PWM) function. Users can set these functions as described in 4-2-6-2. After selecting Counter and PWM functions, users have to configure them through iRTU Studio. The specific configuration method is as follows.

#### - Counter Function Configuration

The DI interface's counter function could compute the number of pulses within a certain sample time. Users can configure it as the following figure shows.



#### Figure 4.6 DI interfaces counter function configuration

With configuring counter function, some parameters are required and their meaning and setting are as follows: **Counter\_EN: counter enable**. The data type is discrete and the value can only be "0" or "1". Users can set the initial value and signal reverse. When the signal reverse is "True", it means that DI interface enable the counter function with value of "1"; Otherwise, when the signal reverse is "False", it means that DI interface enable the counter function with the value of "0". **Counter\_VAL**: counter value displaying current value of the counter. The data type is analog. Users can set the initial value through iRTU Studio. Another function of Counter\_VAL is that users can reset the counter through making it equals to "0".

PWM Function Configuration

The DO interface's PWM function could output the square wave signal with the specified duty cycle and frequency. Users can configure it as the following figure shows.

Project a Project Configuration «	Deploy	BoardIO)* ×				2. Click "Add" to add a new IO tag
Oil piot plant     A     The second sec	I/O Tag	I.		ADAM-3600 I/O Configuration	x	Add Delete
	Name	Data Type	Initial Value		<u>^</u>	Description
🖮 📼 BoardIO	Temp1	Analog	0	AL1		Temperature sensor 1#
IO Tag	Temp2	Analog	0	🖲 AI.2		Temperature sensor 2#
🖲 🐨 COM1 1. Double click	Counter1	Discrete	0	AL3	-	
	Basic 🞵 Th	Edit basic informatic e PWM function car rough "Address" PWM1 Discrete PWM_EN.0 False 0		ALS ALG DI OC PVM, EN.0 PVM,	Cancel	Apply     Cancel Change       5. Click "Apply" to add the edited IO tag.       4. In the dialog, edit the parameter of "PWM_EN", "PWM_LO" and "PWM_CNT".

Figure 4.7 DO interface PWM function configuration

When configuring PWM function, some parameters are required and their meaning and setting are as follows:

**PWM\_EN**: PWM enable. The data type is discrete and the value can only be "0" or "1". Users can set the initial value and signal reverse. When the signal reverse is "True", it means that DO interface enable the PWM function with value of "1"; Otherwise, when the signal reverse is "False", it means that DO interface enable the PWM function with the value of "0".

**PWM\_HI**: the duration time of PWM high level. The data type is analog of 32 bits and the unit is 0.1ms. The value range is [(1~4294967295) x0.1ms+0.1ms]. In the initial status, the value is 0.

**PWM\_LO**: the duration time of PWM low level. The data type is analog of 32 bits and the unit is 0.1ms. The value range is [(1~4294967295) x0.1ms+0.1ms]. In the initial status, the value is 0.

**PWM\_CNT**: the DO's output number of square wave signal. The data type is analog and the initial status is "0" under default condition. Users can modify the initial value through iRTU Studio.

With the duration time of high level and low level, the frequency and duty cycle can be calculated. The PWM period is the sum of duration of high level and low level, namely PWM\_HI+ PWM\_LO. The PWM frequency is 1/ (PWM\_HI+ PWM\_LO). The PWM duty cycle is the ratio of duration time of high level and PWM period, namely PWM\_HI/ (PWM\_HI+ PWM\_LO).

#### 4.2.2.2 Serial I/O Device Configuration

The ADAM-3600 has three serial ports including 1x RS232/RS485, 2 x RS485. iRTU Studio can edit, delete and add device on these three ports.

- 1. Right click the "Data Center" on the left-side tree view, and select "Add Port"
- 2. In the "Type" field of "New Port" page, select "Serial", and input the related parameters for the serial port.
- 3. Click button "Apply", the port will be created on the left-hand side tree view under the "Data Center" item

s 🗔 🗁 💾 🗔			Advantech iRTU Studio	C.		- @ X
Project Help						~ (1)
Create Open Close Save Project Project Close Save	Project Export To Download Deploy	Password Setting				
Project Configuration «	W New Port(RTU 1	#)* 🗴 <도 dit port inform	ation			
Oil pliot plant     I. Right click     Immediate RTU 1#-1     Data Center		t			4. After editiong,	Apply Cancel Change
B-ID I/O select "Add	🚰 General Informa	tion				î
TCP Port"	Type:	Serial 🔻	Scan Time(ms):	1000		
	Descriptions	Serial 3. Select serial port	Time Out(ms):	3000		
User Tag	Description.	XBee/XBee-PRO TCPIP	Retry Count:			
				3		
E			Auto Recover Time(s):	10		
🖩 🐺 Data Center	Serial Port Setti	ng				
Cervice     System						
in a option		COM1 •				
	Baud Rate:	9600 -	Parity:	None	•	
	Data Bit:	8 *	RTS:	False	•	
	Stop Bit:	1 •	DTR:	False	•	
	L					
<u> </u>						

#### Figure 4.8 Adding COM port

- 4. Right click the "COMx" item created on the previous step and select "Add Meter" to add meter.
- 5. In the "New Meter" page, type in the name and related parameters, and click "Apply" to add meter. While the meter added, there is a new item "I/O Tag" below the meter, click the "+" in front of the COM port and meter to unfold it.

		Advantech	iRTU Studio		
Project Help		L			
	. 5. 😇				
t Project Project Save Device Proj Search Down	nload SD Card Setting				
Project 4	Deploy				
ect Configuration «	COM1(RTU 1#) 🔤 New	Meter(RTU 1#)* × 🧲 2. Edit ner	w meter information		
Oil pilot plant RTU 1#-1 Data Center "COM1", select	ew Meter			3. After editing, click "Apply"	Apply Cancel Cha
	General Information				
🔤 CON 💠 Add Meter		Temperature sensor 1#			
TCP 💥 Delete	Meter Type:	Modicon			
ZigBee-miniPCIe/USB	Unit Number:				
	Description:	1# Temperature sensor			
B III System					
- RTU 2#-2					
Data Center     Zervice	Extention Properties				
System	Use ASCII Protocol:				
	0				
	Packet Delay (ms):				
	0				
	Digital block size:				
	512				
× -	Analog block size:				

#### Figure 4.9 Adding a COM meter

- 6. Double click the "IO Tag" item to edit the tag to map with the data from serial meter.
- 7. To delete a COM port or a meter, right click to the select the target item and select "Delete".

#### 4.2.2.3 Ethernet I/O Device Configuration

ADAM-3600 is equipped two Ethernet ports; user can edit, delete and add devices through iRTU Studio.

