

# SITRANS F M MAGFLO®

*Electromagnetic flowmeters*

*Sensor types MAG 1100, MAG 3100, MAG 5100 W*

*Transmitter types MAG 5000, MAG 6000*








Technical Documentation (handbooks, instructions, manuals etc.) on the complete product range SITRANS F can be found on the internet/intranet on the following links:



English: <http://www4.ad.siemens.de/WW/view/en/10806951/133300>



**Order no.: FDK-521H0879**

SFIDK.PS.027.W4.22

Siemens Flow Instruments  
range of electromagnetic  
flowmeters

	MAG 1100	MAG 1100 FOOD	MAG 3100	MAG 3100 W	MAG 5100 W
					
<b>Size [inch]</b>	1/12" - 4"	3/8" - 4"	1/2" - 78"	1" - 48"	1" - 48"
<b>Connection</b>	Flangeless (Wafer)	Weld-in adapter, clamp adapter, thread adapter	Flange	Flange	Flange
<b>Pressure [psi]</b>	600	600	1500	600	600
<b>Temperature [°F]</b>	0 to 400	-20 to 300	-40 to 350	-20 to 200	-20 to 160
<b>Liner</b>	Zirconium oxide (ZrO <sub>2</sub> ) Ceramic (Al <sub>2</sub> O <sub>3</sub> ) PFA	Ceramic (Al <sub>2</sub> O <sub>3</sub> ) PFA	Neoprene, EPDM, Teflon (PTFE), Ebonite, Linatex®	Neoprene and EPDM	1" - 1 1/2" & 14" - 48" hard elastomer 2" - 12" composite elastomer
<b>Electrodes</b>	Platinum Hastelloy C276	Platinum Hastelloy	AISI 316 Ti, Hastelloy C, Platinum/Iridium, Titanium, Tantalum, PE electrodes	AISI 316 Ti, PE electrodes	AISI 316 Ti, PE electrodes
<b>Enclosure</b>			NEMA 4X & NEMA 6		
<b>Ex-version Housandous area</b>	EEx [ia] [ib] IIB T4-T6 intrinsically safe		EEx e ia IIC T3-T6 EEx d [ia] [ib] IIB T4-T6 intrinsically safe		
<b>Approvals</b>			FM Class 1, division 2, WRc, NSF		WRc, NSF

	MAG 5000	MAG 6000
		
<b>Outputs</b>	1 current output 1 digital output 1 relay output	1 current output 1 digital output 1 relay output
<b>Flow direction</b>	Uni/bidirectional	Uni/bidirectional
<b>Communication</b>	Optional HART®	Add-on modules HART®, DeviceNet, Profibus DP, Profibus PA, CANopen
<b>Display</b>	3 lines 20 characters (optional without display)	3 lines 20 characters (optional without display)
<b>Meter uncertainty</b>	±0,5% o.r.	±0,25% o.r.
<b>Enclosure</b>	NEMA 2, NEMA 4X, NEMA 6	NEMA 2, NEMA 4X, NEMA 6
<b>Custody transfer approval</b>	PTB (cold water)	PTB OIML R75 OIML R117
<b>Ex-version Safety barrier 19"</b>	[EEx ia] IIC	[EEx ia ib] IIB [EEx ia] IIC
<b>Power supply</b>	12-24 V AC/DC 115-230 V AC	12-24 V AC/DC 115-230 V AC
<b>Batch</b>	No	Yes
<b>Approvals</b>	ULc general purpose FM Class 1, division 2	ULc general purpose FM Class 1, division 2

	MAG 6000 Industry	MAG 8000 W
		
<b>Refer to</b>	Operating manual SFIDK.PS.026.E1.02	Operating manual SFIDK.PS.026.D2.02

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### 1.1 Product introduction

SITRANS F M MAGFLO® electromagnetic flowmeters offer reliable, precise and inexpensive flow measurement on all electrically conductive liquids. Typical applications are found in all industries. E.g.:

- Water sector: Potable water, treatment of chemicals, waste water and sludge.
- Food sector: Dairy products, beer, wine, soft-drinks and fruit juices.
- Chemical sector: Detergents, pharmaceuticals, acids and alkalies.
- Other sectors: HVAC, paper pulp and mining slurries.

SITRANS F M MAGFLO® electromagnetic flowmeters are characterised by simplicity:

- ⇒ Simple to install
- ⇒ Simple to commission
- ⇒ Simple to operate
- ⇒ Simple to maintain

SITRANS F M MAGFLO® electromagnetic flowmeters are manufactured by Siemens Flow Instruments - one of the worlds leading makers of flowmeters.



All SITRANS F M MAGFLO® electromagnetic flowmeters feature a unique SENSORPROM® memory unit which stores sensor calibration data and transmitter settings for the lifetime of the product.



At commissioning the flowmeter commences measurement without any initial programming.

The factory settings matching the sensor are stored in the SENSORPROM® unit. Also customer specified settings are downloaded to the SENSORPROM® unit. Should the transmitter be replaced, the new transmitter will upload all previous settings and resume measurement without any need for re-programming.

Furthermore, the "fingerprint" used in connection with the Siemens Flow Instruments Verificator is stored during the sensor calibration.

The Siemens Flow Instruments Verificator can verify the accuracy of the flowmeter while still installed years after the initial calibration.



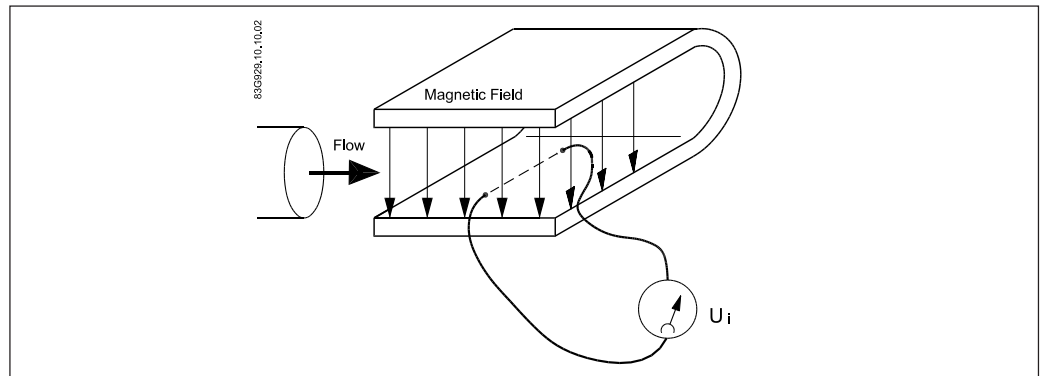
#### USM II "Plug & Play" add-on communication modules.

USM II - the **Universal Signal Module** with "Plug & Play" simplicity makes it easy to access and integrate the flow measurement with almost any system. It ensures the flowmeter will be easy to upgrade to new communication platforms in the future, too.



## 1.2 Mode of operation

The flow measuring principle is based on Faraday's law of electromagnetic induction. The flowmeter consists of a sensor type MAG 1100, 3100 or 5100 W and a transmitter type MAG 5000 or 6000.



$U_i$  = When an electrical conductor of length  $L$  is moved at velocity  $v$ , perpendicular to the lines of flux through a magnetic field of strength  $B$ , the voltage  $U_i$  is induced at the ends of the conductor

$$U_i = L \times B \times v$$

$U_i$  = Induced voltage

$L$  = Conductor length = Inner pipe diameter =  $k_1$

$B$  = Magnetic field strength =  $k_2$

$v$  = Velocity of conductor (media)

$k = k_1 \times k_2$

**$U_i = k \times v$ , the electrode signal is directly proportional to the fluid velocity**

### SENSOR (Flow tube)

The sensor converts the flow into an electrical voltage ( $U_i$ ) proportional to the velocity of the flow. The sensor is built up of a stainless steel pipe, 2 coils, electrodes, an isolating liner, housing and where applicable, connecting flanges.

### TRANSMITTER

The transmitter consists of a number of function blocks which convert the sensor voltage into flow readings.

#### Power supply

2 different types of power supply are available. A 12 - 24 V AC/DC and a 115 - 230 V AC switch mode type.

**Coil current module** generates a pulsating magnetizing current that drives the coils in the sensor. The current is permanently monitored and corrected. Errors or cable faults are registered by the self-monitoring circuit.

**Input circuit** amplifies the flow proportional signal from the electrodes. The input impedance is extremely high:  $>10^{14} \Omega$  which allows flow measurements on fluids with conductivities as low as 1 mS/cm. Measuring errors due to cable capacitance are eliminated due to active cable screening.

**Digital signal processor** converts the analog flow signal to a digital signal and suppresses electrode noise through a digital filter. Inaccuracies in the transmitter as a result of long-term drift and temperature drift are monitored and continuously compensated for via the self-monitoring circuit. The analog to digital conversion takes place in an ultra low noise ASIC with 23 bit signal resolution. This has eliminated the need for range switching. The dynamic range of the transmitter is therefore unsurpassed with a turn down ratio of minimum 3000:1.

#### CAN communication

The transmitter operates internal via an internal CAN communication bus. Signals are transferred to/from a signal conditioner to the display module, internal/external option modules and the dialog module.




#### Dialog module

The display unit consists of a 3-line display and a 6-key keypad. The display shows a flow rate or a totalizer value as a primary reading.



**Output module** converts flow data to an analog, a digital and a relay output. The outputs are galvanically isolated and can be individually set to suit a particular application.

## 2. Specifications

## 2.1 Sensor MAG 1100 and MAG 1100 Ex

		MAG 1100 Ceramic	MAG 1100 PFA	MAG 1100 Ex
				
Type		Flangeless sensor (Wafer)		
Nominal size		1/12", 1/8", 1/4", 3/8", 1/2", 1", 1 1/2", 2", 3", 4"	3/8", 1/2", 1", 1 1/2", 2", 3", 4"	1/4", 3/8", 1/2", 1", 1 1/2", 2", 3", 4"
Operating pressure		1/4"-2 1/2": 600 psi, 3": 560 psi, 4": 450 psi	300 psi	1/4"-2 1/2": 600 psi, 3": 560 psi, 4": 450 psi
	Vacuum	1.5 × 10 <sup>-5</sup> psi	0.3 psi	1.5 × 10 <sup>-5</sup> psi
Temperature of medium	PFA		-20°F to +265°F	
	Ceramic	0°F to +300°F		-5°F to +250°F
	High temperature version	0°F to +400°F (1/4" - 4")	Suitable for steam sterilization at 300°F	
Temperature shock (Ceramic liner)		(Duration > 1 min.): 1/12", 1/8": Max. ΔT ≤ 68°F/min. 1/4", 3/8", 1/2", 1": Max. ΔT ≤ 60°F/min. 1 1/2", 2", 2 1/2": Max. ΔT ≤ 50°F/min. 3", 4": Max. ΔT ≤ 40°F/min. (Duration ≤ 1 min., followed by 10 min. rest): 1/12", 1/8": Max. ΔT ≤ 210°F/min. 1/4", 3/8", 1/2", 1": Max. ΔT ≤ 175°F 1 1/2", 2", 2 1/2": Max. ΔT ≤ 160°F 3", 4": Max. ΔT ≤ 140°F	Max. ±210°F momentarily	(Duration > 1 min.): 1/12", 1/8": Max. ΔT ≤ 68°F/min. 1/4", 3/8", 1/2", 1": Max. ΔT ≤ 60°F/min. 1 1/2", 2", 2 1/2": Max. ΔT ≤ 50°F/min. 3", 4": Max. ΔT ≤ 40°F/min. (Duration ≤ 1 min., followed by 10 min. rest): 1/12", 1/8": Max. ΔT ≤ 210°F/min. 1/4", 3/8", 1/2", 1": Max. ΔT ≤ 175°F 1 1/2", 2", 2 1/2": Max. ΔT ≤ 160°F 3", 4": Max. ΔT ≤ 140°F
Ambient temperature		Remote mount transmitter: -40°F to +210°F Integral mount transmitter: -5°F to +120°F		
Liner	1/12", 1/8"	Zirconium oxide ZrO <sub>2</sub>		Zirconium oxide ZrO <sub>2</sub>
	1/4" - 4"	Aluminum oxide Al <sub>2</sub> O <sub>3</sub> (ceramics)	Reinforced PFA (Teflon)	Aluminum oxide Al <sub>2</sub> O <sub>3</sub> (ceramics)
Electrodes	1/12", 1/8"	Platinum sintered		Platinum sintered
	1/4" - 4"	Platinum with gold/titanium brazing alloy	Hastelloy C-276	Platinum with gold/titanium brazing alloy
Enclosure		Stainless steel AISI 316L (1.4404)	Stainless steel AISI 316 (1.4404)	Stainless steel AISI 316L (1.4404)
Terminal box	Standard	Fiberglass-reinforced polyamide	Fiberglass-reinforced polyamide	Stainless steel AISI 316L (1.4436)
	(Remote installation only) High temp.	Stainless steel AISI 316 (1.4436)	Stainless steel AISI 316L (1.4436)	
Studs & nuts		Stainless steel AISI 304 (1.4301)		Stainless steel AISI 304 (1.4301)
		Number and size to DIN 2501		Number and size to DIN 2501
Mating flanges		DIN 2501 (150-600 psi), ANSI B16.5, class 150 and 300 or equivalent		To DIN 2501 (150-600 psi), ANSI B16.5, class 150 and 300 or equivalent
	Option	1/12" - 3/8": 1/2" NPT threaded adaptor		
Gaskets	Standard	EPDM (max. 300°F, 600 psi)		EPDM (max. 300°F, 600 psi)
	Option	Graphite (max. 390°F, 600 psi)		Graphite (max. 390°F, 600 psi)
	Option	PTFE (max. 210°F, 300 psi)		PTFE (max. 265°F, 300 psi)
Cable entries		4 pcs. PG 13.5		
Enclosure rating	Standard	NEMA 4X / 6 (3 ft. submersion for 30 min)		
	Option	NEMA 6P (30 ft. continuous submersion)		
Mechanical load (vibration)		18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36		18-1000 Hz random in all directions to EN 60068-2-36 Sensor: 3.17 G/ Integral mount Ex-d: 1.14 G
Test pressure		1200 psi (2 × nominal)	600 psi (2 × nominal)	1200 psi (2 × nominal)
Ex approvals				EEx [ia/ib] IIB T4-T6/ DEMKO, No. 97D.121909X
Excitation frequency		1/12" - 2 1/2": 15 Hz	3/8" - 2 1/2": 15 Hz	1/4" - 2 1/2": 6.25 Hz
programmable		3", 4": 7.5 Hz	3", 4": 7.5 Hz	3", 4": 3.125 Hz

## 2.2 Sensor MAG 1100 FOOD

	MAG 1100 FOOD	MAG 1100 FOOD PFA
		
Type	Hygienic sensor	
Nominal size	3/8", 1/2", 1", 1 1/2", 2", 3", 4"	
Process connection	Hygienic adapters available for: ♦ Direct welding in ♦ Clamp fitting ♦ Threaded fitting	
Operating pressure	3/8"-2 1/2": 600 psi, 3": 560 psi, 4": 450 psi	300 psi
Vacuum	1.5 × 10 <sup>-5</sup> psi	0.3 psi
Temperature of medium	0°F to +300°F	-20°F to +270°F
	Suitable for steam sterilization	Suitable for steam sterilization at 300°F
Temperature shock	(Duration > 1 min.): 3/8", 1/2", 1" Max. ΔT ≤ 60°F/min. 1 1/2", 2", 2 1/2" Max. ΔT ≤ 50°F/min. 3", 4" Max. ΔT ≤ 40°F/min. (Duration ≤ 1 min., followed by 10 min. rest): 3/8", 1/2", 1" Max. ΔT ≤ 175°F 1 1/2", 2", 2 1/2" Max. ΔT ≤ 160°F 3", 4" Max. ΔT ≤ 140°F	Max. ±212°F momentarily
Ambient temperature	Remote mount transmitter: -40°F to +210°F Integral mount transmitter: -5°F to +120°F	Remote mount transmitter: -40°F to +210°F Integral mount transmitter: -5°F to +120°F
Liner	Aluminum oxide Al <sub>2</sub> O <sub>3</sub> (ceramic)	Reinforced PFA (Teflon)
Electrodes	Platinum with gold/titanium brazing alloy	Hastelloy C-276
Enclosure	Stainless steel AISI 316L (1.4404)	Stainless steel AISI 316L (1.4404)
Terminal box	Standard: Fiberglass-reinforced polyamide Option (Remote installation only): Stainless steel AISI 316 (1.4436)	Fiberglass-reinforced polyamide Stainless steel AISI 316 (1.4436)
Cable entries	4 pcs. PG 13.5	4 pcs. PG 13.5
Enclosure rating	Standard: NEMA 4X / 6 (3 ft. submersion for 30 min) Option: NEMA 6P (30 ft. continuous submersion)	NEMA 4X / 6 (3 ft. submersion for 30 min) NEMA 6P (30 ft. continuous submersion)
Mechanical load (vibration)	18-1000 Hz random, 3.17 G rms in all directions, to EN 60068-2-36	18-1000 Hz random, 3.17 G rms in all directions, to EN 60068-2-36
Test pressure	1200 psi (2 × nominal)	600 psi (2 × nominal)
Approvals	3A, EHEDG	3A
Excitation frequency	3/8" - 2 1/2": 15 Hz	3/8" - 2 1/2": 15 Hz
programmable	3", 4": 7.5 Hz	3", 4": 7.5 Hz




Accessories  
MAG 1100 FOOD

Adapters	Stainless steel AISI 316	Pressure
Pipe connection/ Operating pressure	Adapter for direct welding into pipe: <b>Tri-Clover</b> ISO 2037, DIN 11850, SMS 3008, BS 4825-1 1/2", 3/4", 1", 1 1/2", 2", 3" 4"	600 psi 350 psi
	Clamp adapter: <b>Tri-Clamp</b> ISO 2852, DIN 32676, SMS 3016, BS 4825-3 1/2", 3/4", 1", 1 1/2", 2" 2 1/2", 3", 4"	200 psi 150 psi
	Thread adapter: DIN 11851: 3/8", 1/2", 1", 1 1/2" 2", 2 1/2", 3", 4"	600 psi 350 psi
	ISO 2853, SS 3351, BS 4825-4: 3/8", 1/2", 1", 1 1/2", 2", 3", 4" SMS 1145: 1", 1 1/2", 2", 2 1/2", 3"	200 psi 80 psi
Gasket	Standard: EPDM (ethylene, propylene rubber) (-5 °F to 300 °F) Option: NBR (nitrile butadiene rubber) (-5 °F to 210 °F)	
Material	Stainless steel AISI 304, ISO 2852	

## Note

It is always a system so please state system max. pressure and **not** MAG 1100 or adapter.