1. Double click or right click the "TCP" item under the "Data Center" in the left side tree view and choose "edit" as shown in the following figure to edit the port.

	and remembering righter to call the port.
Advantech iRTU S	Studio – 🖻 🗶
	⇒ ( <b>)</b>
Password Setting	
4	3. After editing,
TCP(RTU 1#) × 🗢 2. Edit TCP information	click "Apply"
	Apply Cancel Change
tion	
TCPIP + Scan Time(ms):	1000
TCP Time Out(ms):	3000
Retry Count:	3
- Auto Recover Tir	me(s): 10
D	Advantech IRTU S Passnord Setting Comparison Comparison Tcopp Tcop Tcop

Figure 4.10 Editing TCP Information

- 2. Right click "TCP" item, choose "Delete", the port will be deleted after your confirmation.
- 3. Right click "TCP" item, choose "Add Meter" to add a meter.
- 4. In the "New Meter" page, type in the name and related parameters, and click "Apply" to add meter. While the meter added, there is a new item "I/O Tag" below the meter, click the "+" in front of the port and meter to unfold it.

Project Help		Advantech iRTU Studio	- 8
Open Close Save Project Project Search Project 4	Project Export To Pa Download SD Card S Deploy	sword	
act Configuration «	COM1(RTU 1#)	New Meter(RTU 1#)* × 2. Add meter information	3. After editing, click "Apply"
Oil pilot plant IIII RTU 1#-1	New Mete	r	Apply Cancel Change
I/O 1 Pight click	General Information		
COM2 "TCP", select	Name:	Electrical Paremeter Table	
Add Meter	Meter Type:	Modicon 👻	
	Unit Number:	1	
Us Celete	Description:	Electrical Paremeter Table	
👜 📥 Data Center	A TCP/IP		
e-æ Service ⊕-⊚ System	IP Address:	0.0.0.0	
	Port Number:	0	
	Extention Propertie	S	
× .	Device Address (if Use UDP:	other than Unit Number):	E

Figure 4.11 Adding and Deleting a TCP Meter

5. Double click the "I/O Tag" item to edit the tag to map with the data from Ethernet meter.

				Advantech iRTU S	tudio				6
Project Help									6
🗁 🗔 💾 🚳									
Open Close Save Device	Project Export To	Password							
t Project Project Search	Download SD Card	Setting							
Project 4	Deploy	4							
ect Configuration «	COM1(RTU 1#)	Electrical Paremeter Ta	ble(RTU 1#)	IO Tag(RTU	1#-Electrical Pareme	eter Table)* ×		2. Click "Add"	
Oil pilot plant	I/O Tag							Add	Delete
in 1/0	Name	Data Type	Address		Conversion Type	Scale Type	Description		
e-™ COM1	Current	Analog	00001		Unsigned Integer	No Scale			
COM2 COM3 1. Double click									
E-M TOP "IO Tag"									
Electrical Paremeter Ta								Apply	Cancel Char
ZigBee-miniPCIe/USB	🚰 Basic	3. Add Tag basic in	formation	Advanced				4. After editing, cli	- ck "Apply"
System Tag				CashanTuran	No Scale	-		The tag information	
Governag     Service	Name:	Current		ScalingType:	NO SCale	•		listed in the list	iii wiii be
🖬 🐻 System	Data Type:	Analog	-	Formula:				listed in the list	
RTU 2#-2	Conversion	Unsigned Integer	•						
🖶 📥 Data Center 🖶 🔁 Service	Address:	00001		Scale:	0				
B-B System	Start Bit:	0		Bias:	0				
	Length(bit):	16		Span High:	0				
	Initial Value:	0		Span Low:	0				
	Description:	1		Clamp:	Clamp to low				
					Clamp to high				
× -			*						

Figure 4.12 Configuring a TCP Meters I/O

- 6. iRTU Studio default provide 1 TCP port for Ethernet IO configuration, if user need another TCP port, please right click on the "Data Center" and select "Add Port".
- 7. In the "Type" field of "New Port" page, select "TCPIP", and input the related parameters for the serial port. Then click button "Apply", a new TCP port will be created.

1 🗁 💾 🗔 Project Help	Advantech IRTU Studio	- <b>e</b> 6
Open Close Save Project Project	Project Export To Password Download SD Card Setting	
ect Configuration «	COM1(RTU 1#) Wew Port(RTU 1#)* × C 2. Edit new port information	4. Afte editing, click "Apply"
OI pilot plant THE RTU 1#-1 Data Center Data Center Data Center	New Port	Cancel Chan
Source     System     Source     System     Source     System     System	Type: TCPIP • Scan Time(ms): 1000 Name: TCPIP 3. Select TCPIP Description: • Auto Recover Time(s): 10	

Figure 4.13 Adding and Editing TCP Ports

## 4.2.2.4 Zigbee Wireless I/O Device Configuration

A Zigbee wireless communication module can be added to the ADAM-3600 from COM port or USB port on PCIe-mini card socket. To get data from the Zigbee Wireless Meter, use the following steps:

- 1. Right click the "Data Center" on the left-side tree view, and select "Add Port"
- 2. In the "Type" field of "New Port" page, select "XBee/XBee-PRO" which is the supported Zigbee driver for ADAM-3600.
- 3. In the section of "Serial Port Setting", please select the port where the Zigbee communication module connects to and adjust related parameter to communicate with the module. Please note if the resource is shown on the tree view, it is occupied by other meter, the resource will not be shown on the drop-down menu of the "Port" field.
- 4. Click button "Apply", the port will be created on the left-hand side tree view under the "Data Center" item.

Project Help				Advantech iRTU	Studio			
en Close Save Device	Project Export To Download SD Card Deploy	Password Setting						
nfiguration «	🔒 Network Setting(	(sampledevice)	I New Meter(sampleder	vice) 🐨 New Port	sampledevice)*	× 🛵 2. complete the ir	nformation	
le Impledevice-1 1. right click	New Po	rt					4. click apply when the edit	Apply Cance
-100 I/O 100 COM1	General Information	ation 3. choose XBe	e/XBee PRO type					
	Type:	XBee/XBee-PRO	•	Scan Time(ms):	1000			
	Name:	XBee/XBee-PRO TCPIP		Time Out(ms):	3000			
ZigBee-miniPCIe/USB	Description:			Retry Count:	3			
			-	Auto Recover Time(s):	10			
Service System	Serial Port Sett	ting						
- I/O Setting	Port:	miniPCIe/USB	•					
	Baud Rate:	9600	-	Parity:	None	•		
	Data Bit:	8	-	RTS:	False	•		
	Stop Bit:	1	•	DTR:	False	•		
	Extension Prop	erties						
	🔲 [ID] PAN ID (	(64 bits):						
	🔲 [SC] Scan Ch	annels (bitfield):						
	🗌 [SD] Scan Du	iration (exponent):						
	🔲 [ZS] ZigBee S	Stack Profile:						
× .	🔲 [NJ] Node Jo	in Time (second):						

#### Figure 4.14 Adding a New ZigBee Port

5. Right click the port created on the previous step and select "Add Meter" to add meter.

 In the "New Meter" page, type in the name and related parameters, and click "Apply" to add meter. While the meter added, there is a new item "I/O Tag" below the meter, click the "+" in front of the port and meter to unfold it.