## 2.3 Sensor MAG 3100, MAG 3100 Ex and MAG 3100 W




	MAG 3100	MAG 3100 Ex	MAG 3100 W
			
<b>Type</b>	Sensor with flanges	Sensor with flanges	Sensor with flanges
<b>Nominal size</b>	1/2" - 78"	1/2" - 12"	1" - 48"
<b>Temperature of medium</b>	Temperature classification		
Liner:		T3 + T4	T5
Neoprene (standard)	30 to 160°F	30 to 160°F	30 to 160°F
EPDM <sup>1)</sup>	-20 to 200°F	-20 to 200°F	-20 to 170°F
Linatex® rubber	-40 to 160°F <sup>2)</sup>	0 to 160°F	0 to 160°F
Ebonite <sup>1)</sup>	30 to 200°F	30 to 200°F	30 to 170°F
PTFE	0 to 210°F	0 to 210°F	0 to 170°F
PTFE high temperature	0 to 350°F (remote only)		
<b>Ambient temperature</b>			
Remote mount transmitter	-40°F to 210°F	0°F to 105°F	-40°F to 210°F
Integral mount transmitter	0°F to 120°F	0°F to 105°F	0°F to 120°F
<b>Operating pressure<sup>3)</sup> [abs.psi]</b>			
Liner:			
Neoprene	0.15 to 1500 psi	0.15 to 1500 psi	0.15 to 600 psi
EPDM	0.15 to 600 psi	0.15 to 600 psi	0.15 to 600 psi
Natural rubber & Linatex®	0.15 to 600 psi	0.15 to 600 psi	
Ebonite	0.15 to 1500 psi	0.15 to 1500 psi	
<b>PTFE teflon:</b>			
1/2" - 24"	Max. 210°F: 4.5 to 750 psi	4.5 to 600 psi	
1/2" - 12"	Max. 350°F: 9.0 to 750 psi		
<b>Excitation frequency</b>	1/2" - 2 1/2": 15 Hz	1/2" - 2 1/2": 7.5 Hz	All sizes: 3.75 Hz
	3" - 6": 7.5 Hz	3 3/4": 3.75 Hz	
	8" - 48": 3.75 Hz	5" - 12": 1.875 Hz	
	54" - 78": 1.875 Hz	14" - 48": 3.75 Hz	
<b>Enclosure rating</b> <i>Standard</i>	NEMA 4X / 6 (3 ft. submersion for 30 min)		
<i>Option</i>	NEMA 6P (30 ft. continuous submersion)		
<b>Cable entries</b>	4 pcs. PG 13.5 - 2 others available		
<b>Mechanical load</b>	18-1000 Hz random, 3.17 G rms in all directions, to EN 60068-2-36		
<b>Test pressure</b>	1.5 × nominal pressure		
<b>Approvals</b>	FM Class 1, division 2		

<sup>1)</sup> With WRAS drinking water approval, approved to BS 6920 by WRC (Water Research Council, UK) and NSF

<sup>2)</sup> For temperature below -5°F AISI 304 or 316 flanges must be used




<sup>3)</sup> Maximum operating pressure decreases with increasing operating temperature and with stainless steel flanges

## 2.3 Sensor MAG 3100, MAG 3100 Ex and MAG 3100 W (continued)

		MAG 3100	MAG 3100 Ex	MAG 3100 W
				
<b>Flanges</b> EN 1092-1:2001 <sup>1)</sup> Raised face	<i>Standard</i>	DN 15-50: 600 psi		DN 25-50: 600 psi
		DN 65-150: 200 psi		DN 65-150: 200 psi
		DN 200-1000: 150 psi		DN 200-1200: 150 psi
		DN 1100 -2000: 80 psi		
		DN 65-1000: 80 psi		DN 200-600: 200 psi
	<i>Option</i>	DN 1200-2000: 150 psi		
		DN 200-2000: 200 psi		
		DN 200-600: 350 psi		
		DN 65-600: 600 psi		
		DN 50-400 945 psi (DIN 2636)		
		DN 25-350 150 psi (DIN 2637)		
		ANSI B 16.5 (~BS 1560)	3/4"-24": Class 150 (290 psi) 3/4"-24": Class 300 (725 psi)	3/4"-24": Class 150 (290 psi)
		AS 2129	3/4"-48": Table D (100 psi) / E (200 psi)	
		AS 4087	Class 14 (DN 50-1200, 200 psi)	
			Class 21 (DN 50-600, 300 psi)	
			Class 35 (DN 50-600, 500 psi)	
		AWWA C-207	28"-78": Class D (145 psi)	28"-48": Class D (145 psi)
<b>Electrodes</b>	<i>Standard</i>	AISI 316 Ti (1.4571)		AISI 316 Ti (1.4571)
	<i>Option</i>	Hastelloy C-276, Platinum / Iridium, Titanium, AISI 316 Ti Ceramic Coated, Tantalum		
<b>Grounding electrodes</b>	<i>Standard</i>	As measuring electrodes (except PTFE)		AISI 316 Ti (1.4571)
<b>Measuring pipe</b>	<i>Standard</i>	AISI 304 (1.4301)		AISI 304 (1.4301)
	<i>Option</i>	AISI 316L (1.4436)		
<b>Flange and housing material</b>	<i>Standard</i>	Carbon steel Corrosion-resistant two-component coating (min. 150 µm)		Carbon steel Corrosion-resistant two-component coating (min. 150 µm)
	<i>Option</i>	AISI 304 (1.4301) flanges and carbon steel housing. Coating as above		
	<i>Option</i>	AISI 316 L (1.4404) flanges and housing		
<b>Color</b>			Siemens 700 light basic	
<b>Ex-approval</b> Remote mount		1/2" - 12" EEx [ia/ib] IIB T4-T6		
<b>Approvals</b>		FM Class 1, division 2		FM Class 1, division 2

<sup>1)</sup> EN 1092-1, DIN 2501 & BS 4504 have the same mating dimensions


## 2.4 Sensor MAG 5100 W

			
<b>Type</b>	Sensor with flanges		
<b>Design</b>	Straight	Coned down 1 pipe size	Straight
<b>Nominal size</b> <i>inch</i>	1" - 1½"	2" - 12"	14" - 48"
<b>Liner</b>	Hard elastomer (hard rubber) <sup>1)</sup>	Composite elastomer (hard & soft rubber) <sup>1)</sup>	Hard elastomer (hard rubber) <sup>1)</sup>
<b>Liner approvals</b>	WRc, NSF	WRc, NSF	WRc, NSF
<b>Medium temperature</b>	23 to 160°F <sup>2)</sup>		
<b>Ambient temperature</b>			
Remote transmitter	-40 to 212°F		
Compact transmitter	-5 to 122°F		
<b>Operating pressure</b>	0.15 to 580 psi	0.45 to 300 psi	0.15 to 200 psi
<b>Excitation frequency</b>	15 Hz	2-2½": 15 Hz	3.75 Hz
		3-6": 7.5 Hz	
		8-12": 3.75 Hz	
<b>Enclosure rating</b> <i>Standard</i>	NEMA 4X / 6 (3 ft. submersion for 30 min)		
<i>Option</i>	NEMA 6P (30 ft. continuous submersion)		
<b>Cable entries</b>	4 Pg 13.5		
<b>Mechanical load</b>	18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36		
<b>Test pressure</b>	1.5 × nominal pressure		
<b>Flanges</b>			
EN 1092-1 <i>Standard</i>	600 psi	2-6": 200 psi	150 psi
<i>Option</i>		8-12": 150 psi	
ANSI B16.5 <i>Standard</i>	Class 150 lb	8-12": 200 psi	200 psi
AWWA C-207 <i>Standard</i>			14"-24": Class 150 lb 28"-48": Class D
<b>Pressure drop at 3 m/sec.</b>	As straight pipe	Max. 0.35 psi	As straight pipe
<b>Electrodes</b>	AISI 316 Ti (1.4571)		
<b>PE/grounding electrodes</b> <i>Standard</i>	AISI 316 Ti (1.4571)		
<b>Measuring pipe/meter body</b>	AISI 304 (1.4301)	Composite elastomer	AISI 304 (1.4301)
<b>Flanges</b>	Carbon steel		
<b>Housing</b>	Carbon steel		
<b>Surface finish</b>	Two component epoxy min. 150 microns	Polyester powder coat min. 100 microns	Two component epoxy min. 150 microns
<b>Color</b>	Siemens 700 light basic		
<b>Approvals</b> <i>Conforms to</i>	WRc, NSF		

1) Nitrile, NBR

2) Peak temperature up to 194 °F in periods &lt; 1 hour


## 2.5.1 Transmitter MAG 5000 (1/12" to 48")

		<b>Accuracy 0.5%</b>
<b>Current output</b>		
Active current	0-20 mA, 4-20 mA or 4-20 mA + alarm (Power supplied from flowmeter)	
Load	< 800 ohm	
Time constant	0.1-30 sec. adjustable	
<b>Digital output</b>		
Frequency	0-10 kHz, 50% duty cycle	
Time constant	0.1-30 sec. adjustable	
Active pulse	24 V DC, 30 mA, $1\text{ K}\Omega \leq R_{load} \leq 10\text{ K}\Omega$ , short-circuit-protected (Power supplied from flowmeter)	
Passive pulse	3-30 V DC, max. 110 mA, $200\text{ }\Omega \leq R_{load} \leq 10\text{ K}\Omega$ (Powered from connected equipment)	
<b>Relay</b>		
Time constant	Changeover relay, time constant same as current time constant	
Load	42 V AC/2 A, 24 V DC/1A	
<b>Digital input</b>		
Activation time	50 msec.	
Current	$I_{11\text{ V DC}} = 2.5\text{ mA}$ , $I_{30\text{ V DC}} = 7\text{ mA}$	
<b>Functions</b>		Flowrate, 2 totalizers, low flow cut-off, empty pipe cut-off <sup>1)</sup> , flow direction, error system, operating time, uni/bidirectional flow, limit switches, pulse output, control for cleaning unit
<b>Galvanic isolation</b>		All inputs and outputs are galvanically isolated
<b>Cut-off</b>		
Low flow	0-9.9% of maximum flow	
Empty pipe	Detection of empty pipe, special cable required in separate mounted installation	
<b>Totalizer</b>		Two eight-digit counters for forward, net or reverse flow
<b>Display</b>		Background illumination with alphanumerical text, 3 x 20 characters to indicate flowrate, totalized values, settings and faults
	Reverse flow indicated by negative sign	
Time constant	Time constant as current output time constant	
<b>Zero point adjustment</b>		Automatic
<b>Electrode input impedance</b>		$> 1 \times 10^{14}\text{ }\Omega$
<b>Excitation frequency</b>		Sensor size depending pulsating DC current (125 mA)
<b>Ambient temperature</b>		Display version during operation: -5 to 120°F
	Blind version during operation: -5 to 140°F	
	During storage: -40 to 160°F (Relative humidity max 95%)	
<b>Custody transfer approval</b> MAG 5000 CT		PTB (cold water) <u>6.221</u> <u>99.19</u>
<b>Communication</b>		
Standard	Without serial communication	
Optional	HART®	
<b>Integral mount</b>		
Enclosure material	Fiberglass-reinforced polyamide	
Enclosure rating	NEMA 4X / 6 (3 ft. submersion for 30 min)	
Mechanical load	18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36	
<b>Rack mount</b>		
Enclosure material	Standard rack mount of aluminum/steel (DIN 41494)	
	Width: 4.75 inch	
	Height: 5.25 inch	
Enclosure rating	NEMA 2	
Mechanical load	Version: 1 G, 1-800 Hz sinusoidal in all directions to EN 60068-2-36	
<b>EMC performance</b>		Emission: EN 50081-1 (Light industry)
	Immunity: EN 50082-2 (Industry)	
<b>Power supply</b>		115-230 V AC +10% to -15%, 50-60 Hz
	11-30 V DC or 11-24 V AC	
<b>Power consumption</b>		230 V AC: 9 VA
	24 V DC: 9 W, $I_N = 380\text{ mA}$ , start-up peak current = 8 A (30 msec.)	
	12 V DC: 11 W, $I_N = 920\text{ mA}$ start-up peak current = 4 A (250 msec.)	
<b>Approvals</b>		FM Class 1, division 2, ULc general purpose

1) Not remote Ex, not 1/12", 1/8"



## 2.5.2 Transmitter MAG 6000 (1/12" to 78")

		<b>Accuracy 0.25% (0.5% for MAG 3100 W sensor)</b>	
<b>Current output</b>			
Active current		0-20 mA, 4-20 mA or 4-20 mA + alarm (Power supplied from flowmeter)	
Load		< 800 ohm	
Time constant		0.1-30 sec. adjustable	
<b>Digital output</b>			
Frequency		0-10 kHz, 50% duty cycle	
Time constant		0.1-30 sec. adjustable	
Active pulse		24 V DC, 30 mA, $1\text{ K}\Omega \leq R_{load} \leq 10\text{ K}\Omega$ , short-circuit-protected (Power supplied from flowmeter)	
Passive pulse		3-30 V DC, max. 110 mA, $200\text{ }\Omega \leq R_{load} \leq 10\text{ K}\Omega$ (Powered from connected equipment)	
<b>Relay</b>			
Time constant		Changeover relay, time constant same as current time constant	
Load		42 V AC/2 A, 24 V DC/1A	
<b>Digital input</b>		11-30 V DC, $R_i = 4.4\text{ K}\Omega$	
Activation time		50 msec.	
Current		$I_{11\text{ V DC}} = 2.5\text{ mA}$ , $I_{30\text{ V DC}} = 7\text{ mA}$	
<b>Functions</b>		Flowrate, 2 totalizers, low flow cut-off, empty pipe cut-off <sup>1)</sup> , flow direction, error system, operating time, uni/bidirectional flow, limit switches, pulse output, control for cleaning unit and batching	
<b>Galvanic isolation</b>		All inputs and outputs are galvanically isolated	
<b>Cut-off</b>			
Low flow		0-9.9% of maximum flow	
Empty pipe		Detection of empty pipe, special cable required in separate mounted installation	
<b>Totalizer</b>		Two eight-digit counters for forward, net or reverse flow	
<b>Display</b>		Background illumination with alphanumeric text, 3 × 20 characters to indicate flowrate, totalized values, settings and faults	
		Reverse flow indicated by negative sign	
Time constant		Time constant as current output time constant	
<b>Zero point adjustment</b>		Automatic	
<b>Electrode input impedance</b>		$> 1 \times 10^{14}\text{ }\Omega$	
<b>Excitation frequency</b>		Sensor size depending pulsating DC current (125 mA)	
<b>Ambient temperature</b>		Display version during operation: -5 to 120°F	
		Blind version during operation: -5 to 140°F	
		During storage: -40 to 160°F (Relative humidity max 95%)	
<b>Custody transfer approval</b>			
MAG 6000 CT only		PTB (cold water) <u>6.221</u> <u>99.19</u>	DANAK OIML R75 (hot water) DANAK OIML R117 (cold water/milk, beer etc.)
<b>Communication</b>			
Standard		Prepared for client mounted add-on modules	
Add-on		HART, Profibus PA, Profibus DP, Modbus RTU, CANopen, DeviceNet	
<b>Integral mount</b>			
Enclosure material		Fiberglass-reinforced polyamide	
Enclosure rating		NEMA 4X / 6 (3 ft. submersion for 30 min)	
Mechanical load		18-1000 Hz random, 3.17 G rms in all directions to EN 60068-2-36	
<b>Rack mount</b>			
Enclosure material		Standard rack mount of aluminum/steel (DIN 41494)	
		Width: 4.75 inch	
		Height: 5.25 inch	
Enclosure rating		NEMA 2	
Mechanical load		Version: 1 G, 1-800 Hz sinusoidal in all directions to EN 60068-2-36	
<b>EMC performance</b>		Emission: EN 50081-1 (Light industry)	
		Immunity: EN 50082-2 (Industry)	
<b>Power supply</b>		115-230 V AC +10% to -15%, 50-60 Hz	
		11-30 V DC or 11-24 V AC	
<b>Power consumption</b>		230 V AC: 17 VA	
		24 V DC: 9 W, $I_N = 380\text{ mA}$ , start-up peak current = 8 A (30 msec.)	
		12 V DC: 11 W, $I_N = 920\text{ mA}$ , start-up peak current = 4 A (250 msec.)	
<b>Approvals</b>		FM Class 1, division 2, ULc general purpose	

<sup>1)</sup> Not remote Ex, not 1/12", 1/8"

### 2.5.3 Safety barrier (ia/ib) for sizes up to 12"



Application	As combined unit with MAG 6000 only and MAG 1100 Ex/3100 Ex in the size range 1/4" - 12"		
Ex approval	[EEx ia/ib] IIB		
Cable parameter	Group	Capacity in μF	Inductance in mH
Electrode cable	IIB	≤ 31	≤ 80
Coil cable	IIB	≤ 0.5	≤ 8
Ambient temperature	During operation: −5 to 120°F		
	During storage: −5 to 160°F		
rack mount	Enclosure material	Standard rack mount in aluminum/steel (DIN 41494)	
		Width: 4.75 inch	
		Height: 5.25 inch	
	Enclosure rating	NEMA 2	
	Mechanical load	1 G, 1-800 Hz sinusoidal in all directions to EN 60068-2-36	
EMC performance			
Emission	EN 50081-1 (Light industry)		
Immunity	EN 50082-2 (Industry)		

### 2.5.4 Cleaning unit

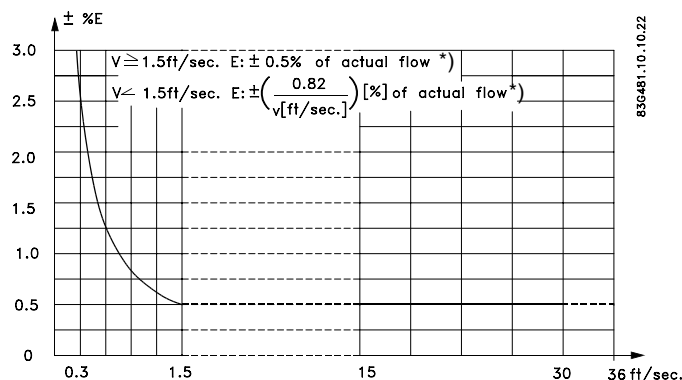


Application	For use together with MAG 5000 and 6000 rack mount to clean the electrodes on MAG 1100, MAG 3100 or MAG 5100 W. <b>NB</b> Must <b>not</b> be used with intrinsically safe systems		
Cleaning voltage (unloaded)			
AC cleaning	60 V AC		
DC cleaning	30 V DC		
Cleaning period	60 sec. + 60 sec. pause period		
Relay	Switch relay activated when cleaning is in progress		
Load	42 V/2 A		
Operation			
Automatic	Yes		
Manual	No		
Indicator lamps	LEDs: "ON" and "CLEANING"		
Supply voltage and power consumption	115-230 V AC +10% to –15%, 50-60 Hz, 7 VA cleaning, 5 VA stand by		
Ambient temperature	During operation: –5 to 120°F		
	During storage: –5 to 160°F		
Rack mount			
Enclosure material	Standard rack mount in aluminum/steel (DIN 41494)		
	Width: 4.75 inch		
	Height: 5.25 inch		
Enclosure rating	NEMA 2		
Mechanical load	1 G, 1-800 Hz sinusoidal in all directions to EN 60068-2-36		

## 2.6

## Meter uncertainty

## MAG 5000 or MAG 6000 used with MAG 3100 W or MAG 1100 PFA

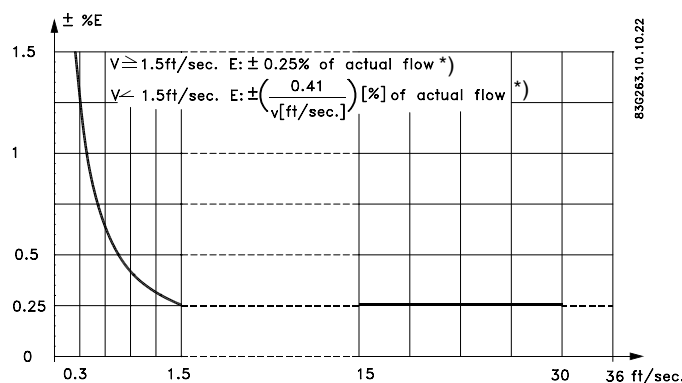


\*)  $\pm 1.25$  mm/s zero-point for MAG 5100 W DN 350 - DN 1200 mm

V: Actual flow velocity [ft./s]