) 🗁 🗎 🗔 Project Help	Advantech iRTU Studio	- 6
Open Close Save Project Project	Project: Export To Password Download SD Card Setting Deploy 4	
Configuration «	Image: Sign Conduction of the second seco	Apply Cancel Chan
Data Center      Data Center      Data Center      On      CoM1 1. Right click,      w COM3 select *Add      off TOP Meter*      System      System      RTU 2#-2	Information         Name:       Wireless Dynamometer         Meter Type:       Modicon         Unit Number:       1         Description:       Wireless Dynamometer	3. After editing, click *Apply*
i → Data Center i → ⊃ Service i → ⊙ System	ZigBee 64-bit Address:         000000000000fff         ZigBee 16-bit Address:         0xfffe         Use ASCII Protocol:         0         Packet Delay (ms):	

#### Figure 4.15 Adding a ZigBee Meter

7. Double click the "I/O Tag" item to edit the tag to map with the data from Zigbee wireless meter.

		A	dvantech iRTU S	tudio			- <u>-</u>
Download SD Card Deploy	Setting						
<b>I/O Tag</b>	🚮 IO Tag(RTU 1#-Wirel	ess Dynamomet	er)* ×				2. Click "Add"
Name	Data Type	Address		Conversion Type	Scale Type	Description	
Displacement	Analog	00001		Unsigned Integer	No Scale		
Name: E Data Type: A Conversion E Address: C Start Bit: C Length(bit): 2	Displacement Analog Jinsigned Integer 00001 0 16	formation • • • • • • • • • • • • • • • • • • •	Advanced  Caling Type: Formula:  Scale: Blas: Span High: Span Low: Clamp:	No Scale 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	ing type		Cancel Chan 5. After editing, click "Apply". The tag information will be listed in the list
	Projekt Export To Download SD Card Deploy	Projekt Eport To Password Download SD Card Password Deprovement Setting I/O Tag Name Data Type Deplacement Analog Basic Jake Analog Basic Conversion Name: Deplacement Data Type: Analog Conversion Unsigned Integer Oddress: 0 Length(bk): 16 Intal Value: 0	Projekt Econt To Pessoor Download SD Carl Pessoor Deploy USCOMI(RTU 1#) I I To Tag(RTU 1#-Wireless Dynamomet I/O Tag Name Data Type Address Displacement Analog 00001 Basic 3. Edit Tag basic information Name: Displacement Data Type: Analog Conversion Unsigned Integer Conversion Unsigned Integer Address: 00001 Start BE: 0 Length(bb): 16 Intal Value: 0	Project       Deproved         Download       So Card         Deproved       Setting         Deproved       Setting         Deproved       Setting         Vorticity       Ito Tag(RTU 1# Wireless Dynamometer)* ×         Image       Data Type         Address       00001         Data Type:       Analog         Data Type:       Analog         Conversion       Unsgned Integer         Address:       0         Unsgned Integer       Scaling Type:         Start Bit:       0         Description:       16         Description:       -	Project       Basec       Passood         I/O Tag       I/O Tag         Name       Data Type       Address         Oppolog       Oppolog         Displacement       Analog       00001         Basic       3. Edit Tag basic information       Advanced       4. Set scale         Name:       Deplacement       Deplacement       Scale       5. Scale         Data Type:       Analog       • Oool       Scale       9.         Start Bt:       0       Basic       Scale:       0       1.         Intal Value:       0       Deplacement       Scale       0       1.         Description:       16       Span High:       0.       Camp to how       Camp to how         Camp to how       Clamp to how	Project       Deproved         Project       Socraf         Project       Socraf         Basic       Data Type         Address       Conversion Type         Scale Type       Name         Displacement       Analog         O0001       Unsigned Integer         Name:       Deplacement         Data Type:       Analog         Conversion       Unsigned Integer         Address:       0         Conversion       Unsigned Integer         Address:       0         Langth(bt):       16         Intal Value:       0         Description:       -	Project       Description         Provided       Data Type         Address       Conversion Type         Scale       Pype         Name:       Deplacement         Data Type:       Analog         Conversion       Unsigned Integer         Address:       Dool         Scale:       Description         Scale:       Description         Scale:       Description         Conversion       Instal Value:         Description:       Conversion         Intal Value:       Description:         Camp:       Clamp to bigh         Clamp to bigh       Clamp to bigh         Clamp to zero       Clamp to zero

## Figure 4.16 ZigBee Meter I/O Configuration

8. To delete a Zigbee port or a meter, right click to the select the target item and select "Delete".

#### 4.2.2.5 Computation Tag Configuration

Considering oil & gas and water industry variables cannot be measured directly or the cost is very high, users can apply computation tag configuration function provided by iRTU Studio to approximate the variable through computation of the existing variables. In addition, sometimes users have to program to get user tags. With computation tag configuration function, users do not need to program and just configure it through iRTU Studio.

iRTU Studio provides many operations, including basic arithmetic, simple functions, trigonometric functions, logical judgements, Boolean operations, etc. The specific operation flow is as follows:

1. Firstly select the acquisition tag, represented by A, B, C, D..., respectively.

🔲 🗁 💾 🗔 📘						Ac	dvantech iRTU Studio	- <b>b</b> ~
reate Open Close Save roject Project Project	Device Search	Project Export 1 Download SD Carr Deploy	Setting	Show Tag Count Option				
Project Configuration	**	Calcula						Select Tag × Do Tag Do Tag Do Tag Do Tag Do Tag Do Tag te
	2	Name Temp3	Dat. Anal	a Type og	Initial V 0.0	alue	Formula A+B	Temp1     Temp2     Temp2     COM1     Temp4     COM1_TEMP1     COM1_TEMP2     Electrical Paremeter Table
System Tag Calculation Tag User Tap Data Logger	click						Advanced	Current Carlo
	on I	AG Name: Initial Value: Period(s): Description:	Temp3 0.0 1			2.	Mathematical • Functions • Trigonometry • Assgmment • Boolean logic • Constant • Expresson: A+8 Double click to add tag A: Temp1 B: Temp2 G: Double ickit to add tag) ; Double ickit to add tag.	stys_upTIME     sys_CNU_FIRE     sys_CNU_FIRE     sys_CNU_FIRE     sys_CNU_FIRE     or Sys_CNU_FIRE     cancel     . In the dialog, select the adding
× =	Ŧ						C:       Double click to add tag       Divide click to add tag.       t         E:       Double click to add tag.       F:       Double click to add tag.       t         G:       Double click to add tag.       H:       Double click to add tag.       t	ags, and then click "OK".

Figure 4.17 Adding the acquisition tag

2. Determine the expression according to the requirements. Then select the "Application" button to add the computing tag.