E: Meter uncertainty as a percentage of actual flow

## MAG 6000 used with MAG 3100, MAG 1100 Ceramic or MAG 5100 W



\*)  $\pm 1.25$  mm/s zero-point for MAG 5100 W DN 350 - DN 1200 mm

V: Actual flow velocity [ft./s]

E: Meter uncertainty as a percentage of actual flow

## Reference conditions (ISO 9104 and DIN/EN 29104)

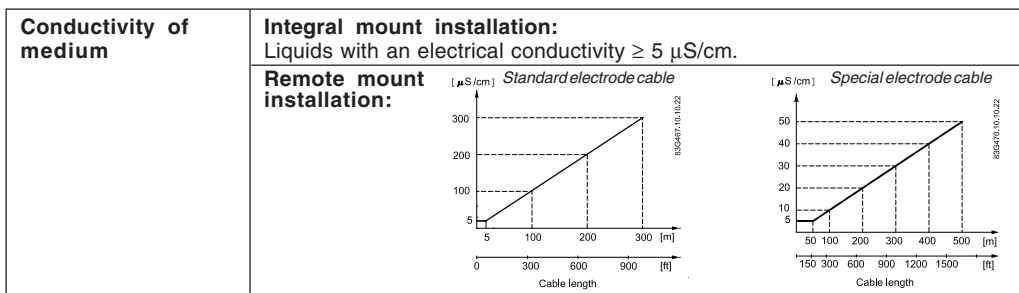
Temperature of medium	68°F $\pm$ 9 F
Ambient temperature	68°F $\pm$ 9 F
Supply voltage	Un $\pm$ 1%
Warming-up time	30 min.
Incorporation in pipe section	Inlet section 10 * Nominal pipe size (sizes up to 48"), 5 * Nominal pipe size (sizes up to 48")
	Outlet section 5 * Nominal pipe size (sizes up to 48"), 3 * Nominal pipe size (sizes up to 48")
Flow conditions	Fully developed flow profile

## Additions in the event of deviations from reference conditions

Current output	As pulse output $\pm$ (0.1% of actual flow + 0.05% FSO)
Effect of ambient temperature	Display/frequency/pulse output: < $\pm$ 0.003% / < $\pm$ 0.0017°F Current output: < $\pm$ 0.005% / < $\pm$ 0.0028°F
Effect of supply voltage	< 0.005% of measuring value on 1% change
Repeatability	$\pm$ 0.1% of actual flow for V $\geq$ 1.5 ft./sec. Conductivity $\geq$ 10 $\mu$ S/cm <sup>3</sup>

Output characteristics	Bidirectional mode		Unidirectional mode	
0-20 mA				
4-20 mA				
Frequency				
Pulse output				
Relay	Power down		Active	
Error relay	No error		Error	
Limit switch or direction switch	1 set point		2 set points	
	Low flow (Reverse flow)		Intermediate flow	
	High flow (Forward flow)		High flow/ Low flow	
Batch on digital output				
Batch on relay	Hold		Batch	

### 2.8.1 Sensor cables and conductivity of medium



#### Note

- For detection of empty pipe the min. conductivity must always be  $\geq 20 \mu\text{S/cm}$ . and the max. length of electrode cable when remote mounted is 150 ft. Special shielded cables must be used.
- For remote mounting in Ex applications special cable cannot be used, empty pipe cannot be detected and the electrical conductivity must be  $\geq 30 \mu\text{S/cm}$ .
- For remote mounted CT installations the max. cable length is 600 ft.
- For Ex installations with safety barriers, 75 ft of cable can be used in order to obtain  $\pm 0.25\%$ , and 150 ft to obtain  $\pm 0.5\%$ .

#### Note

Empty pipe detection function not available with  $1/12"$  &  $1/8"$  sizes.

### 2.8.2 Minimum accept data for cable

		<i>Coil cable</i>	<i>Electrode cable</i>
<b>Basic data</b>	No. of conductors	2	3
	Min. sqr. area	0.5 mm <sup>2</sup> /20 gage	0.2 mm <sup>2</sup> /22 gage
	Shield	Yes	Yes
	Max. capacitance	N.A.	107 pF/ft.
<b>Max. cable loop resistance</b>	Media temperature: $< 210^\circ\text{F}$	40 $\Omega$	N.A.
	$< 390^\circ\text{F}$	6 $\Omega$	N.A.

### 2.9 HART® communication add-on module

<b>Application</b>	MAG 6000 Optional available as factory mounted in MAG 5000
<b>Communication standard</b>	Bell 202 frequency shift keying (f.s.k.) standard
<b>Communication modes</b>	<ul style="list-style-type: none"> <li>Single loop mode</li> <li>Multi-drop mode, 15 slave devices</li> </ul>
<b>Communicator</b>	Rosemount Hand-held communicator, type 275

#### Cable specification

	<b>Communication mode / Single loop</b>
<b>Q [mm<sup>2</sup>] CU</b>	$\geq 0.2 \text{ mm}^2/\text{AWG } 24$
<b>Shield</b>	Yes (Overall shield)
<b>Loop resistance</b>	<i>Min.</i> 230 $\Omega$
	<i>Max.</i> 800 $\Omega$
<b>Cable capacity</b>	$\leq 122 \text{ pF/ft.}$
<b>Cable length</b>	5000 ft.
<b>Twisted pair</b>	Yes

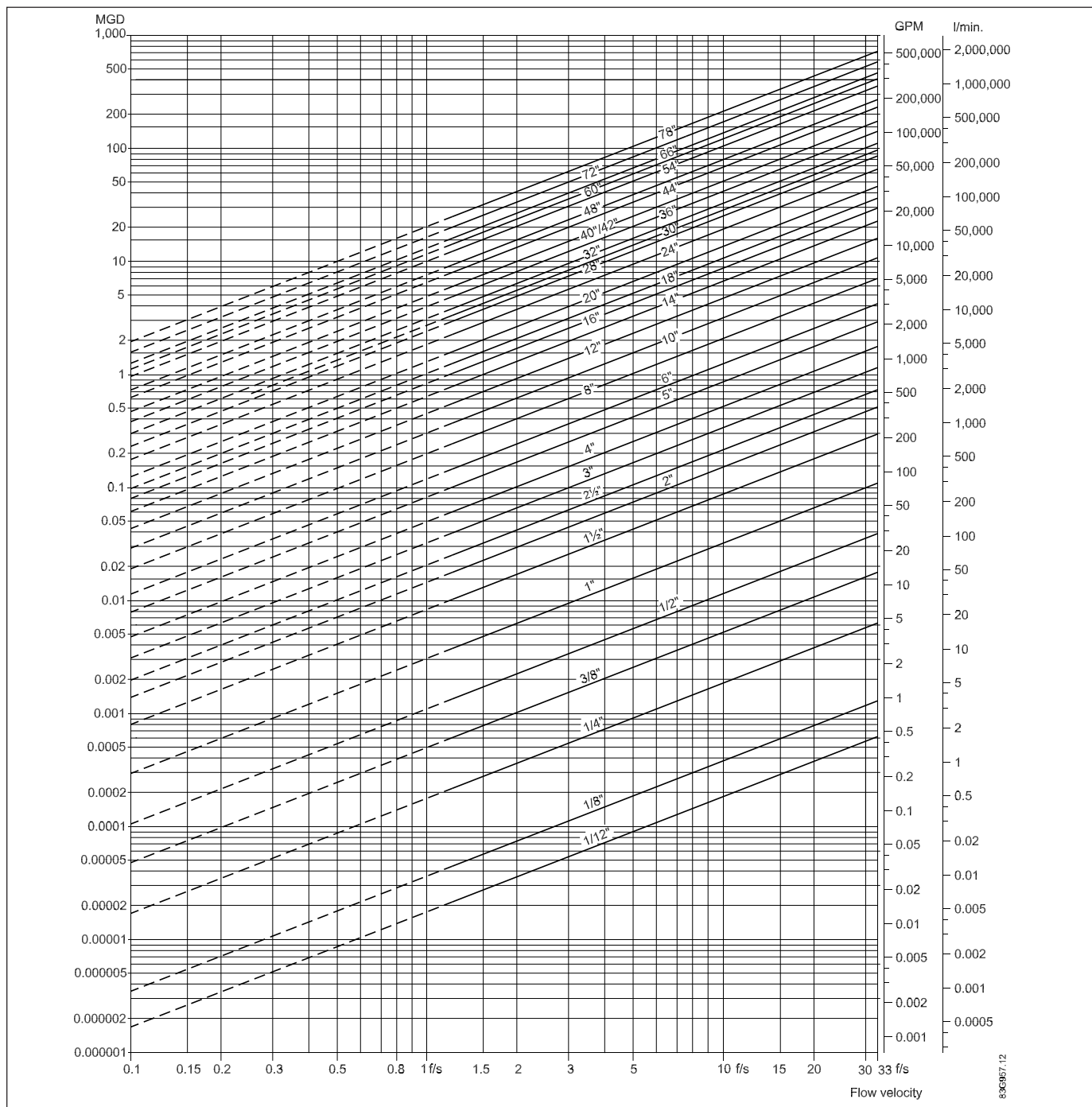
HART® is a registered trademark of the HART Communication Foundation.

### 2.9 Cable specification (Supplied by Siemens Flow Instruments)

		<i>Standard cable (electrode/coil)</i>	<i>Special cable (electrode)</i>
<b>Basic data</b>	No. of conductors	3	3
	Sqr. area	1.5 mm <sup>2</sup> /18 gage	0.25 mm <sup>2</sup> /22 gage
	Shield	Yes	Double
	Color code	Brown, blue, black	Brown, blue, black
	Outside color	Grey	Grey
	Ext. diameter	0.3"	0.32"
	Conductor	Flexible CU	Flexible CU
	Isolation material	PVC	PVC
<b>Amb. temperature</b>	• Flexible installation	-23 to 160°F	-23 to 160°F
	• Non flexible installation	-20 to 160°F	-20 to 160°F
<b>Cable parameter</b>	Capatance	49.24 pF/ft.	N.A.
	Inductance	0.178 $\mu\text{H/ft.}$	N.A.
	L/R	43.83 $\mu\text{H}/\Omega$	N.A.

## 3. Product selection guidelines

## 3.1 Sizing table (1/12" to 78")



The table shows the relationship between flow velocity V, flow quantity Q and sensor dimension size.

**Guidelines for selection of sensor**

Min. measuring range: 0-0.8 ft./sec. Max. measuring range: 0-33 ft./sec.

Normally the sensor is selected so that the nominal flow velocity is within the measuring range 1-15 ft./sec.

*Flow velocity calculation formula:*

$$\text{GPM} = (\text{Pipe I.D. inches})^2 \times \text{velocity (ft./sec.)} \times 2.448$$

$$V = \frac{\text{GPM} \times 0.408}{(\text{Pipe I.D. inches})^2} \quad \text{or} \quad V = \frac{\text{MGD} \times 283.67}{(\text{Pipe I.D. inches})^2}$$

3.2.1  
Minimum conductivity

Applications	Min. conductivity
Integral/remote <div>DN 1/12 &amp; 1/8</div> <div>DN ≥ 1/4</div>	30 µS/cm 5 µS/cm <i>(Please see 2.7.1 for further details)</i>
With empty pipe detection	20 µS/cm <i>(Please see 2.7.1 for further details)</i>
Ex-installations <i>(Remote mounted only)</i>	30 µS/cm <i>(Please see 2.7.1 for further details)</i>
District heating systems <i>(Without DC cleaning unit)</i>	250 µS/cm max. 150 ft.

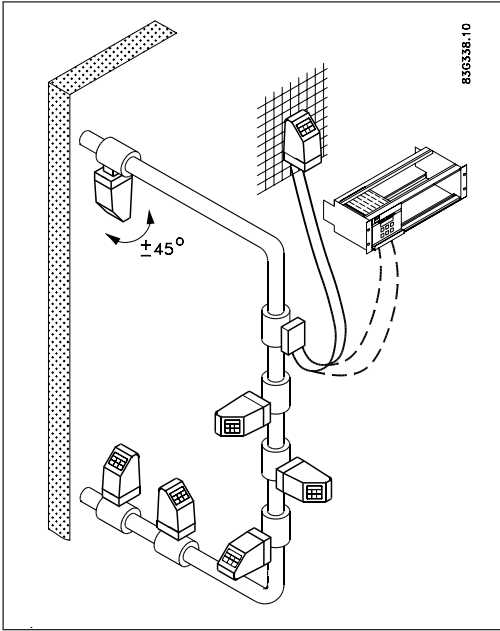
3.2.2  
Liner selection guide

Liner	Applications
Zirconium oxide ZrO <sub>2</sub>	General purpose, aggressive chemicals
Ceramics Al <sub>2</sub> O <sub>3</sub>	General purpose, aggressive chemicals
PFA	General purpose, dairy, food and beverage
Neoprene	General purpose, sewage
EPDM	Drinking water, sea water
PTFE	Aggressive chemicals, paper and pulp, high temperature applications
Linatex®	Abrasive media and mining slurries
Ebonite	Drinking water

3.2.3  
Electrode selection guide

Electrodes	Applications
AISI 316 Ti	General purpose, water, sewage and district heating
AISI 316 Ti Ceramic coated	High content of fibers, paper pulp
Hastelloy C-276	Good chemical properties, sea water
Titanium	Chlorine, chlorite, nitric and chromic acids Textile bleaching industry
Tantalum	Almost any acid solution
Platinum and platinum/irridium	The ultimate electrode material. Unaffected by most liquids

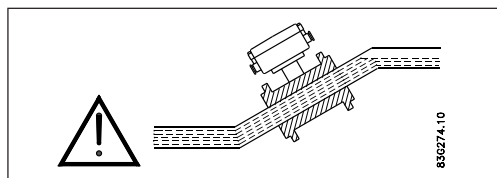
3.3  
Installation conditions



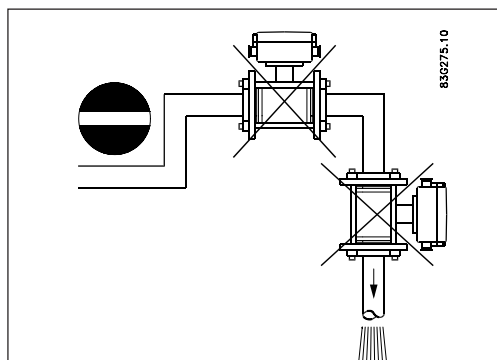
Reading and operating the flowmeter is possible under almost any installation conditions because the display can be oriented in relation to the sensor.



## 3.3

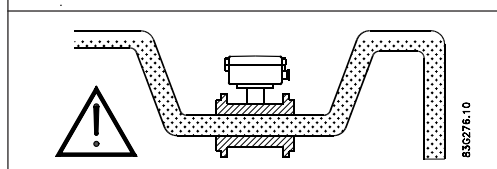
Installation conditions  
(continued)

To ensure optimum flow measurement, attention should be paid to the following:  
The sensor must always be completely full with liquid.



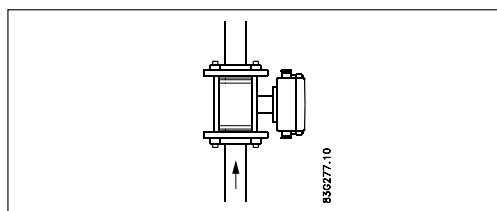
Avoid:

- Installation at the highest point in the pipe system
- Installation in vertical pipes with free outlet



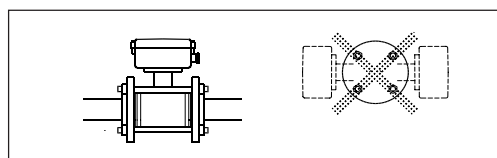
For partially filled pipes or pipes with downward flow and free outlet the flowmeter should be located in a U-tube.

## Installation in vertical pipes



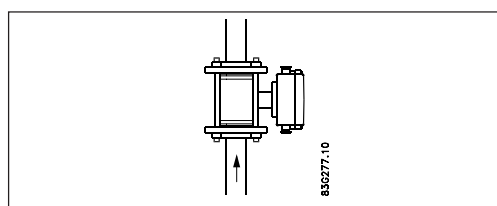
Recommended flow direction: upwards. This minimizes the effect on the measurement of any gas/air bubbles in the liquid.

## Installation in horizontal pipes



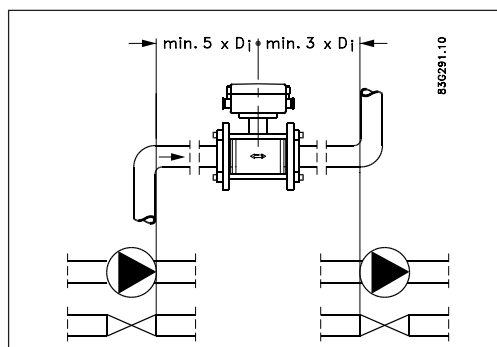
The sensor must be mounted as shown in the left figure. Do not mount the sensor as shown in the right figure. This will position the electrodes at the top where there is possibility for air bubbles and at the bottom where there is possibility for mud, sludge, sand etc.

## Measuring abrasive liquids and liquids containing particles



Recommended installation is in a vertical/inclined pipe to minimize the wear and deposits in the sensor.

## Inlet and outlet conditions



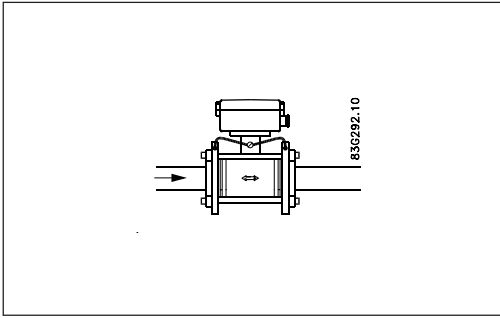
To achieve accurate flow measurement it is essential to have straight lengths of inlet and outlet pipes and a certain distance between pumps and valves.

It is also important to center the flowmeter in relation to pipe flanges and gaskets.

For accurate flow measurement, the sensor must be installed in a section of straight pipe, free of valves, elbows, tees, etc.

- Min. 5 x I.D. upstream
- Min. 3 x I.D. downstream

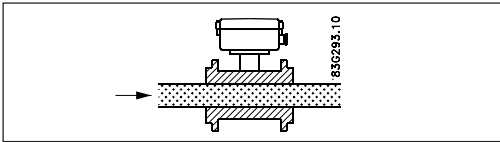
Potential equalization  
(Grounding)



The electrical potential of the liquid **must always** be equal to the electrical potential of the sensor. This can be achieved in different ways depending on the application:

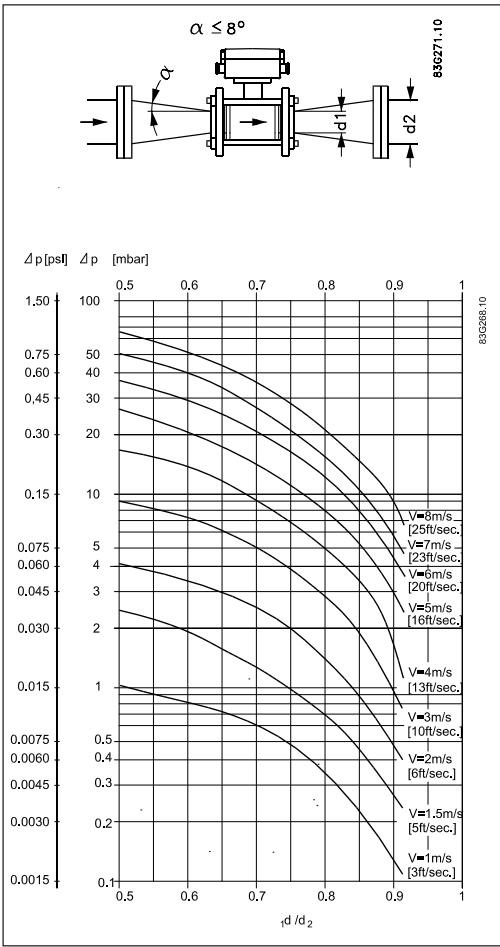
- A. Built-in grounding electrodes. (MAG 3100 and MAG 3100 W).
- B. Direct metallic contact between sensor and fittings. (MAG 1100 FOOD).
- C. Wire jumper between sensor and adjacent flanges. (MAG 1100 and MAG 3100).
- D. Optional graphite gaskets on MAG 1100. (Standard for MAG 1100 High temperature).

Vacuum



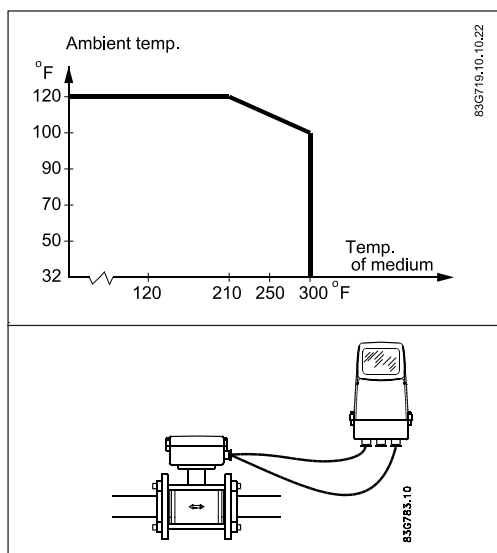
Avoid a vacuum in the measuring pipe, since this can damage certain liners. See "Specifications", section 2.

Installation in large pipes



The flowmeter can be installed between two reducers. With an 8° reducer the following pressure drop curve applies. The curves are applicable to water.

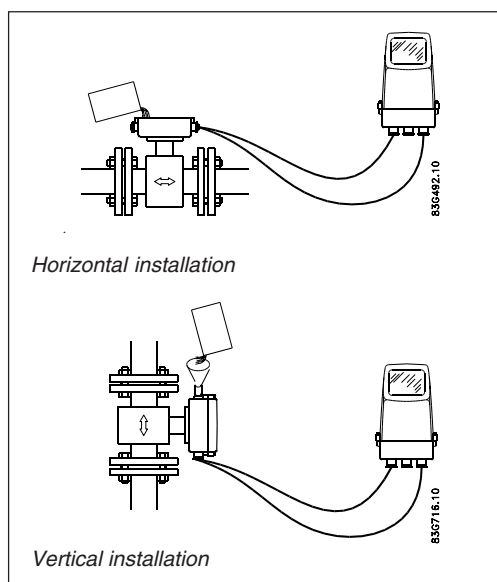
**Example:**  
A flow velocity of 10 ft./sec. (V) in a sensor with a diameter reduction from 4" to 3" ( $d_1/d_2 = 0.8$ ) gives a pressure drop of 0.04 psi.

**Integral mount/remote installation**

The sensor and transmitter can be installed either integral mount or remote.

With **integral mount** installation the temperature of medium must be according to the graph.

With **remote** installation, the cable length and type described under "Specifications", section 2 must be used.

**NEMA 6 submersible kit (option)**

If the sensor is going to be buried or permanently submerged, the terminal box must be encapsulated with silicon dielectric gel. The optional kit has two components. Mix the two components well (without inducing air) and pour the contents into the terminal box. The material is a non-toxic, transparent, self-healing gel which cures in approx. 24 hours. The gel can be penetrated with test instruments or be removed in case of cable replacement.

**Suggestions for the direct burial of MAG 3100 & MAG 5100 W sensors**

If SITRANS F M MAGFLO 3100 or MAG 5100 W sensors are buried directly into the ground, we suggest the following precautions:

The SENSORPROM® unit should be removed from the terminal box on the sensor and relocated in the transmitter remote mounting prior to burying the sensor.

All the sensor data plate information and serial number should be recorded for each sensor prior to burying. This will ensure correct matching with the SENSORPROM® unit.

The sensor should be potted with the optional IP68 submersion kit and suitable coil and electrode cables should be used prior to burying.

The use of pea gravel, at least 12 inches all around the sensor, is recommended. This provides some drainage and prevents dirt from caking onto the sensor. It also helps locate the sensor should excavation be necessary.

Before covering the pea gravel with earth, we suggest the use of electrical cable identification tape laid above the gravel.

The sensor should not be subject to heavy vehicles applying excessive weight above the sensor or pipeline.

3.4  
Cleaning unit

The Siemens Flow Instruments cleaning unit can be used with MAG 5000 or 6000 in rack mount **non CT** versions.

The cleaning unit can be used in applications where the liner material and subsequently the electrodes may be coated with deposits. If the coating is electrically insulating, the electrode signal will be reduced. If the coating is electrically conductive, the electrode signal will be partly short-circuited. In both cases the accuracy of the meter will decrease (dependent on the type and thickness of the coating).

**Note**

The cleaning unit **cannot** be used for flammable or explosive media!

*Theory of operation*

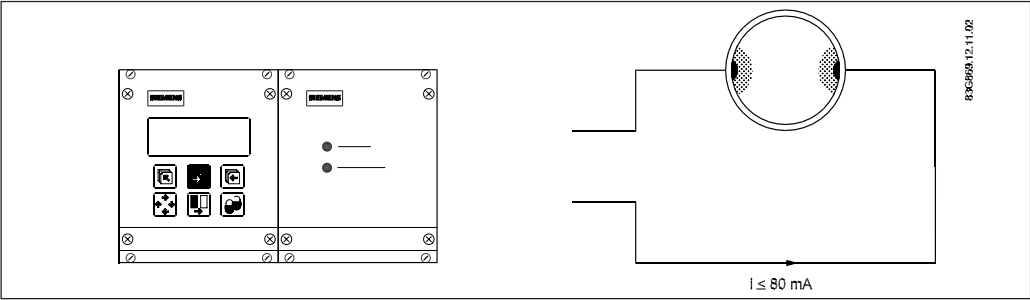
The cleaning unit cleans the electrodes electro-chemically by applying a voltage to the electrodes for approx. 60 sec. While cleaning, the transmitter stores and holds the latest measured flow reading on the display and also the signal outputs. After an additional pausing period of 60 sec. the flowmeter resumes normal measurement and the cleaning is now completed.

The relay in the transmitter activates the cleaning cycle. In the relay output menu (under cleaning) the cleaning interval can be set between 1 hour and 24 hours.

Cleaning should only take place with liquid in the pipe. This can be achieved via the empty pipe detection. It is therefore recommended to select “empty pipe detection” ON when using the cleaning unit.

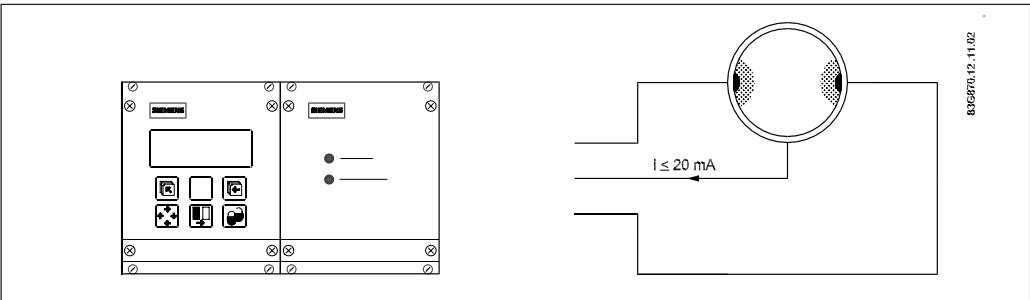
The cleaning sequence can also be controlled manually through the electrical input of the transmitter. Before this is done, ensure that the measuring pipe is full.

**AC-cleaning**  
(For non-conductive coatings)



AC-cleaning is used to remove fatty deposits on the electrodes. Fatty deposits are seen from Slaughter houses and in rare instances from wastewater applications and water applications with oil residuals. During the cleaning process, the surface of the electrodes get warmer, which tends to soften grease particles and the gas bubbles generated mechanically lift deposits away from the surface of the electrodes.

**DC-cleaning**  
(For conductive coatings)



DC-cleaning is used to eliminate electrically conductive deposits in the measuring pipe influencing the measuring accuracy.

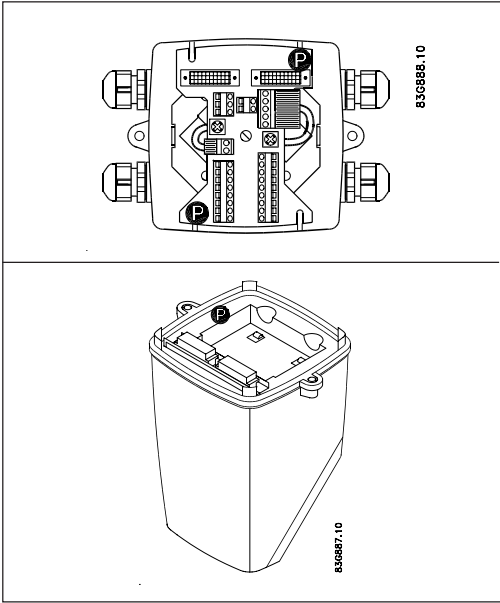
Particularly in district heating applications, an electrically conductive deposit (magnetite) may occur and short-circuit the electrode signal. In this case the accuracy of the meter decreases and the signal/noise conditions of the meter become inferior. The problem only arises if the conductivity of the water is less than approx. 250 µS/cm.

During DC-cleaning, electrolysis takes place where the flow of electrons removes the particle deposits from the electrode area.

**Note**

Do **not** use DC-cleaning on sensors with tantalum electrodes.

3.5  
Custody transfer  
approval

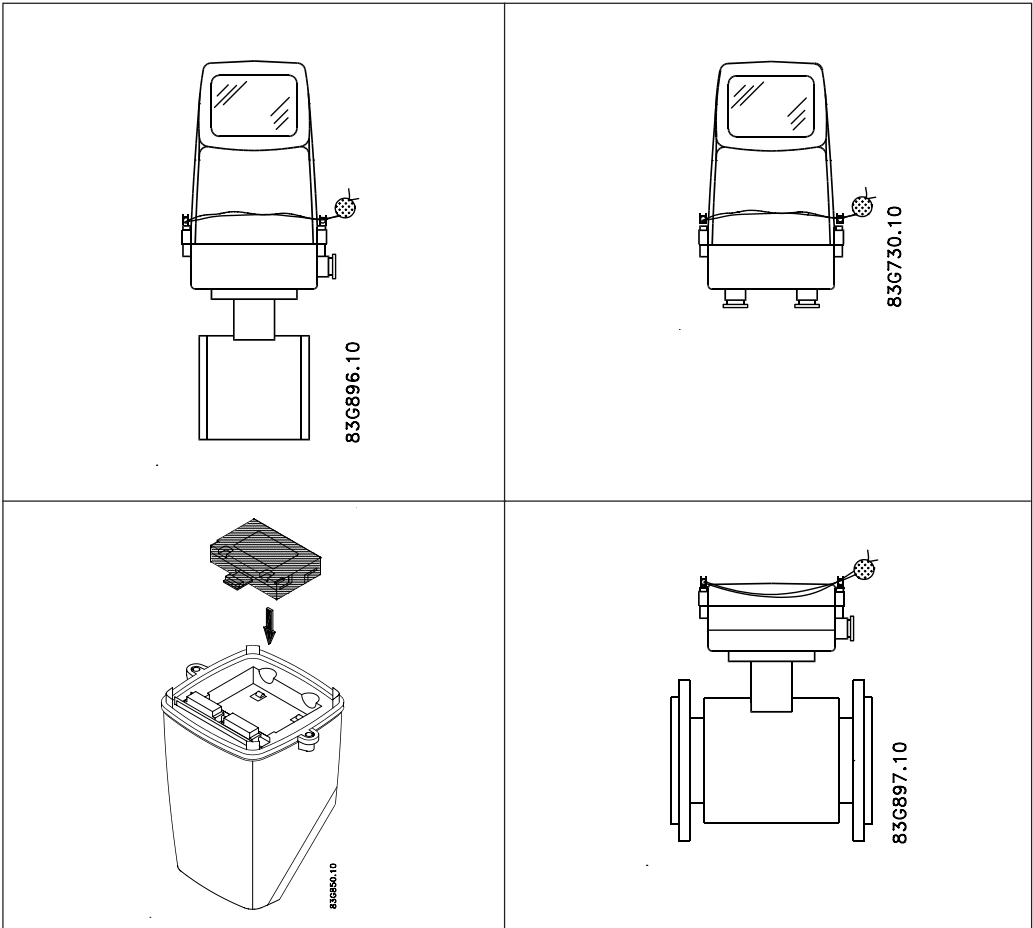


A transmitter can be supplied in a version tested and approved for custody transfer (CT). The internal counter can accordingly be used for billing. This requires verification, sealing and setting of the transmitter together with the sensor for a specific flow range. After sealing, the data on the transmitter must not be changed.

The sealing of the transmitter is done by placing sealing marks on the transmitter and on the connection plate in the terminal box.

3.6  
Transmitter  
MAG 5000 CT, 6000 CT  
Sealing

The final (lead) sealing is carried out as shown:



MAG 6000 CT is installed like a standard MAG 6000 except for the final sealing. Calibration sealing has been carried out at calibration.

### 3.7 Ex installations

**MAG 6000 rack mount with integral safety barrier (ia/ib) for remote mounting in safe area**  
Approval [EEx ia/ib] IIB. The safety barrier is to be used with sensors MAG 1100 Ex and MAG 3100 Ex, 1/4" to 4". When this safety barrier is used, the coil circuit is intrinsic safety "ib" and the electrode circuit is intrinsic safety "ia".

#### Sensors

The sensors can be one of the following type.

#### **MAG 1100 Ex for mounting in Ex areas**

1/4" to 4" approval EEx [ia/ib] IIB T4..T6. DEMKO no. 97D.121909X. DN 6 - 100.

#### **MAG 3100 Ex for mounting in Ex areas**

The sensor carries the approval:

1/2" to 1" EEx [ia/ib] IIB T4..T6, DEMKO no. 98E.123914X

1 1/2" to 12" EEx [ia/ib] IIB T4..T6, DEMKO no. 98E.123915X

The electrode circuit in the sensors is manufactured to an intrinsically safe category "ia" and the coil circuit to an intrinsically safe category "ib", achieved by an integrated and patented protection circuit.

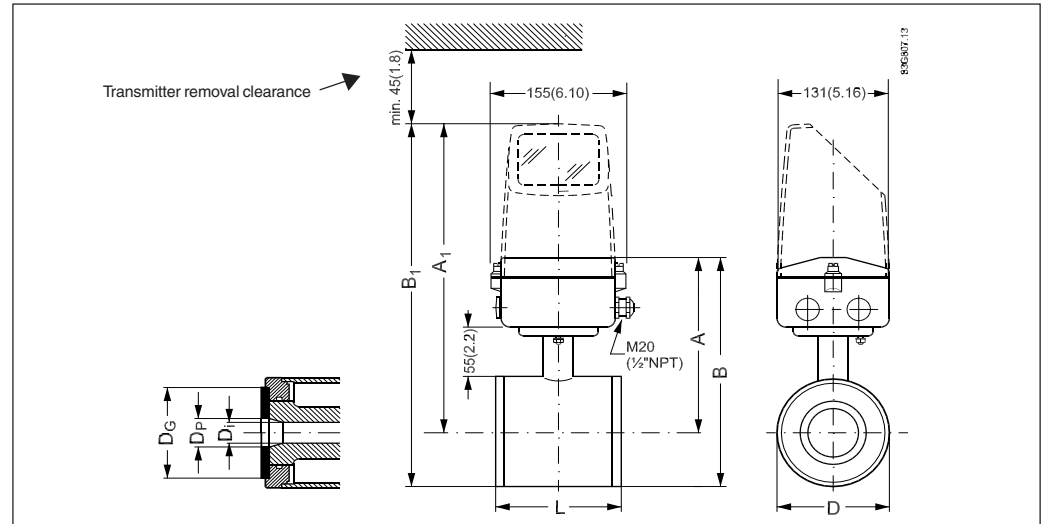
#### Marking

The marking has the following meaning according to European Norm EN 50014.

- E: Certified to CENELEC standard.
- Ex: Designates explosion proof material and indicates that the apparatus has been approved in accordance with a certificate issued.
- i: **"Intrinsic safety"** is a protection ensuring that the energy in the electric circuit is too small to ignite the explosive atmosphere. There are two categories of intrinsic safety: "ia" and "ib".
  - ia: In intrinsic safety category "ia", the circuit must remain safe, even in the event of two simultaneous errors occurring that are independent of one another.
  - ib: In intrinsic safety category "ib" the circuit must remain safe if an error occurs.
- II: Designates that the apparatus may be used in all areas (Except mining).
- B: Indicates the gas group in which the unit may be used.
- T4..T6 The temperature class describes the maximum temperature which any exposed surface of the equipment may reach. The sensor can have temperature class T3, T4, T5 or T6 depending on the temperature of the media. Please see technical data for the sensor.
  - T3: Max. surface temperature 390 °F => (Max. media temperature 355 °F)
  - T4: Max. surface temperature 275 °F => (Max. media temperature 250 °F)
  - T5: Max. surface temperature 210 °F => (Max. media temperature 195°F)
  - T6: Max. surface temperature 185 °F => (Max. media temperature 165 °F)

## 4. Dimensions and weight

## MAG 1100, integral/remote mount/separate

4.1  
Sensor MAG 1100

Size	A <sup>1)</sup> [inch]	B <sup>1)</sup> [inch]	A <sub>1</sub> [inch]	B <sub>1</sub> [inch]	D [inch]	D <sub>1</sub> <sup>2)</sup> [inch]	D <sub>1</sub> (PFA) [inch]	D <sub>p</sub> [inch]	D <sub>g</sub> [inch]	Weight <sup>3)</sup> [lbs]
1/12"	6.34	7.33	12.36	13.35	1.90	?	N/A	0.68	1.34	4.8
1/8"	6.34	7.33	12.36	13.35	1.90	?	NA/	0.68	1.34	4.8
1/4"	6.34	7.33	12.36	13.35	1.90	0.24	N/A	0.68	1.34	4.8
3/8"	6.34	7.33	12.36	13.35	1.90	0.39	0.39	0.53	1.34	4.8
1/2"	6.34	7.33	12.36	13.35	1.90	0.59	0.63	0.68	1.57	4.8
1"	6.66	7.92	12.68	13.94	2.50	0.98	1.02	1.12	2.20	4.9
1 1/2"	7.13	8.78	13.15	14.81	3.31	1.57	1.50	1.71	2.95	7.5
2"	7.44	9.45	13.47	15.47	4.00	1.97	1.97	2.15	3.54	9.2
2 1/2"	7.84	10.20	13.86	16.22	4.72	2.56	2.60	2.68	4.41	12.0
3"	8.07	10.67	14.10	16.70	5.24	3.15	3.19	3.25	4.88	15.0
4"	8.59	11.70	14.61	17.72	6.26	3.94	3.94	4.22	5.91	22.0

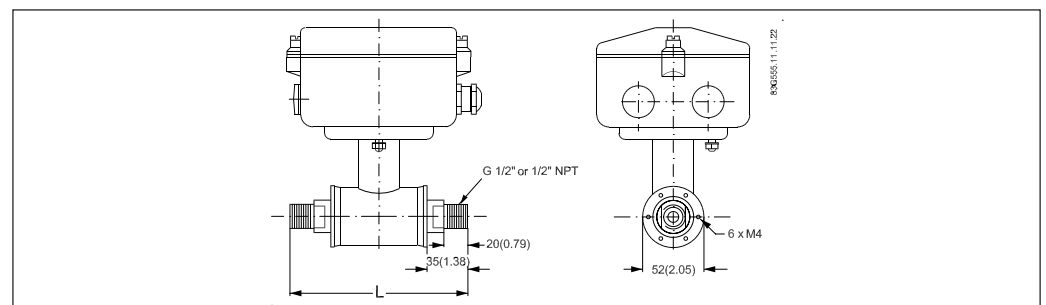
<sup>1)</sup> 0.5" shorter when the AISI terminal box is used. (Ex and high temperature 390°F).