Project Project Project Search		Setting Count			
Project 🔺	Deploy	A Option A			
Project Configuration «	Calculation Tag(R	TU 1#)* ×			
	Calculation	on Tag			Add Delete
i - 100 I/O	Name	Data Type	Initial Value	Formula	Description
E W COM1	Temp3	Analog	0.0	A+B	
CON2 CON2 CON3 CON3 Consective System Tag Calculation Tag Consectively Connectively	Basic V of Name: T	Add the basic inf f the new tag emp3 .0	Advanced Mathematik Assignment Expression: A+B A: Double C: Double E: Double	cal • Functions • Trigonometry • • Boolean logic • Constant •	Click "Apply" to add the new tag.           Apply         Cancel Change           2. Edit the expression of the new tag.

Figure 4.18 Adding the computation tag

## 4.2.2.6 User Tag Configuration

We mainly introduced I/O tag configuration in the former articles, while there are some nonactual I/O tags in the project configuration, which allow users to choose and configure. This is called as user tag. These user tags could be used for C language and KW language programming as a control signal as well as a presentation of computation results. In a word, all of these user tags will fulfill user's demands for data.

iRTU Studio supports user tag configuration. Users can configure step by step into RTU as shown in the following:

1 🗁 🖹 🗔 Project Help			Advant	ech iRTU Studio	- 6
Open Close Save Project Project	Project Export To Download SD Card Deploy	Password Setting	<b>.</b>		
ct Configuration « Oil pilot plant - The RTU 1#-1	User Ta		×		2. Click "Add"
Lota Center     LO	Name	Data Type	Value	Description	
COM1	Local_Tag1	Analog	0	User Tag 1#	
					Apply Cancel Chan
	🚰 Basic	🞝 3. Edit user tag b	asic information		4. Afte editing, click "Apply".
	Name:	Local_Tag1			The tag will be listed in the
	Data Type:	Analog	•		list
	Initial Value:	0			
× .	Description:	User Tag 1#	*		

Figure 4.19 User Tag Configuration

# 4.2.3 Data Logger Configuration

For the convenience of recording acquisition tag's historical data, iRTU Studio provides data logger configuration function. Users can select the acquisition tag, recording period (seconds) and maximum recording days (day) according to the requirements. The historical data of each day is stored in a file, which is stored in a SD card. iRTU Studio can calculate the occupied memory in SD card of the historical data according to the recording period and recording days. Pay attention to the total memory of SD card, which must be bigger to the calculated memory. The specific parameter setting is as follows:

- Recording acquisition tag: the maximum is 200 tags.
- Recording period (second): Positive integer value.
- Recording maximum days (day): Integer value between 0~99.

In order to directly read the field data or prevent data loss caused by the communication instability, users can enable the USB backup function. In this way, users can directly insert the USB into the ADAM-3600-C2G to copy the historical data in SD card. PROM indicator will always be blinking until finishing the process of copying. The historical data is stored in the form of SQLite. If users want to read the file, please contact Advantech customer service. We will help you to read the data.

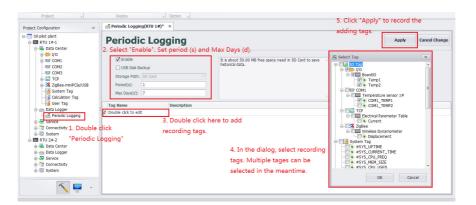


Figure 4.20 Historical recording data configuration

## 4.2.4 Protocol Service Configuration

The ADAM-3600-C2G is an open basis intelligent RTU which is able to integrate many kinds of communication protocol to communicate with the center station. And it is default with two standard protocol services: Modbus and DNP3.

#### 4.2.4.1 Modbus Service

The ADAM-3600-C2G can be used as Modbus Server for Modbus Client accessing. There are two types of services supported: Modbus TCP Server and Modbus RTU Server

Users can check the Checkbox to enable the services, fill all the required parameters for these services and click "Apply".

Note if all the serial ports are occupied there will pop-up and error message while you enable the Modbus RTU Server. Go back to "Data Center" tree-view to release COM port resource. To release the COM port, right click on the resource and select "Delete", the resource will be remove from the "Data Center" configuration.

ADAM-3600-C2G Modbus address mapping: Modbus Client request data of Server by Modbus addressing. Thus, in the lower table is an interface to map the tags with Modbus address.

To add tag into Modbus address list, please double click the field of column "Tag Name" and select the tag from the tree-view as shown on below figure. And select the "Tag Type" from the draw down list. If the tag is an analogue type (AI/AO), please also select the related "Data Type" from the draw down list.

The "Modbus A	ddress" is the a	ddress for	client to access the tag	data.	
1 🗁 🗎 🗔			Advantech iRTU Studio		
Project Help					
Open Close Save Device t Project Project Search	Project Export To Password Download SD Card Setting				
Project Project a	Deploy 4				
ect Configuration «	COM1(RTU 1#) M Modbus	s Server(RTU 1#)* ×			
O i plot plant I TU I #-1 → Data Center → Service M Modbus Server → M Modbus Server → System → TU #-2 ↓ TU I #-1 → Data Center	Modbus Server	er	Select Tag	E	Apply Cancel Cha
⊕ ਦੇ Service ⊕ ₩ System	Max Users: Idle Time(s):		Construction Co		
	Tag Name Displacement	Tag Type AI	Local_Tag1     System Tag	us Address	Data Type Unsigned_16-bit_integer
	2 Double click to edit	~	#SYS_UPTIME		onsigned_to-bit_integer
× .	1. Double click here		# #SYS_CURRENT_TIME     #SYS_CUI FEGO 3. Afte editing     Cick *OK*     Cancel	•	

Figure 4.21 Adding I/O Tags to the Modbus Address List

Project Help		Ad	vantech iRTU Studio		-6
Open Close Save Device Project Project Configuration « Ol plot plant Terminal Project	Download SD Card Setting Deploy	Server(RTU 1#)* ×			Apply Cancel Cha
Data Center → Data Center → Modbus Server → Modbus Server → T RTU 2#-2 → T → T → T → T → T → T → T → T	Device ID:         1           Modbus TCP         Port Number:           Max Users:         I           Idle Time(s):         I	Pe Ba Di St	vdbus RTU vrt: ud Rate: vdt Rate: vd		
	Tag Name	Tag Type	Address	Modbus Address	Data Type
5	Displacement Double click to edit	AI <u>Select tag type</u> AI/AO/DI/DO	1 Modify address	30001Modbus address is different due to tag type	Unsgned_16-bt_integer

Figure 4.22 Adding I/O Tag Information

To connect with WebAccess, users should click WebAccess WhereIAm. Make sure that the physical IP address with WebAccess is right. The parameter definition as below:

IP Address: physical IP address with WebAccess;

Port: default TCP port for WebAccess;

Period (s): for connecting with WebAccess Center;

**Duration (s)**: communication time; it should be shorter than Periods. the default value (0) means there is no interruption during communication with WebAccess.