<sup>2)</sup> DN 1/12" - 1/8" Zirconium (ZrO<sub>2</sub>), DN 1/4" - 4" Ceramic (Al<sub>2</sub>O<sub>3</sub>)

<sup>3)</sup> With transmitter MAG 5000 or MAG 6000 installed, weight is increased by approx. 1.8 lbs.

The total built-in length "L" [inch] before assembling depends on the gasket selected.

Size	EPDM	Graphite	PTFE(Teflon)	Without gasket	Grounding ring
1/12" - 3/8"	2.52	2.60	2.75	2.52	3.03
1/2"	2.56	2.60	2.75	2.52	3.03
1"	3.15	3.19	3.35	3.10	3.62
1 1/2"	3.74	3.78	3.94	3.70	4.21
2"	4.13	4.17	4.33	4.05	4.61
2 1/2"	5.12	5.15	5.31	5.05	5.60
3"	6.10	6.14	6.30	6.00	6.57
4"	7.28	7.31	7.48	7.20	7.76



The MAG 1100 1/12" and 3/8" are prepared for assembly with the 1/2" pipe connection.

The built-in length "L" varies dependent on the gasket choice:

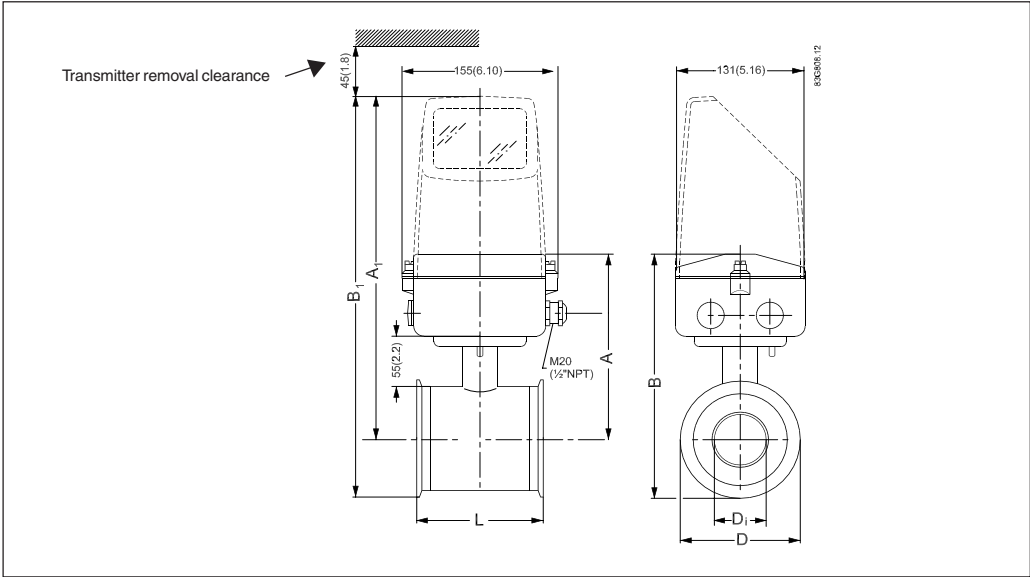
	Without gasket	EPDM	Graphite	Teflon
L [inch]	5.9	5.9	6.0	6.1



4.2  
Sensor MAG 1100 FOOD



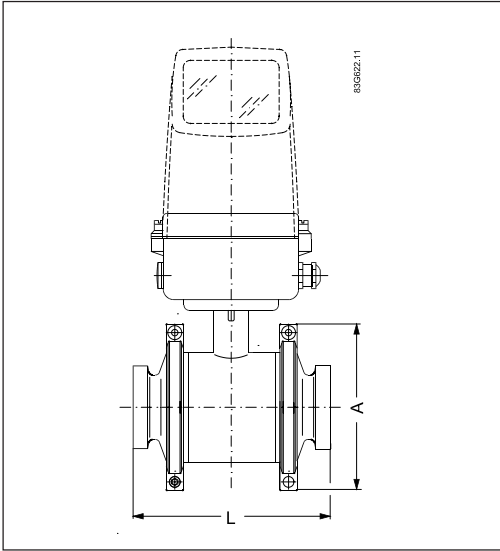
MAG 1100 FOOD, integral or remote mount and separate



Size	L [inch]	A <sup>1)</sup> [inch]	A <sub>1</sub> [inch]	B <sup>1)</sup> [inch]	B <sub>1</sub> [inch]	D [inch]	D <sub>i</sub> (Al <sub>2</sub> O <sub>3</sub> ) [inch]	D <sub>i</sub> (PFA) [inch]	Weight <sup>2)</sup> [lbs]
3/8"	2.52	6.34	12.36	7.60	13.63	2.52	0.39	0.39	4.8
1/2"	2.52	6.34	12.36	7.60	13.63	2.52	0.59	0.63	4.8
1"	3.11	6.66	12.68	8.18	14.21	3.05	0.98	1.02	4.9
1 1/2"	3.70	7.13	13.15	8.92	14.94	3.58	1.57	1.50	7.5
2"	4.09	7.44	13.47	9.79	15.81	4.68	1.97	1.97	9.2
2 1/2"	5.16	7.84	13.86	10.40	16.42	5.12	2.56	2.60	12.0
3"	6.14	8.07	14.10	11.13	17.15	6.10	3.15	3.19	15.0
4"	7.32	8.59	14.61	12.19	18.21	7.20	3.94	3.94	22.0

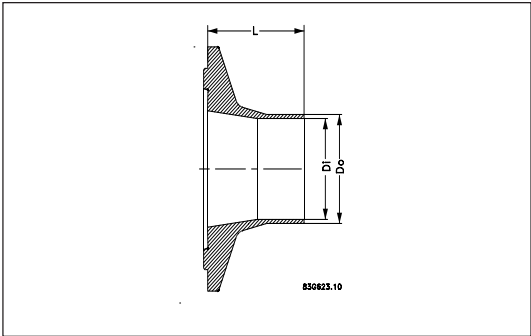
1) 0.5" shorter when the AISI terminal box is used. (Ex and high temperature 390°F).  
2) With transmitter MAG 5000 or MAG 6000 installed, weight is increased by approx. 1.8 lbs.

Built-in length

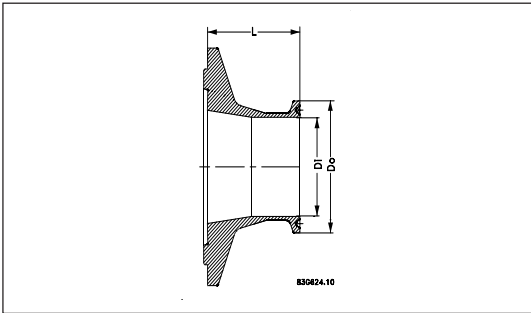


Size	A [inch]
3/8"	3.90
1/2"	3.90
1"	4.45
1 1/2"	4.96
2"	6.06
2 1/2"	6.50
3"	7.87
4"	8.86

Accessories  
MAG 1100 FOOD



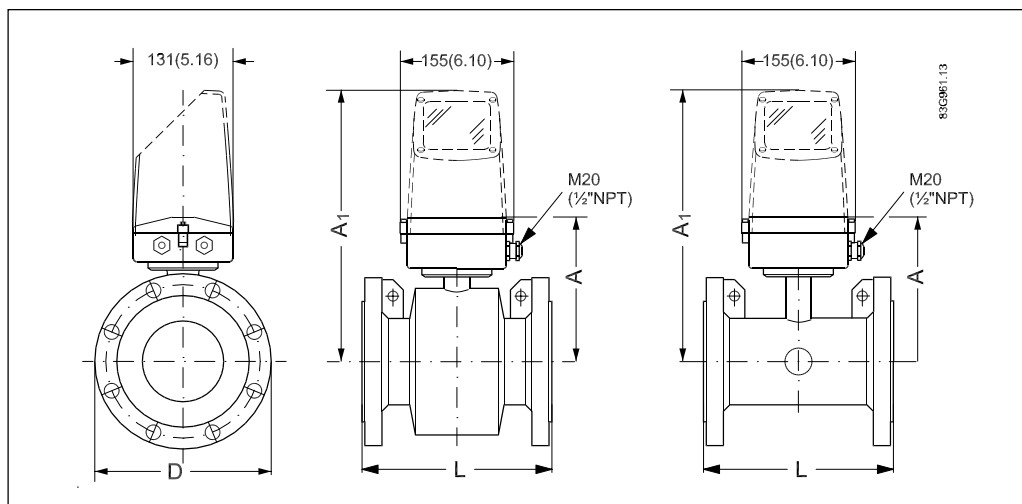
Tri-Clamp Ferrule Size [inch]	Sensor size [inch]	L [inch]	Weld-in type	
			Tri-Clover®	
			Di [inch]	Do [inch]
1/2	3/8	1 1/2	0.37	1/2
3/4	1/2	1 1/2	0.62	3/4
1	1	1 1/2	0.87	1
1 1/2	1 1/2	1 1/2	1.37	1 1/2
2	2	1 1/2	1.87	2
2 1/2	2 1/2	1 3/4	2.37	2 1/2
3	3	2	2.87	3
4	4	2	3.83	4



Tri-Clamp Ferrule Size [inch]	Sensor size [inch]	L [inch]	Clamp type	
			Tri-Clamp®	
			Di [inch]	Do [inch]
1/2	3/8	1 1/2	0.37	0.98
3/4	1/2	1 1/2	0.62	0.98
1	1	1 1/2	0.87	1.99
1 1/2	1 1/2	1 1/2	1.37	1.99
2	2	1 1/2	1.87	2.52
2 1/2	2 1/2	1 3/4	2.37	3.05
3	3	2	2.87	3.58
4	4	2	3.83	4.70

Tri-Clover® and Tri-Clamp® are registered trademarks for Ladish Co.

## 4.3

Sensor MAG 5100 W  
Dimensions

Nominal size		A		L									
				PN 10		PN 16		PN 40		Class 150		AWWA	
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
25	1"	187	7.4	N/A	N/A	N/A	N/A	200	7.9	200	7.9	N/A	N/A
40	1½"	197	7.8	N/A	N/A	N/A	N/A	200	7.9	200	7.9	N/A	N/A
50	2"	188	7.4	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
65	2½"	194	7.6	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
80	3"	200	7.9	N/A	N/A	200	7.9	N/A	N/A	200	7.9	N/A	N/A
100	4"	207	8.1	N/A	N/A	250	9.8	N/A	N/A	250	9.8	N/A	N/A
125	5"	217	8.5	N/A	N/A	250	9.8	N/A	N/A	250	9.8	N/A	N/A
150	6"	232	9.1	N/A	N/A	300	11.8	N/A	N/A	300	11.8	N/A	N/A
200	8"	257	10.1	350	13.8	350	13.8	N/A	N/A	350	13.8	N/A	N/A
250	10"	284	11.2	450	17.7	450	17.7	N/A	N/A	450	17.7	N/A	N/A
300	12"	310	12.2	500	19.7	500	19.7	N/A	N/A	500	19.7	N/A	N/A
350	14"	382	15.0	550	21.7	550	21.7	N/A	N/A	550	21.7	N/A	N/A
400	16"	407	16.0	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
450	18"	438	17.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
500	20"	463	18.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
600	24"	514	20.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
700	28"	564	22.2	700	27.6	700	27.6	N/A	N/A	N/A	N/A	700	27.6
750	30"	591	23.3	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	750	29.5
800	32"	616	24.3	800	31.5	800	31.5	N/A	N/A	N/A	N/A	800	31.5
900	36"	663	26.1	900	35.4	900	35.4	N/A	N/A	N/A	N/A	900	35.4
1000	40"	714	28.1	1000	39.4	1000	39.4	N/A	N/A	N/A	N/A	1000	39.4
	42"	714	28.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1000	39.4
1100	44"	765	30.1	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1100	43.3
1200	48"	820	32.3	1200	47.2	1200	47.2	N/A	N/A	N/A	N/A	1200	47.2

New dimension from  
DN 350 to DN 1200

Will be discontinued

350	14"	362	14.3	550	21.7	550	21.7	N/A	N/A	550	21.7	N/A	N/A
400	16"	387	15.2	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
450	18"	418	16.5	600	23.6	600	23.6	N/A	N/A	600	23.6	N/A	N/A
500	20"	443	17.4	625	24.6	625	24.6	N/A	N/A	680	26.8	N/A	N/A
600	24"	494	19.4	750	29.5	750	29.5	N/A	N/A	820	32.3	N/A	N/A
700	28"	544	21.4	875	34.4	875	34.4	N/A	N/A	N/A	N/A	875	34.4
750	30"	571	22.5	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	937	36.9
800	32"	606	23.9	1000	39.4	1000	39.4	N/A	N/A	N/A	N/A	1000	39.4
900	36"	653	25.7	1125	44.3	1125	44.3	N/A	N/A	N/A	N/A	1125	44.3
1000	40"	704	27.7	1250	49.2	1250	49.2	N/A	N/A	N/A	N/A	1250	49.2
	42"	704	27.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1250	49.2
1100	44"	755	29.7	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1375	54.1
1200	48"	810	31.9	1500	59.1	1500	59.1	N/A	N/A	N/A	N/A	1500	59.1

D = Outside diameter of flange, see flange tables

**MAG 5100 W weight**

Nominal size		PN 10		PN 16		PN 40		Class 150		AWWA	
mm	inch	kgs	lbs	kgs	lbs	kgs	lbs	kgs	lbs	kgs	lbs
25	1"	N/A	N/A	N/A	N/A	4	9	4	9	N/A	N/A
40	1½"	N/A	N/A	N/A	N/A	7	15	6	13	N/A	N/A
50	2"	N/A	N/A	9	20	N/A	N/A	8	20	N/A	N/A
65	2½"	N/A	N/A	10.7	24	N/A	N/A	11	24	N/A	N/A
80	3"	N/A	N/A	11.6	26	N/A	N/A	13	28	N/A	N/A
100	4"	N/A	N/A	15.2	33	N/A	N/A	19	41	N/A	N/A
125	5"	N/A	N/A	20.4	45	N/A	N/A	24	52	N/A	N/A
150	6"	N/A	N/A	26	57	N/A	N/A	29	64	N/A	N/A
200	8"	48	106	48	106	N/A	N/A	56	124	N/A	N/A
250	10"	64	141	69	152	N/A	N/A	79	174	N/A	N/A
300	12"	76	167	86	189	N/A	N/A	110	243	N/A	N/A
350	14"	104	229	125	274	N/A	N/A	139	307	N/A	N/A
400	16"	119	263	143	314	N/A	N/A	159	351	N/A	N/A
450	18"	136	299	173	381	N/A	N/A	182	400	N/A	N/A
500	20"	163	359	223	491	N/A	N/A	225	495	N/A	N/A
600	24"	236	519	338	744	N/A	N/A	320	704	N/A	N/A
700	28"	270	595	314	692	N/A	N/A	N/A	N/A	273	602
750	30"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	329	725
800	32"	346	763	396	873	N/A	N/A	N/A	N/A	365	804
900	36"	432	951	474	1043	N/A	N/A	N/A	N/A	495	1089
1000	40"	513	1130	600	1321	N/A	N/A	N/A	N/A	583	1282
	42"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	687	1512
1100	44"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	763	1680
1200	48"	643	1415	885	1948	N/A	N/A	N/A	N/A	861	1896

**New weight from  
DN 350 to DN 1200**

**Will be discontinued**

350	14"	100	220	116	255	N/A	N/A	131	289	N/A	N/A
400	16"	127	280	144	317	N/A	N/A	165	364	N/A	N/A
450	18"	152	335	178	393	N/A	N/A	176	388	N/A	N/A
500	20"	184	405	232	512	N/A	N/A	235	518	N/A	N/A
600	24"	258	568	343	736	N/A	N/A	345	761	N/A	N/A
700	28"	315	693	350	772	N/A	N/A	N/A	N/A	309	681
750	30"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	480	1058
800	32"	410	904	442	975	N/A	N/A	N/A	N/A	421	928
900	36"	512	1129	550	1213	N/A	N/A	N/A	N/A	539	1188
1000	40"	650	1433	732	1614	N/A	N/A	N/A	N/A	670	1477
	42"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	700	1544
1100	44"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1100	2426
1200	48"	990	2183	1106	2439	N/A	N/A	N/A	N/A	1030	2271

**The effect of temperature on  
working pressure  
MAG 5100 W**

Metric (Pressure in bar)						
Sizes 25 mm, 40 mm & > 300 mm						
Flange spec.	Flange rating	Temperature °C				
		-5	10	50	90	
EN 1092-1	PN 10	10.0	10.0	9.7	9.4	
	PN 16	16.0	16.0	15.5	15.1	
	PN 40	40.0	40.0	38.7	37.7	
ANSI B16.45	150 lb	19.7	19.7	19.3	18.0	
AWWA C-207	Class D	10.3	10.3	10.3	10.3	
Sizes 50 mm to 300 mm						
EN 1092-1	PN 10	10.0	10.0	10.0	8.2	
	PN 16	10.0	16.0	16.0	13.2	
	PN 40	10.0	40.0	40.0	32.9	
ANSI B16.45	150 lb	10.0	19.7	19.7	16.2	

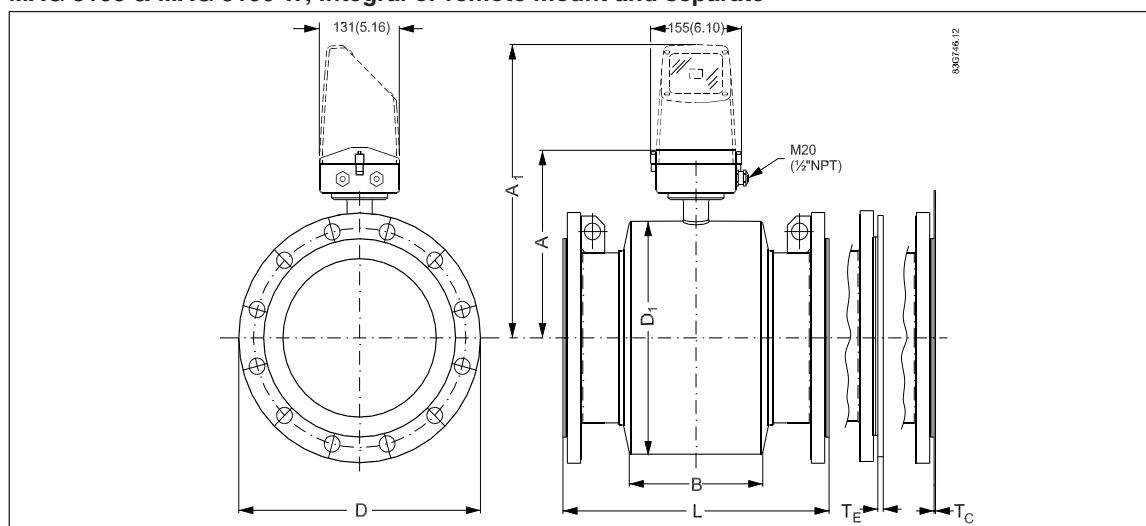
Imperial (Pressure in Psi)						
Sizes 1", 1½", & > 12"						
Flange spec.	Flange rating	Temperature °F				
		25	50	125	200	
EN 1092-1	PN 10	145	145	141	136	
	PN 16	232	232	225	219	
	PN 40	580	580	561	547	
ANSI B16.45	150 lb	286	286	280	261	
AWWA C-207	Class D	150	150	150	150	
Sizes 2" to 12"						
EN 1092-1	PN 10	145	145	145	119	
	PN 16	145	232	232	191	
	PN 40	145	580	580	477	
ANSI B16.45	150 lb	145	286	286	235	

#### 4.4

Sensor  
MAG 3100 and  
MAG 3100 W



#### MAG 3100 & MAG 3100 W, integral or remote mount and separate



Size	A <sup>1)</sup>	A <sub>1</sub>	B	D <sub>1</sub>	L <sup>2)</sup>								T <sub>C</sub> <sup>3)</sup>	T <sub>E</sub> <sup>3)</sup>	Weight <sup>4)</sup>
					EN 1092-1-2001					ANSI 16.5		AWWA C-207 Class D			
					PN 6, 10, 16	PN 25	PN 40	PN 2.52	PN 100	Class 150	Class 300				
[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[lbs]
1½"	7.36	13.31	2.32	4.09	7.87	7.87	7.87	-	-	7.87	7.87		-	0.24	11
1"	7.36	13.31	2.32	4.09	7.87	7.87	7.87	-	10.24	7.87	7.87		0.05	0.24	13
1½"	7.76	13.70	3.23	4.88	7.87	7.87	7.87	-	11.02	7.87	7.87		0.05	0.24	17
2"	8.07	14.01	2.83	5.47	7.87	7.87	7.87	10.87	11.81	7.87	7.87		0.05	0.24	28
2½"	8.35	14.29	2.83	6.06	7.87	7.87	7.87	12.60	13.78	7.87	10.71		0.05	0.24	30
3"	8.74	14.69	2.83	6.85	7.87	10.71	10.71	12.72	13.39	10.71	10.71		0.05	0.24	33
4"	9.53	15.47	3.35	8.43	9.84	9.84	9.84	14.96	15.75	9.84	12.20		0.05	0.24	44
5"	10.04	15.98	3.35	9.41	9.84	9.84	9.84	16.54	17.72	9.84	13.10		0.05	0.24	55
6"	10.87	16.81	5.39	11.10	11.81	11.81	11.81	16.34	17.72	11.81	11.81		0.05	0.24	66
8"	11.97	17.91	5.39	13.31	13.78	13.78	13.78	18.90	20.87	13.78	13.78		0.05	0.31	110
10"	13.07	19.02	5.39	15.47	17.72	17.72	17.72	21.65	24.41	17.72	17.72		0.05	0.31	155
12"	14.05	20.00	5.39	17.48	19.69	19.69	19.69	23.62	26.77	19.69	19.69		0.06	0.31	176
14"	14.25	20.20	10.63	17.76	21.65	21.65	21.65	27.56	31.50	21.65	21.65	-	0.06	0.31	242
16"	15.24	21.18	10.63	19.76	23.62	23.62	23.62	29.53	-	23.62	23.62	-	0.06	0.39	275
18"	16.45	22.40	12.20	22.16	23.62	23.62	23.62	-	-	23.62	25.20	-	0.06	0.39	385
20"	17.44	23.39	13.78	24.17	24.61	24.61	26.77	-	-	26.77	28.70	-	0.06	0.39	440
24"	19.45	25.39	16.93	28.15	29.53	29.53	29.53	-	-	32.28	33.80	-	0.06	0.39	660
28"	21.42	27.36	19.69	32.13	34.45	-	-	-	-	-	-	34.5	0.08	-	770
30"	22.48	28.43	21.89	34.21	-	-	-	-	-	-	-	36.9	0.08	-	880
32"	23.86	29.80	22.05	36.50	39.37	-	-	-	-	-	-	39.4	0.08	-	1045
36"	25.71	31.65	24.80	40.63	44.29	-	-	-	-	-	-	44.3	0.08	-	1233
40"	27.72	35.67	26.38	44.72	49.21	-	-	-	-	-	-	49.2	0.08	-	1541
42"	27.72	35.67	26.38	44.72	49.21	-	-	-	-	-	-	49.2	0.08	-	1541
44"	29.72	35.67	30.31	48.74	-	-	-	-	-	-	-	59.1	0.08	-	
48"	31.89	37.83	31.18	53.07	59.06	-	-	-	-	-	-	59.1	0.08	-	2751
54"	36.42	42.36	39.37	65.94	68.90	-	-	-	-	-	-	68.9	0.12	-	3211
60"	38.27	44.21	40.15	65.83	-	-	-	-	-	-	-	73.8	0.12	-	3731
66"	40.35	46.30	44.49	75.39	78.74	-	-	-	-	-	-	78.7	0.12	-	4257
72"	44.21	50.16	49.21	77.72	88.58	-	-	-	-	-	-	88.5	0.12	-	5291
78"	48.15	54.09	54.13	85.59	98.43	-	-	-	-	-	-	98.4	0.12	-	7492

1) 1/2" shorter with AISI terminal box (Ex and is PTFE high temperature with ss terminal box)

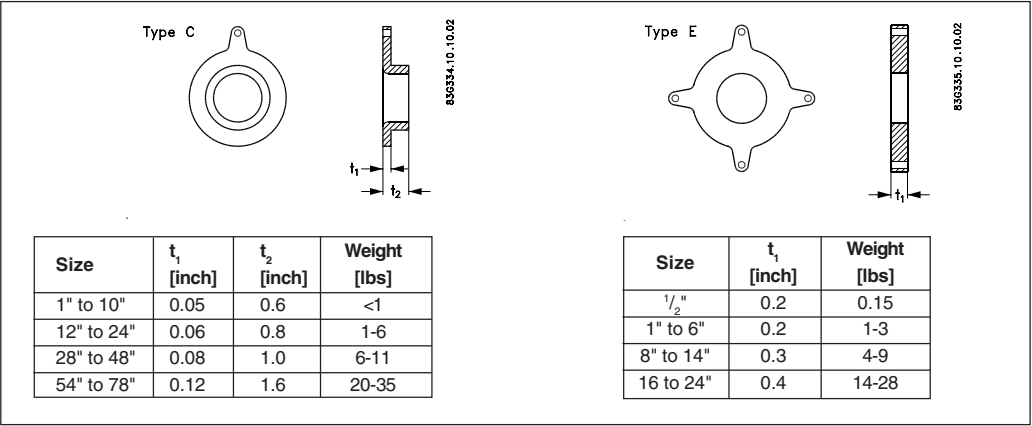
2) When grounding rings are used, the thickness of the grounding ring must be added to the built-in length

3) T<sub>C</sub> = Type C grounding ring, T<sub>E</sub> = Type E grounding ring

4) Weights are for ANSI 150 without transmitter

D = Outside diameter of flange, see flange tables

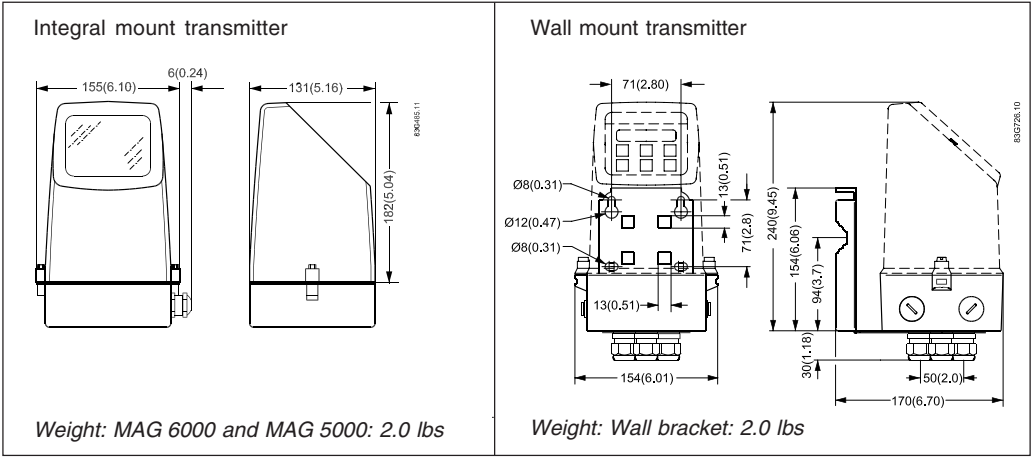
Grounding/protection ring



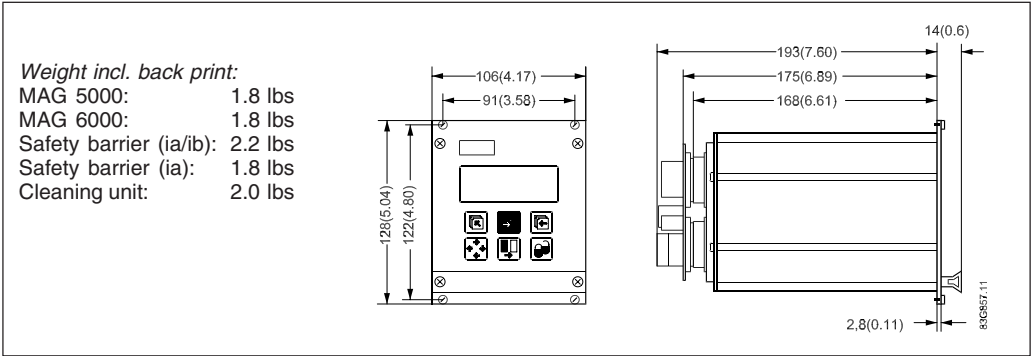
Type C flanges for liners of neoprene, EPDM, Linatex® and ebonite.  
Type E flanges for liners of PTFE.

**Note**  
MAG 3100 high temperature (PTFE) is always equipped with 2 pcs. type E grounding flanges.

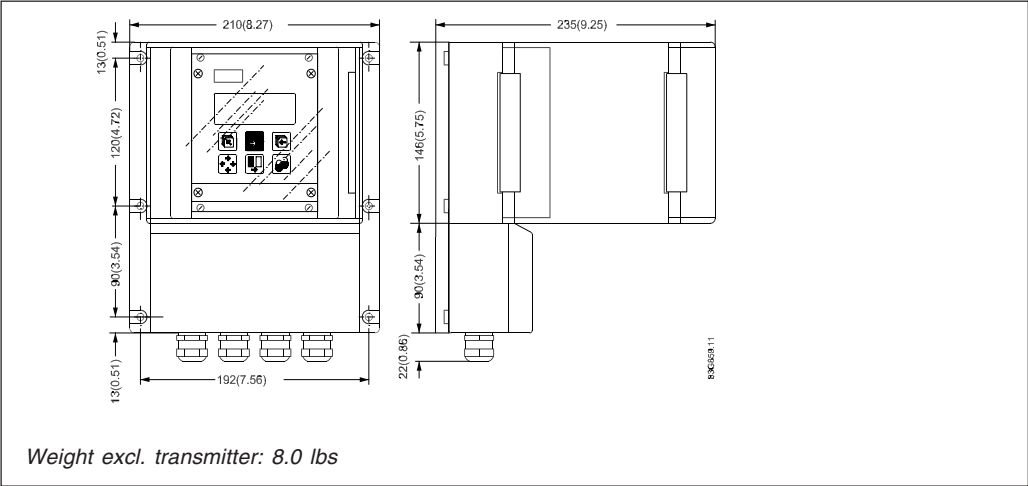
4.5  
Transmitter  
Integral or wall mount  
polyamide



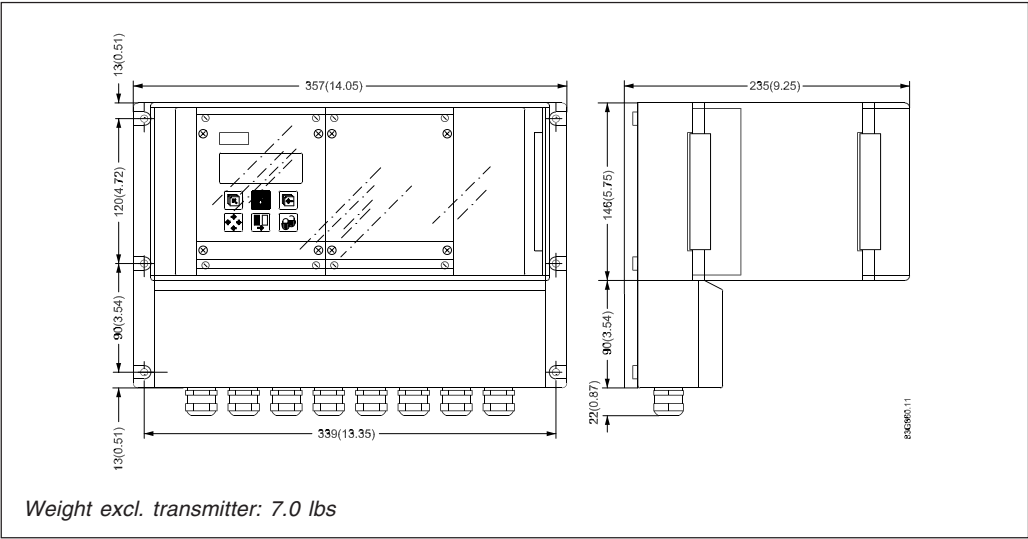
Rack mount, standard unit



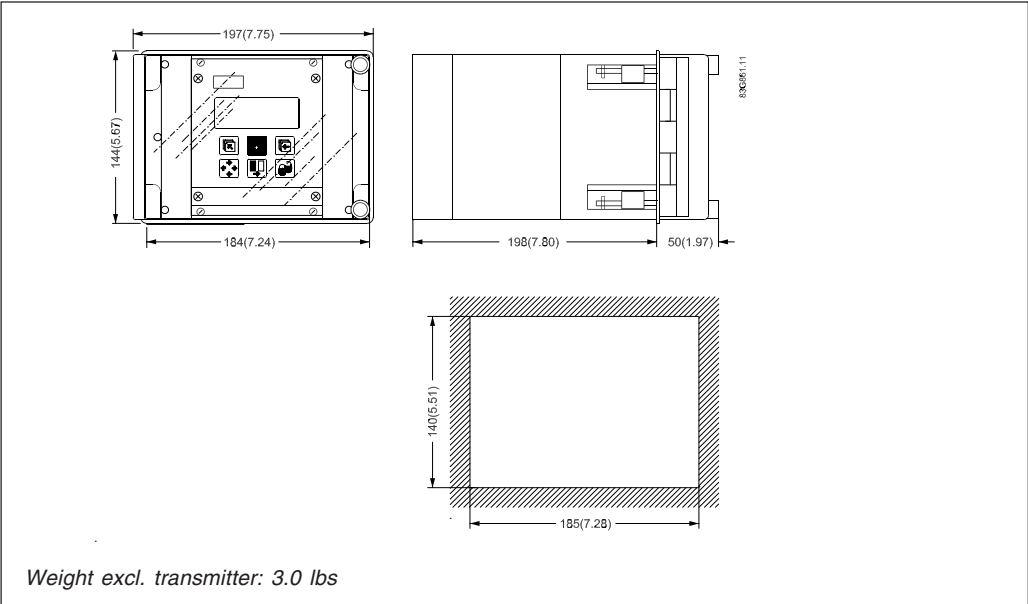
Wall mounting transmitter



Wall mounting transmitter with cleaning unit or intrinsically safe barrier

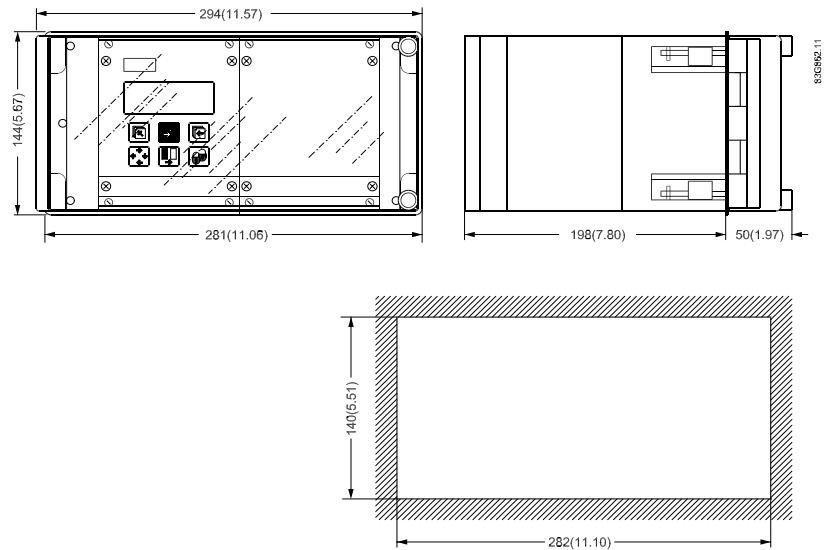


Front panel mounting kit



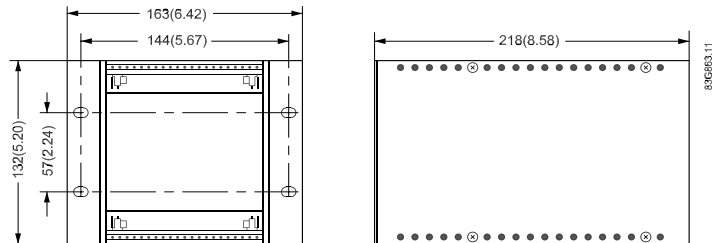


**Front panel mounting kit  
for transmitter with  
intrinsically safe barrier or  
cleaning unit**



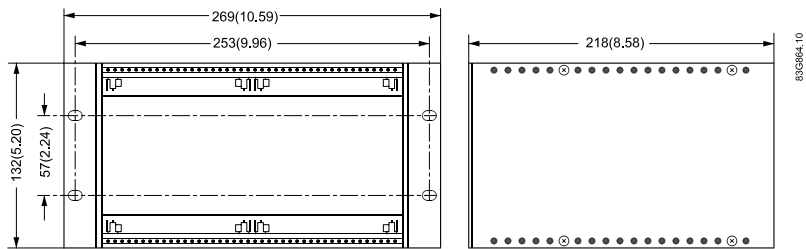
Weight excl. transmitter: 3.5 lbs

**Back of panel mounting kit**



Weight: 2.0 lbs

**Back of panel mounting kit  
for transmitter with  
intrinsically safe barrier or  
cleaning unit**



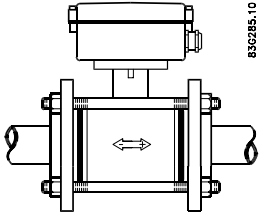
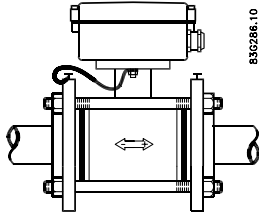
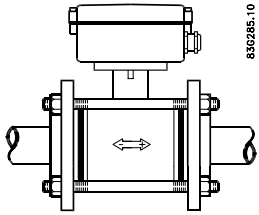
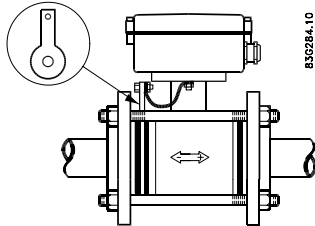
Weight: 2.0 lbs

5. Installation of sensor

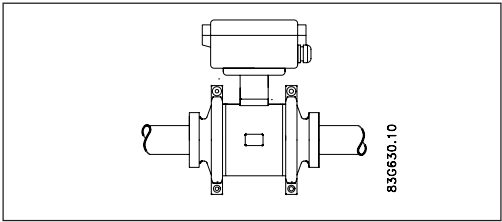
5.1  
Potential equalization  
(Grounding)

MAG 1100

To obtain optimum results from the measuring system, the chassis body of the sensor must have the same electrical potential as the liquid being measured.