M Modbus Serv				
Modbu	s Server			Apply Cancel Chan
Modbus TCP		Modbus RTU		
Port Number:	502	Device ID:		
Max Users:	16	Port:	·	
Idle Time(s):	300	Baud Rate:		
WebAccess	WhereIAm	Data Bit:		
IP Address:	172.21.23.45	Stop Bit:		
Port:	504	Parity:		
Period(s):	600			
Durations(s):	0			
	,	J .		
Tag Name	Tag Type	Address	Modbus Address	Data Type
ai0	AI	0001	30001	32-bit_Floating_points
ai1	AI	0003	30003	32-bit_Floating_points
ai2	AI	0005	30005	32-bit_Floating_points
ai3	AI	0007	30007	on the direction sectors.
		0007	30007	32-bit_Floating_points
ai4	AI	0009	30009	32-bit_Floating_points 32-bit_Floating_points
ai4 ai5	AI AI			
		0009	30009	32-bit_Floating_points
ai5	AI	0009 0011	30009 30011	32-bit_Floating_points 32-bit_Floating_points
ai5 ai6	AI AI	0009 0011 0013	30009 30011 30013	32-bit_Floating_points 32-bit_Floating_points 32-bit_Floating_points
ai5 ai6 ai7	AI AI AI	0009 0011 0013 0015	30009 30011 30013 30015	32-bit_Floating_points 32-bit_Floating_points 32-bit_Floating_points

Figure 4.23 WebAccess whereIAM

# 4.2.5 Connectivity Configuration

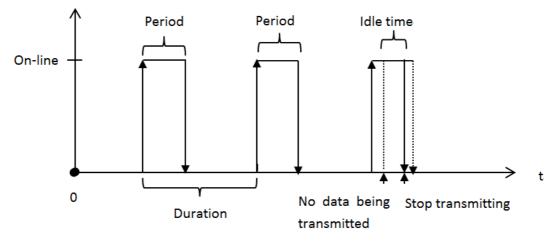
The ADAM-3600-C2G is an Intelligent Remote Terminal Unit and acts as an intelligent network node in IoT. It can control the downstream field devices to complete delivery tasks and transfer data to upstream devices wired or wirelessly. As a key device, the connecting function of ADAM-3600-C2G is very important. Therefore, iRTU Studio provided users connectivity configuration function to select connection way and connection protocols.

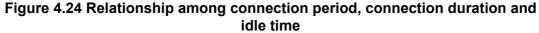
#### 4.2.5.1 Active Connection

In order to break the closed nature of internal network and make connection with the main station timely, ADAM-3600-C2G provides active connection function and users can configure the parameters in iRTU Studio. The specific configured parameters include:

- Protocol: There are two optional protocols: DTU-Four Faith PROT and Webaccess WhereIAm (in the case of the upper station is Webaccess). The specific operation will be different under different protocols, which will be described below.
- Local Service: Modbus RTU and Modbus TCP.
- Binding Interface: None, LAN1, LAN2, WLAN and Cellular. None represents that system auto routing network port.
- Period(s): The connecting interval that ADAM-3600-C2G provides active connection. Users can select the connection period according to the requirements.
- Duration(s): The time of each connection lasts. Users can also select the connection duration according to the requirements.
- Idle time: The time interval when there is no message being sent. The connection will automatically disconnect. When the idle time is set as 0, it indicates that the idle time is infinite.
- Center lists: Users can edit master station information including master station IP and station port.

The relationship among connection period, connection duration and idle time is shown in the following picture.





DTU-Four	Faith PR	ROT PI	rotoc	01						
8 🗔 🗁 💾 🗔 🛢					Advantech iRTU S	Studio				_ B ×
Project Help										~ (0)
Ta 🗁 🗔 💾 🚳			1							
Create Open Close Save Device Project Project Project Search	Project Export To Download SD Card		ow Tag							
Project Project Search Project	Download SD Card Deploy		Count otion							
indjoce a										
Project Configuration «	* Active Connecti	ion(RTU 1#)* >	<							
Ol plot plant     A	Active C	onnec	tion						Add	Delete
RIU 1#-1	Active C	connec								
ii 10 I/O	Protocol	Center List	Lo	cal Service	Bind Interfac	e Period(s)	Duration(s)	Retry Count	Idle	Time(s)
ie-1007 COM1										
COM2										
500 COM2										
								5. Click	"Apply" to	add new
									"Apply" to	add new
⊕-∰ TCP ⊛-∰ ZigBee-miniPCIe/USB ∰ System Tag								5. Click conne		add new
G TCP     G X IgBee-minPCIe/USB     G X	New Conne	ction								cancel Change
⊕-∰ TCP ⊛-∰ ZigBee-miniPCIe/USB ∰ System Tag		ction 2. Edit basic ir	nformatio	n of	3. Click "+", ad	ld center			ction.	
TCP  TCP  TCP  TCP  TCP  TCP  TCP  TCP	🖀 Basic 👖		nformatio	n of	3. Click "+", ad station IP and				ction.	
	🖀 Basic 👖	2. Edit basic ir		n of Center List		port	Î		ction.	
Connectivity     Connectivity	🖀 Basic 🕂	2. Edit basic ir connection			station IP and	port Device Identifier:	Î		ction.	
Cometton Tag     Caluston Tag     C	Protocol: Local Service:	2. Edit basic ir connection DTU - Four Faith	P •	Center List	station IP and	Device Identifier: 1234abcd			ction.	
Comethy     Connection     Connection     Connective     Conn	Protocol: Local Service:	2. Edit basic ir connection DTU - Four Faith Modbus RTU	P •	Center List	station IP and + -	port Device Identifier: 1234abcd SIM Card Number:	4. Add 11 bit	conne	ction.	
Arve Connection     System 1. Double clic     RTU 2#-2     RTU 2#-2	Protocol: Local Service:	2. Edit basic ir connection DTU - Four Faith Modbus RTU 1	• P •	Center List	station IP and + -	Device Identifier: 1234abcd SIM Card Number: 15101112345	Card Numbe	s SIM	ction.	
Comethy     Connection     Connection     Connective     Conn	Protocol: Local Service: <b>* Active Active</b> Bind Interface: Period(s):	2. Edit basic ir connection DTU - Four Faith Modbus RTU 1 None 600	• P •	Center List	station IP and + -	port Device Identifier: 1234abcd SIM Card Number: 15101112345 Heart Beat Period (n secon	Card Numbe	s SIM	ction.	
Contection     Connectify	Protocol: Local Service: AStrivedress: Bind Interface: Period(s): Duration(s):	2. Edit basic ir connection DTU - Four Fath Modbus RTU 1 None 600 0	• P •	Center List	station IP and + -	port Device Identifier: 1234abcd SIM Card Number: 15101112345 Heart Beat Period (in secon 60	Card Numbe	s SIM	ction.	
Concerting     Concerting     Connecting     C	Basic     Protocol:     Local Service:     AStrA Address:     Bind Interface:     Period(s):     Duration(s):     Retry Count:	2. Edit basic ir connection DTU - Four Falth Modbus RTU 1 None 600 0 5	• P •	Center List	station IP and + -	port Device Identifier: 1234abcd SIM Card Number: 15101112345 Heart Beat Period (in secon 60 Escape Char:	Card Numbe	s SIM	ction.	
Contection     Connectify	Protocol: Local Service: AStrivedress: Bind Interface: Period(s): Duration(s):	2. Edit basic ir connection DTU - Four Fath Modbus RTU 1 None 600 0	• P •	Center List	station IP and + -	port Device Identifier: 1234abcd SIM Card Number: 15101112345 Heart Beat Period (in secon 60	Card Numbe	s SIM	ction.	