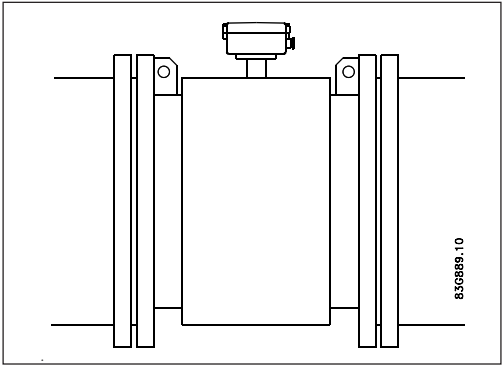
	Graphite gaskets	EPDM or PTFE gaskets
Electrically conductive piping	<div></div> <p><b>A:</b> Potential equalization with electrically conductive graphite gaskets</p>	<div></div> <p><b>B:</b> Potential equalization using earth strap supplied.</p>
Electrically non-conduc- tive piping	<div></div> <p><b>C:</b> Potential equalization with electrically conductive graphite gaskets</p>	<div></div> <p><b>D:</b> Potential equalization using separate potential equalization ring</p>

MAG 1100 FOOD



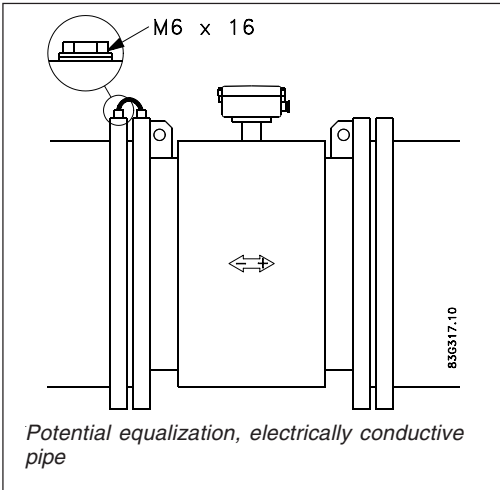
The sensor must be installed between two adapters. Potential equalization with the liquid occurs automatically via these adapters and through the adjacent pipe.

MAG 3100 W / MAG 3100  
(except PTFE liner)

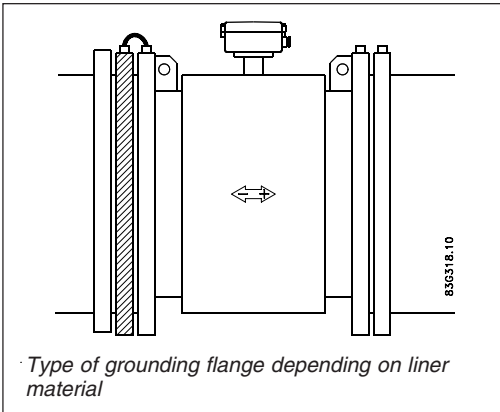


Potential equalization is carried out with the built-in grounding electrodes. No further action need to be taken.

MAG 3100  
PTFE liner



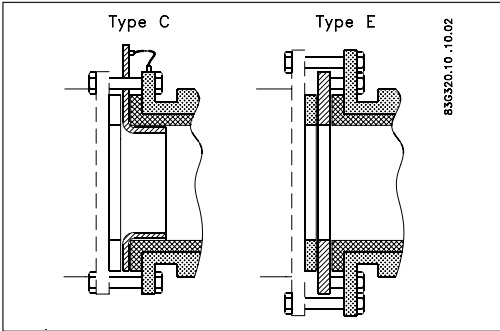
**Electrically conductive piping**  
Use a grounding straps on one side.



**Non-conductive piping**  
Use an grounding ring. Place the ring between flowmeter and the adjacent pipe flange. Selection of grounding ring depends on medium, liner material and application.

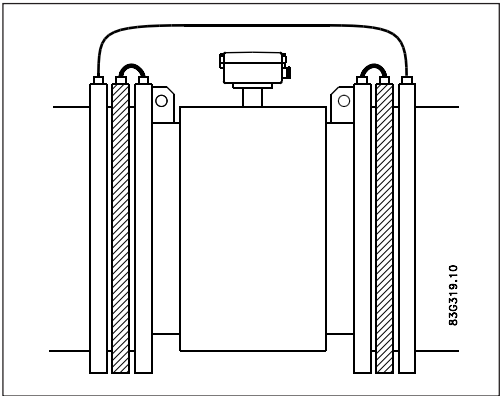
Liner material	Suitable grounding ring
PTFE	Type E

5.2  
Inlet protection MAG 3100



With abrasive liquids, flowmeter inlet protection may be necessary. Here type C and E grounding rings are used. Type C (for all liners except PTFE) is inserted between the flanges. Type E (for PTFE liner only) is fitted to the flange. When using a grounding ring, gaskets must always be used between the adjacent pipe flange and the grounding flange.

5.3  
Cathodic protected piping



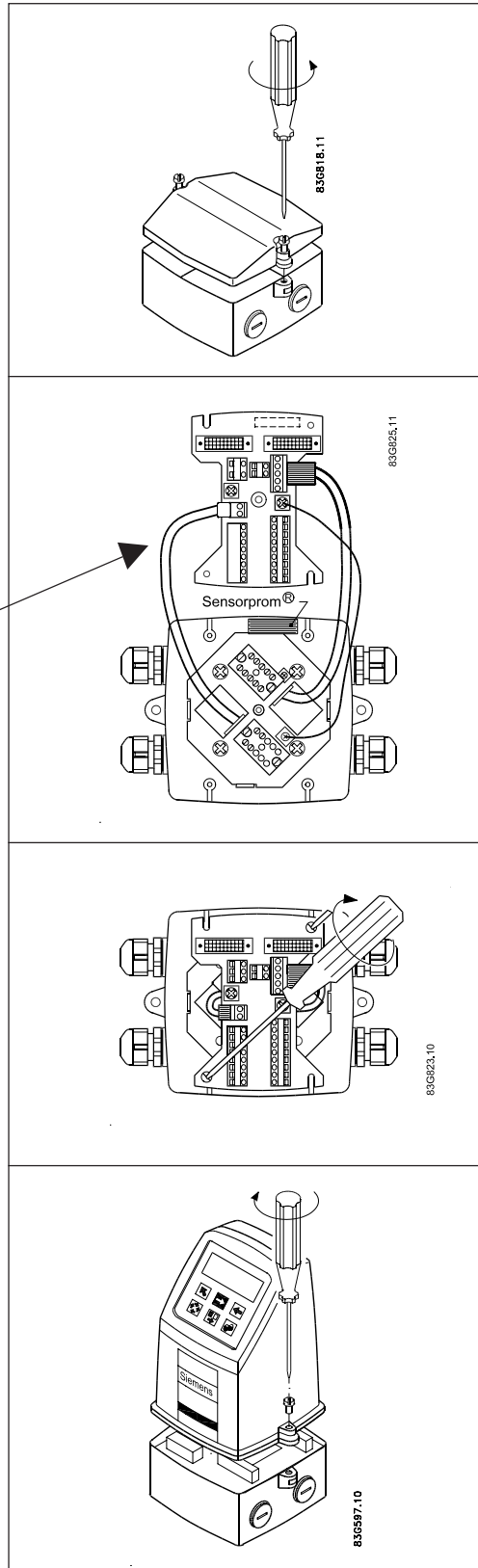
Special attention must be given to systems with cathodic protection.  
**Integral installation:**  
The transmitter must be supplied through an isolation transformer. The terminal "PE" must never be connected.  
**Remote installation:**  
The shield must only be connected at the sensor end via a 1.5 µF capacitor. The shield must never be connected at both ends.  
**Isolated sensor:**  
If above mentioned connections are unacceptable, the sensor must be isolated from the pipe work.

## 6. Installation of transmitter

6.1  
Integral installation  
MAG 5000 and MAG 6000

**Note**  
System will not register flow if black plugs are not connected to connection board

**Caution**  
Exposing the transmitter to direct sunlight may increase the operating temperature above its specified limit, and decrease display visibility

**Step 1**

Remove and discard the terminal box lid of the sensor.

Fit the PG 13.5 cable glands for the supply and output cables.

**Step 2**

Remove the two black plug assemblies for coil and electrode cables in the terminal box and connect them to their corresponding terminal numbers on the connection board.

**Step 3**

Connect an earth wire between PE on connection board and bottom of connection box. Connect the 2 pin connector and 3 pin connector as shown.

**Note**

In earlier version the 3 pin connector was a 5 pin connector.

**Step 4**

Mount the connection plate in the terminal box. The SENSORPROM® unit connections will be established automatically when the connection plate is mounted in the terminal box.

**Note**

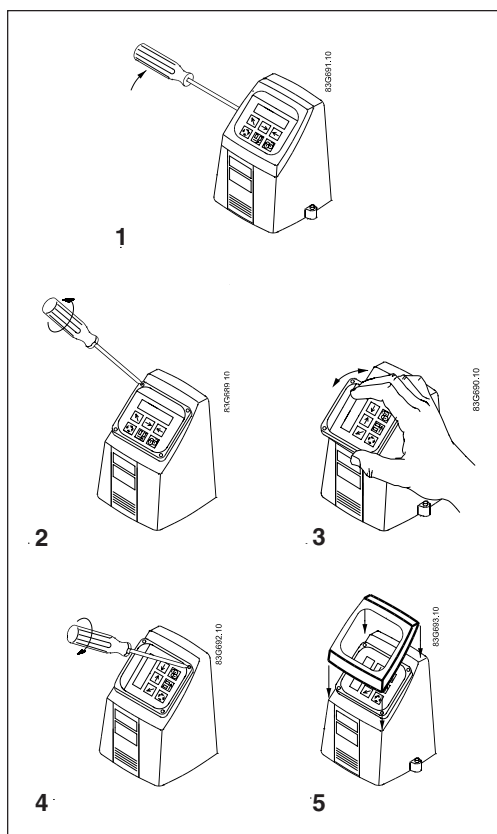
Check that your connection board lines up with the SENSORPROM® unit, if not, move the SENSORPROM® unit to the other side of the terminal box.

**Step 5**

Fit the supply and output cables respectively and tighten the cable glands to obtain optimum sealing.

Please refer to the wiring diagram in chapter 7 for the electrical connections.

Mount the transmitter on the terminal box.

**Turning the control pad****Step 1**

Use a screw driver to remove the outer frame.

**Step 2**

Loosen the 4 screws retaining the control pad.

**Step 3**

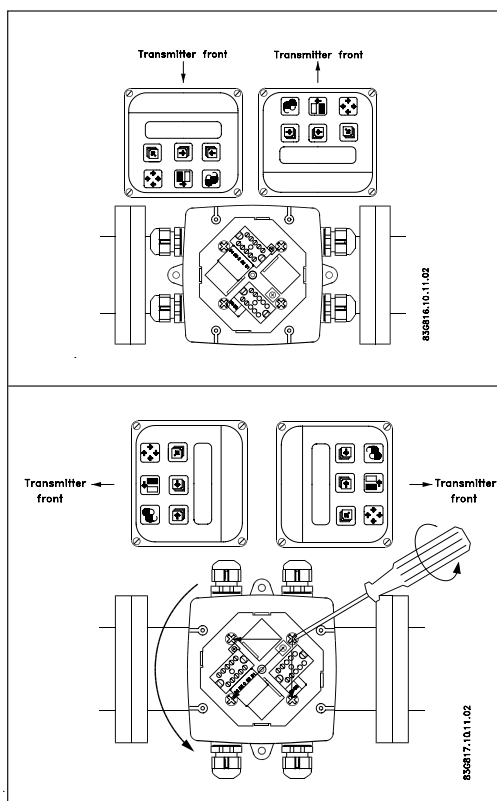
Withdraw the control pad and turn it to the required orientation.

**Step 4**

Tighten the 4 screws until a mechanical stop is felt in order to obtain NEMA enclosure rating.

**Step 5**

Snap-lock the outer frame onto the control pad (click).

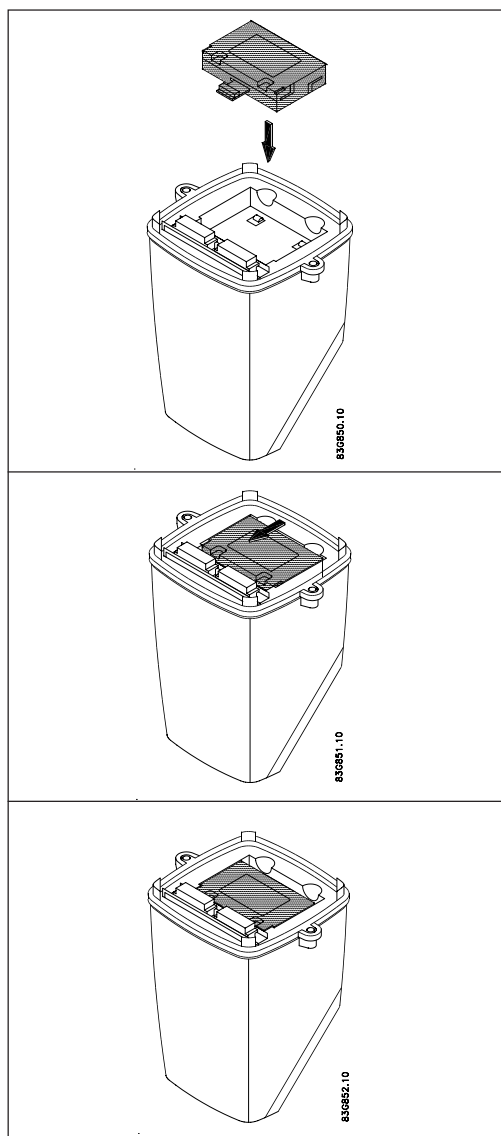
**Turning the transmitter**

The transmitter can be mounted in either direction as the arrow indicates without turning the terminal box.

The terminal box can be rotated  $\pm 90^\circ$  in order to optimize the viewing angle of the transmitter display/keypad:

Unscrew the four screws in the bottom of the terminal box. Turn the terminal box to the required position and retighten the screws firmly.

### 6.2.1 Add-on modules (MAG 6000 only)

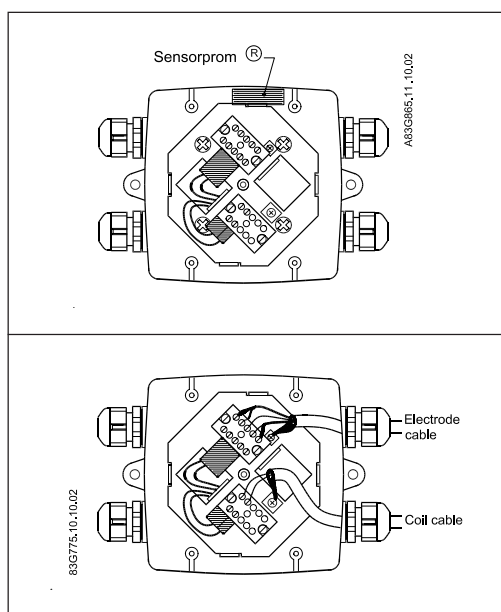


Locate the add-on module in the bottom of the MAG 6000 transmitter.

Press the add-on module forwards as far as possible.

The add-on module has now been installed and the transmitter is ready to be installed on the terminal box. Communication to the operator menu and electrically inputs and outputs is automatically established by power on.

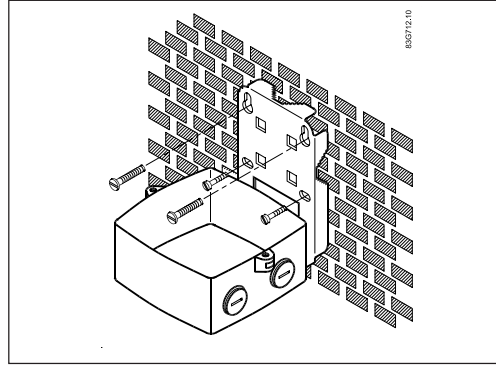
### 6.2.2 Remote installation *Sensor end*



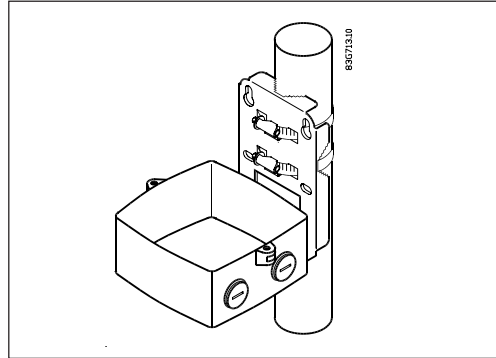
**Step 1 (All transmitter types)**  
Remove the **SENSORPROM®** unit from the sensor terminal box and mount it under the connection board for the transmitter (please refer to the following pages for specific mounting types).

**Step 2 (All transmitter types)**  
Fit and connect the electrode and coil cables as shown in chapter 7 "Electrical connections". The unshielded cable ends must be kept as short as possible. The electrode cable and the coil cable must be two separate cables to prevent interference. Tighten the cable glands well to obtain optimum sealing.