#### Figure 4.25 DTU-Four faith PROT protocol in active connection

The extra parameters are also required in the DTU-Four faith PROT protocol.

Device Identifier: It is applied for RTU identification and it should be 16 hex.

SIM Card Number: Here are 11 card numbers.

Heart Beat Period: It specifies the sending period of heartbeat char. When it is set as 0, it means that heart beat char is not transmitted.

Moreover, it has four kinds of chars: escape char, heart beat char, escaped heart beat char and escaped escape char.

Escape rules:

The heartbeat character is only for heart beat packet. The heart beat char can be escaped as < escape char > < escaped heart beat char >. The escape char can be escaped as < escape char> < escaped escape char >. By default, the escape char is fd, the heart beat char is fe, the escaped heart beat char is ee, and the escaped escape char is ed.

Escape rules of the sender:

fe => fd ee fd => fd ed Escape rules of the receiver fd ee => fe

#### fd ed =>fd

When the send data is as follows: 01 0a fd cd fe fe 22, the escaped data is as follows: 01 0a fd ed cd fd ee fd ee 22.

Webacces	s Where	IAm Prot	ocol						
8 🗔 🗁 💾 🗔 📘				Advantech iRTU Studi	0				_ 8 ×
Project Help									s 📵
Create Open Close Save Project Project Project	Project Export To Download SD Card Deploy	Setting Count							
Project Configuration « OII pilot plant OII pilot plant TI 1#-1 Data Center	Active Connect		n					Add	Delete
🗄 🛶 Data Center	Protocol	Center List	Local Service	Bind Interface	Period(s)	Duration(s)	Retry Count	Idle	Time(s)
B- Z Service	FourFaithPROT	1.1.1.1 : 1	Modbus RTU	None	600	0	5	120	
Active Connection B-B System 1. Double click " The RTU 2#-2 Connection" Data Center	Active						5. Click coonec	"Apply" to tion	add new
Data Logger     Connectivity	New Conne	ction 2. Edit basic inform	ation of		dd center statior	1 IP		Apply	Cancel Change
🗑 🐻 System		connection		and Port					
	Protocol:	WebAccess Where •	Center List	+ - De	vice Identifier:				
	Local Service:	Modbus RTU 🔻	IP	Port					
	Slave Address:	1	• 1.1.1.1	1	Edit device ident	Man and to be			
	Bind Interface:	None 🔻			cording to upper				
	Period(s):	600		ac	cording to upper	vvebaccess			
	Duration(s):	0							
	Retry Count:	5							
× = ·	Idle Time(s):	120							

#### Figure 4.26 Webaccess WherelAm Protocol in active connection

The additional Identifier Device parameter is required in Webaccess WhereIAm protocol. The identifier device number must correspond with the upper Webaccess and the length of the string is 1~60.

## 4.2.6 System Settings

The system setting of iRTU Studio includes two parts: I/O setting and network setting.

#### 4.2.6.1 **I/0 Settings**

The ADAM-3600-C2G is equipped with 8 AI channels, 8 DI channels, and 4 DO channels. Besides, there are four I/O expansion slots which can integrate various I/O modules into the main unit. In the Studio, for both on-board I/O and expansion I/O, user can set mode, I/O range, integration time as well as calibration.

Configure the I/O setting as below figures to provide an initiated setting to the on-board I/O and expansion I/O

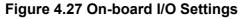
(1) AI supports 4 IO ranges: ±10V,±2.5V?0~20mA,4~20 mA

(2) DI supports 2 modes: Normal & Counter

(3) DO supports 2 modes: Normal & PWM

The figure below shows the configuration page the ADAM-3600-C2G on-board IO; AI,DI,DO in the same page:

				Advantech iRTU Studio	D		
Project Help							
📄 🗔 💾 🚳		<b>1</b>					
Open Close Save Device Project Project Search		To Password rd Setting					
Project 🖌	Deploy	4					
Configuration «	COM1(RTU 1#	) I/O Settin	g(RTU 1#) ×				5. Afte editing, click "Appl
Dil pilot plant RTU 1#-1 - 🗣 Data Center	I/O Se	etting					Apply Cancel Ch
Service 1. Double click "I     Service 1. Double click"     Service 1. Double click"     Service 1. Double click "I					2. Click ADAM-		
ki U 2#-2 ∰ Data Center ∰ @ System	OnBoa		Calibration	2 Slot3 Slot4	3600-C e	4. Edit DI/DO m	ode
- 📮 Data Center - 🔁 Service			Calibration 3. Edi and in	2 Slot3 Slot4 it IO name, range cod ntegration name	e	4. Edit DI/DO m	iode Mode
	OnBoa Type	ard IO	Calibration 3. Edi	2 Slot3 Slot4			
- 📕 Data Center - 🔁 Service		ard IO Name	Calibration 3. Edi and in Range Code	2 Slot3 Slot4 it IO name, range cod ntegration name Integration Time	е	Name	Mode
- 📕 Data Center - 🔁 Service		ard IO Name A10	Calibration 3. Edi and in Range Code +/-10V	2 Slot3 Slot4 it IO name, range cod ntegration name Integration Time 50Hz	е	Name DI0	Mode
	Type	And IO	Calibration 3. Edi and in Ange Code +/-10V +/-10V	2 Slot3 Slot4 it IO name, range cod ntegration name Integration Time SONz	e Type •	DI0 DI1	Mode Normal Normal
- 📕 Data Center - 🔁 Service		Name AIO AI1 AI2	Calibration         3. Edi and ii           Range Code         +/-10V           +/-10V         +/-10V           +/-10V         +/-10V	Slot3 Slot4      Slot3 Slot4      It IO name, range cod     ntegration name     Integration Time     Slot2     Slot2     Slot2     Slot2     Slot4	е	Name           D10           D11           D12	Mode Normal Normal Normal
	Type	Name Allo All Al2 Al3	Calibration         3. Ediand in and in and in a constraint of the second s	Slot3 Slot4      Slot3 Slot4      It IO name, range cod     ntegration name     Integration Time     Slot2     Slot2     Slot2     Slot2     Slot2     Slot2     Slot4	e Type •	Name           DI0           DI1           DI2           DI3	Normal Normal Normal Normal
- 📮 Data Center - 🔁 Service	Type	Name           A10           A11           A12           A13           A14	Calibration 3. Edi and ii Range Code +/-10V +/-10V +/-10V +/-10V +/-10V +/-10V	2 Slot3 Slot4  t IO name, range cod  negration name Integration Time Slotz Sl	e Type •	Name           D10           D11           D12           D13           D14	Mode Normal Normal Normal Normal



While configuring the expansion module, please click to select the target expansion slot first and select the module from the draw down list. Then configure the related setting by click and select from the related column, please refer to the figure below:

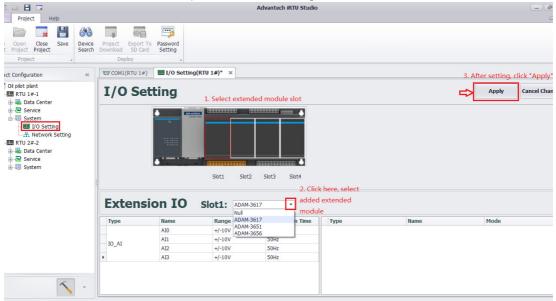


Figure 4.28 Expansion I/O Settings

Click the button "Calibration" to execute the calibration function for the analogue input channel on board. User has to provide the precious source for the zero and span calibration. User only need to calibrate the channel 0, the related parameter will apply to all other channels automatically. Please follow the instruction to finish the calibration.

#### Note!

The analogue I/O is default well calibrated and we do not recommend user do the calibration by one-self. Once the calibration is needed, we suggest sending back to RMA for calibration service.

#### 4.2.6.2 Network Function Setting

The ADAM-3600-C2G supports wired and wireless network connections to communicate with other devices. User has to configure the network environment in this section.

#### **Cable Network Settings**

The ADAM-3600-C2G has two Ethernet ports and users can configure them respectively. Under the concomitances that Ethernet ports supports IPv4 and IPv6, users can set RTU as DHCP or fixed IP.If users select RTU as DHCP mode, RTU will provide a default IP address when not getting an IP address.

3 🗁 🖹 🗔 I Project Help	Advantech iRTU Studio	- 2
Open     Close     Save       Project     Project     A	Project Export To Password Download SD Card Statting	
ect Configuration « Oil plot plant	W2 COM1(RTU 1#)     W1/0 Setting(RTU 1#)     A: Network Setting(RTU 1#)* ×	Apply Cancel Chang
	Wred Network Setting         LAN:       LANI         IPv4         IPv4         IPv6         Submask:       0.0.0         Gateway:       0.0.0         Submask:       0.0.0         Gateway:       0.0.0         Security:       Open	
× -		

#### Figure 4.29 Wired Network Settings

#### **Wireless Network Settings**

In the Wi-Fi setting section, users have to input an SSID to join the network. For the network security, there are three mechanisms available:

**Open**: No password needed, the RTU will auto connect to the Wi-Fi network.

**WEP**: A kind of network encryption. Need password, check the password of connected Wi-Fi Access Point.

**WPA/ WPA2 PSK**: A kind of advanced network encryption. Need password, check the password of connected Wi-Fi Access Point.

Project Help		Advantech iRTU Studio	- E
Open     Close     Save       Project     Project     Device	Project Export To Password Download SD Card Setting Deploy a		
ect Configuration «	COM1(RTU 1#) I/O Setting(RTU 1#)	St Network Setting(RTU 1#)* ×	
Oil pilot plant - III RTU 1#-1 - III Data Center	Network Setting		Apply Cancel Chang
Bervice	Wired Network Setting		
⊡ - 🐻 System - 🎟 I/O Setting - 🖧 Network Setting	LAN: LAN1 ·	IPv6	
RTU 2#-2	DHCP	DHCP	
- Z Service	IP Address: 0.0.0.0	IPv6 Address:	
🗄 🐻 System	Submask: 0.0.0.0	Subnet Prefix Length:	
	Gateway: 0.0.0.0	Gateway:	
	Set Wi-Fi information		
	Network SSID: Advantech_Test		
	Security: WEP	•	
	Password: *****		
× -			

Figure 4.30 Wireless Network Settings

### **GPRS Settings**

In the GPRS setting section, user has to choose the GPRS connection to join the network. and make sure the Connect has been clicked:

🖄 🗔 🗁 🖹 🗔 📋		Advantech iRTU Studio	- 7 ×
Create Open Close Save Project Project Project	Project Export To Password		
Project Configuration «	M Modbus Server(sampledevice)*	rk Setting(sampledevice)* ×	
	Network Setting		Apply Cancel Change
	Image: Setting         LAN:         LAN1           IPv4         Image: Setting         Image: Setting           Image: Setting Setting         Image: Setting Setting         Image: Setting Setting           Image: Setting Setti	▼ Pv6  ✓ DuCP  Pv6 Address: Subnet Prefix Length: Gateway:	
2. click Conr	ect Connect EWA-CloopFoilE(Advantech) EWA-CloopFoilE(Advantech) EWA-CloopFoilE(Advantech) other	-cmnt 1, choose the GPRS type	

#### Figure 4.31 GPRS Settings

If there are different communicated modes applied. Users should make scripts.

GPRS Setting		
Connect	other 🔹	
Main Script:		
Connect Script:		
Disconnect Scrip	t:	

#### Figure 4.32 GPRS Script Setting

#### 4.2.6.3 LED Configuration

The ADAM-3600-C2G has many system status indicators. Users can configure LED indicators through iRTU Studio to make it blink according to users' definition.

Project Configuration «	* Active Connection(RTU 1#)* 😻 (F	RTU 1#) ×			
Ol plot plant     Ol plot plant     Ol plot plant     Data Center	LED Setting			Apply	Cancel Change
🖶 📺 Data Logger	😻 LED Setting				
ConnectWity     System     System     Connection     System     Consection     System     Consection     System     Consection     System     Consection     System     Sys	RUN LED Setting	2. RUN LED	Setting		
RTU 24-2     Double clic     RTU 24-2     Double clic     RTU 24-2     Data Center''LED Setting'     Data Logger     Data Logger     System			3. PROG LED Setting		
	On for good quality. Blink for fair qualit ERROR LED Setting	y.Off for bad quality.	4. ERROR LED Setting		
× = -	Indicator of key exception status. Blink exception status.	k for any item			

Figure 4.33 LED configuration

#### RUN Indicators Configuration

ADAM-3600-C2G has two functions: data acquisition and control. When users only need data acquisition, just select "Data Collection" button. RUN indicator will blink if data acquisition function is normal. When users need data acquisition and control function, select "Data Collection + Softlogic". RUN indicator will blink if both functions are normal. Otherwise, any function is abnormal, the RUN indicator won't blink.

#### PROG Indicator Configuration

PROG indicator is for users programming, so in the initial condition PROG is not selected. When users want a LED indicator to display the signal of wireless communication connection, PROG indicator can be applied. The wireless signal includes GPRS/3G/4G signal and Wi-Fi signal. Users can select depends on different requirements. Long light means the signal is good, blinking means the signal is normal, and off means the signal is bad.

#### ERROR Indicator Configuration

Users can also enable ERROR indicator to ensure the correctness of data recording and communication connection for ADAM-3600-C2G. When ERROR indicator blinks, it means at least one module among data recording, GPRS/3G/4G connection and Wi-Fi connection is wrong. The enabling of ERROR indicator can indicate important information and help users monitor the system.

# 4.3 **Project Deployment**

This section will introduce the steps to download the configured project to the related RTU devices. Users can one click to download the project to many RTU devices through the NodelD identification.

# 4.3.1 Device Identification

Before we start to download the configuration to the RTU device, users have to adjust the connected RTUs to be with the correct NodeID as project required.

The "Device Search" will help user to explore all the RTU devices which the NodelD is mentioned in the configured project. After the search, utility will feedback the IP address of the RTUs and show the status as "on-line". If the NodelD setting is incorrect or the device is actually not in the network, the status will show "off-line"

🔏 Device Search				x
Device Name	Node ID	IP Address	Status	
<ul> <li>sampledevice</li> </ul>	12	172.21.67.174	Online	
		S	earch	Close

Figure 4.34 Identification for Connected RTU Devices

## 4.3.2 **Project Download**

While all the RTU devices are no-line, click "Project Download" to download the project into the RTU devices. If users click and active the project node on the left-hand-side tree view and click the "Project Download", user can download the whole project to all the devices on line by one click. If users only click and activate one target device on the tree view, the "Project Download" will only download the project to the selected device.

S Project Down	oad		x
Name	Status	Progress	
sampledevice-12	Completed	100%	
		Download	e

Figure 4.35 Project Download

# 4.3.3 Password Settings

For security, the ADAM-3600-C2G has a default password "00000000", and iRTU Studio also sets it as the default password for RTU devices.

RTU 1#	
K10 1#	
ADAM-3600-C2G	
****	
Node ID	•
1	
0.0.0.0	
Oil pilot test 1#device	
	******* Node ID 1 0.0.0.0

#### Figure 4.36 Password Information

To change the password, follow the steps below:

- 1. iRTU Studio connects with the RTU device, and it has been identified.
- 2. Click 'password setting', select the device, input the old and new password respectively and then confirm the new password.
- 3. Back to the General Information of the RTU device, edit 'password' to ensure it fit the new password. Please note the "Project download" will not work if the password does not match.

Project Help Project Help Project Project Project	Project Export T Download SD Card Deploy	a Password Setting	1	6
sct Configuration     «       Oil pilot plant       I-III RTU 1#-1       IIII RTU 2#-2	RTU 1# × RTU 1# ×		2. In the dialog box, enter the new password and verify it	Apply Cancel Chan
The old password will be set	Name: Device Type: Password: Indentity: Node ID: IP Address: Description:	RTU 1# ADAM-3600-C2G 	Image: Construction of the second setting       Device:     RTU 1#       Old Password:     Image: Construction of the second setting       New Password:     Image: Construction of the second setting       Verify Password:     Image: Construction of the second setting       Image: Construction of the second setting     Image: Construction of the second setting	
<u> </u>				

Figure 4.37 Password Settings



ADAM-3600 Naming Rules

# A.1 ADAM-3600 Naming Rules

The ADAM-3600 includes two types of products that are ADAM-3600-A1F and ADAM-3600-C2G, which shows a difference as far as their design and features. In this Manual, we focus on the introductions of ADAM-3600-C2G.

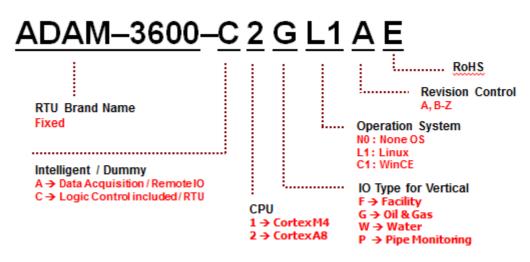


Figure A.1 ADAM-3600 Naming Rules

Examples:

ADAM-3600-C2GL1AE: Cortex A8 iRTU for Oil & Gas (C Series) ADAM-3600-A1FN0AE: Cortex M4 Remote IO for Facility Monitoring (A Series)



Interface Definition

# **B.1 Interface Definitions**

# **B.1.1 Communication Ports**

## B.1.1.1 COM 1: RS-232/RS-485

- Connection: DB-9
- Baud rate: 1200~115.2k bps
- RS232 signals: RxD, TxD, GND, RTS, CTS
- RS485 signals: DATA+, DATA-

PIN	RS-232 Signal
1	N/C
2	RXD
3	TXD
4	N/C
5	GND
6	N/C
7	RTS
8	CTS
9	N/C
PIN	RS-485 Signal
1	DATA-
2	DATA+
3	N/C
4	N/C
0	

## B.1.1.2 COM 2 & COM3: RS-485

- Connection: Terminal Block
- Baud rate: 1200~921.6k bps
- RS-485 signals: DATA+, DATA-
- Communication Isolation: 2000V<sub>DC</sub>

PIN	RS-485 Signal
1	DATA2+
2	DATA2-
3	DATA3+
4	DATA3-

## B.1.1.3 USB Port

- Connection: USB 2.0 1800 connect
- USB signals: Vcc, Data-, Data+, GND

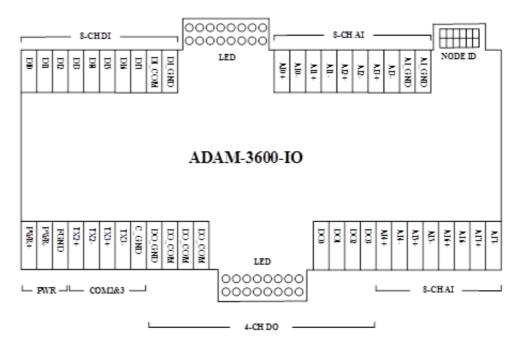
PIN	USB Signal
1	VCC
2	Data-
3	Data+
4	GND

## **B.1.1.4 LAN1 and LAN2: Ethernet Port**

- Connection: RJ-45 Base-T 1800 connect
- Transfer rate: 10/100Mbps
- LAN signals: TD+, TD-, RD+, RD-

PIN	Signal
1	TD+
2 3	TD-
3	RD+
4	N/C
5	N/C
6	RD-
7	N/C
8	N/C
1	

# **B.1.2** I/O Interface Definition





# www.advantech.com

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