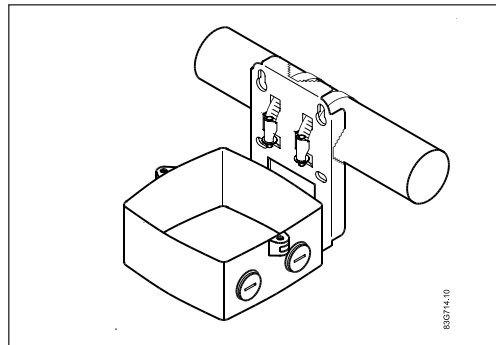
The two cables can run in the same conduit.

**6.2.3****Remote installation****Wall mount****MAG 6000 & MAG 5000****Step 3 (Wall mounting)**

Mount wall bracket on a wall or in the back of a panel.

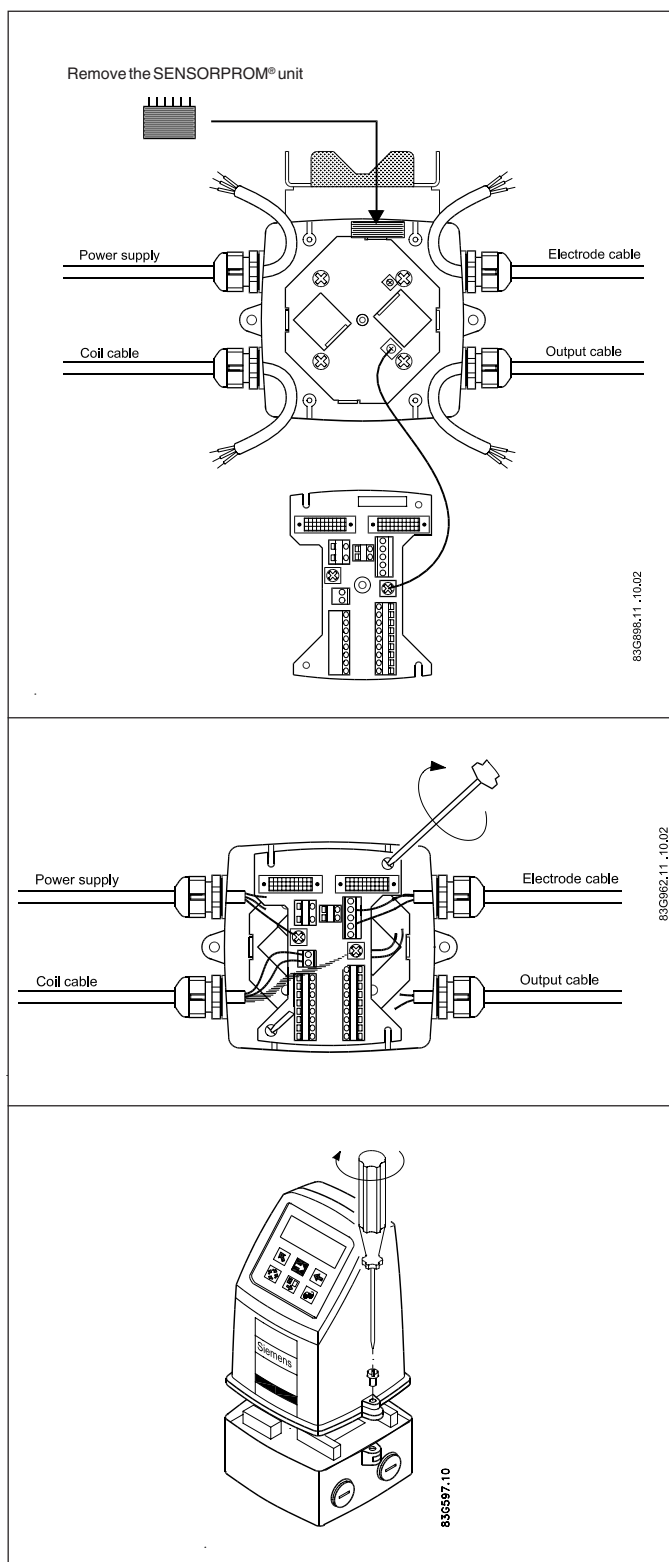
**Vertical pipe mounting**

Mount the wall mounting on a vertical or horizontal pipe using an ordinary hose clamp or a duct strap.

**Horizontal pipe mounting**

## 6.2.3

## Remote installation

**Wall mount**  
(continued)**Step 4 (Wall mounting)**

Remove the SENSORPROM® unit from the sensor terminal box. Mount the SENSORPROM® unit in the wall mounting terminal box as shown. The text on the SENSORPROM® unit must face towards the wall bracket.

Mount an earth wire between PE on the connection board and bottom of connection box.

**Step 5 (Wall mounting)**

Mount the connection board in the terminal box. Fix the connection board with the two diagonal opposite screws.

Fit the coil, electrode, supply and output cables respectively and tighten the cable glands to obtain optimum sealing. Please see the wiring diagram in chapter 7 for the electrical connections.

**Step 6 (Wall mounting)**

Mount the transmitter on the terminal box.

**Attention**

When remote mounted, power supply PE wire must be connected to PE terminal. Coil cable shield must be connected to SHIELD terminal. Use the supplied insulating tube to insulate the core shield.

**Caution**

Exposing the transmitter to direct sunlight may increase the operating temperature above its specified limit, and decrease display visibility

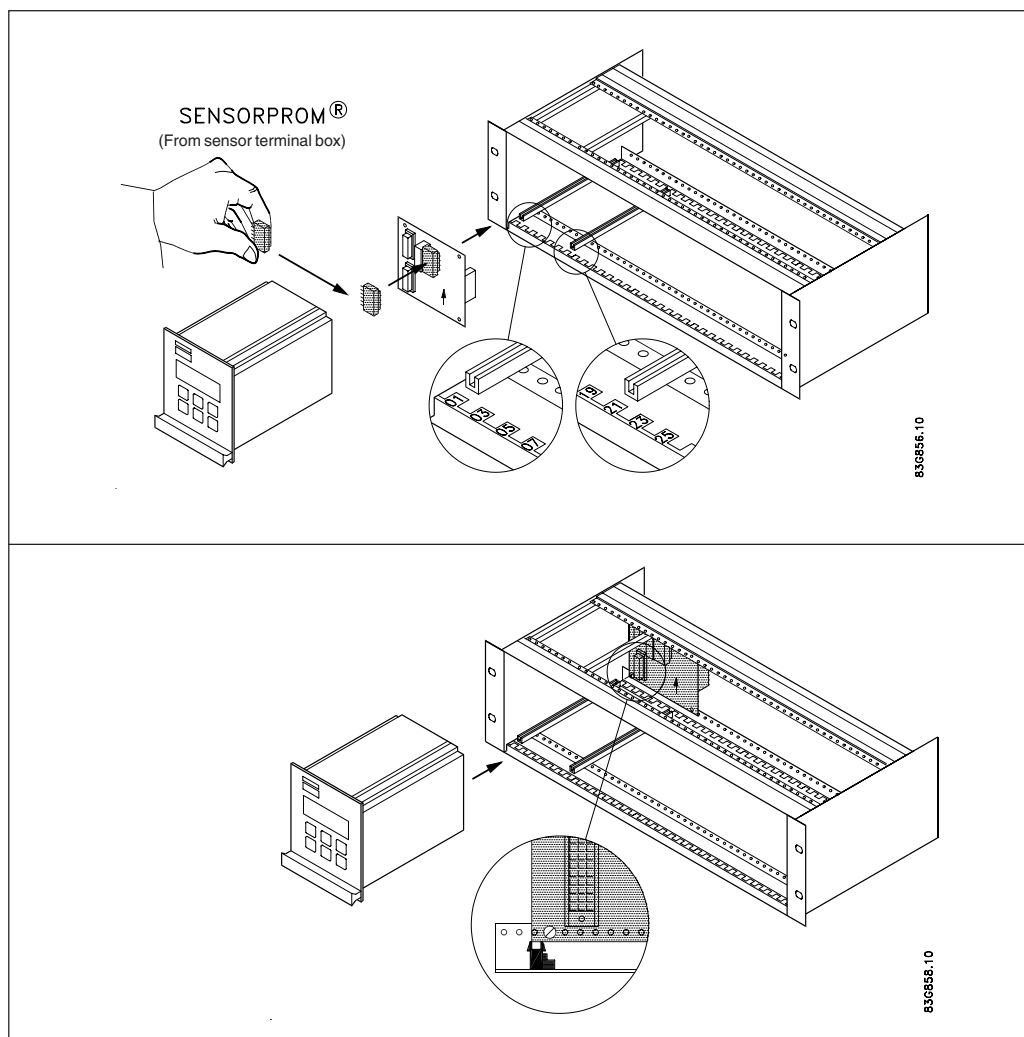


## 6.2.4

## Remote installation

**Rack mount**

(continued from page 38)

**Step 1 + 2**

Please refer to page 38.

**Step 3 (Rack mount units)**

Mount the SENSORPROM® memory unit on the connection board supplied with the transmitter as shown. **The SENSORPROM® unit is supplied with the sensor in the terminal box.**

**Step 4 (Rack mount units)**

Mount the guide rails in the rack system as shown. Distance between guide rails is 4.52 inch. Guide rails are supplied with the rack system and not with the transmitter.

**Step 5 (Rack mount units)**

Mount the connection board as shown. Board to be mounted on the inside.

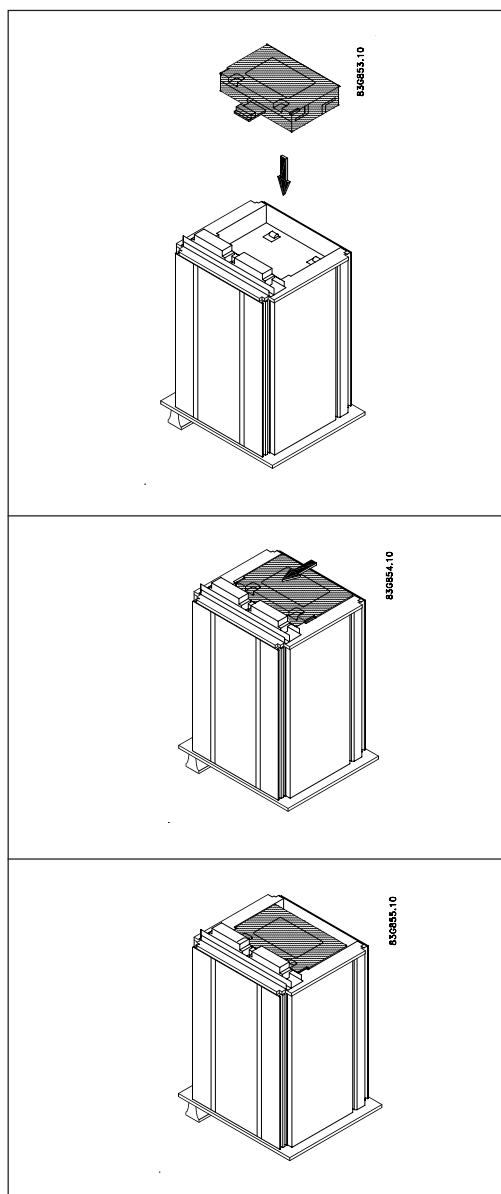
**Step 6 (Rack mount units)**

Connect the cables as shown under "Electrical connection", chapter 7.

**Step 7 (Rack mount units)**

Insert the transmitter into the rack system.

### 6.2.5 Add-on modules (MAG 6000 only)



Locate the add-on module in the bottom of the MAG 6000 transmitter.

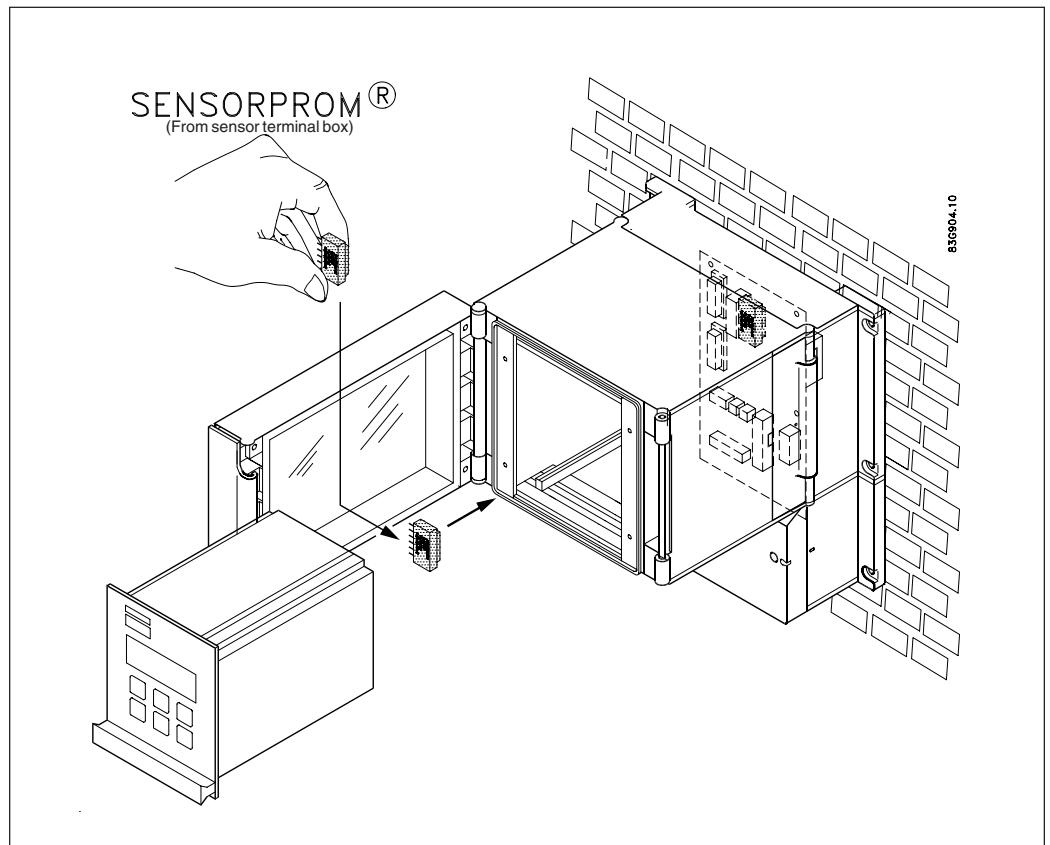
Press the add-on module forwards as far as possible.

The add-on module has now been installed and the transmitter is ready to be installed terminal box.

## 6.2.6

Installation using wall  
mounting kit

(continued from page 38)

**Step 1 + 2**

Please refer to page 38.

**Step 3 (Rack mount units)**

Mount the NEMA 4X enclosure on the wall with four screws.

**Step 4 (Rack mount units)**

Mount the SENSORPROM® memory unit on the connection board as shown.

**The SENSORPROM® unit is supplied with the sensor in the terminal box.** The connection board for NEMA 4X wall mounting boxes must be used (only applicable if parts are bought separate and not as one unit).

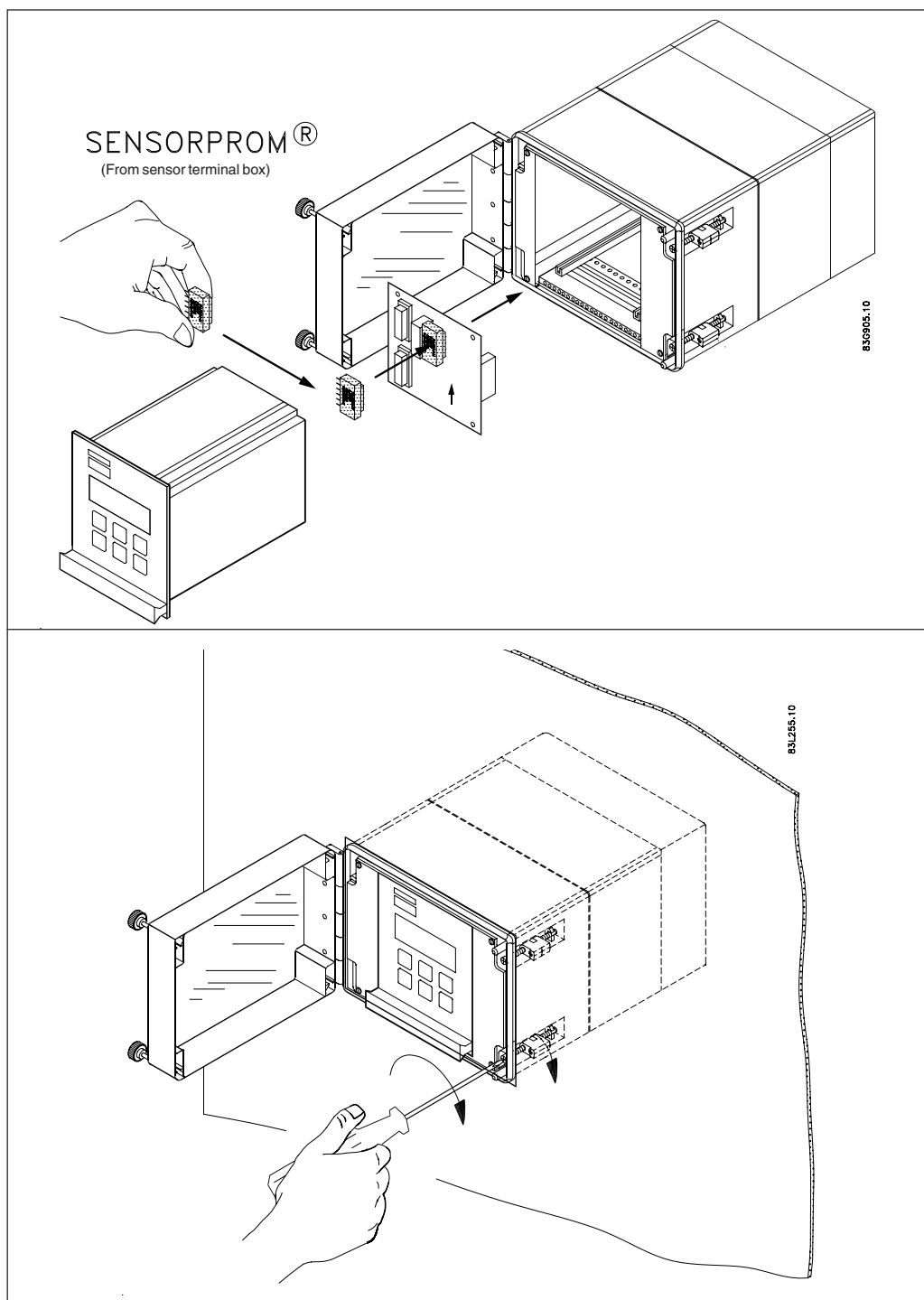
**Step 5 (Rack mount units)**

Connect the cables to the terminals, see "Electrical connection", chapter 7.

**Step 6 (Rack mount units)**

Insert in the transmitter and close the cover.

### 6.2.7 Installation using front of panel mounting kit (continued from page 38)



#### Step 1 + 2

Please refer to page 38.

#### Step 3 (Rack mount units)

Mount the SENSORPROM® memory unit on the connection board as shown.  
**The SENSORPROM® unit is supplied with the sensor in the terminal box.**

#### Step 4 (Rack mount units)

Fit the enclosure in a cut out at the front of a panel. Fasten the four screws accessible at the front.

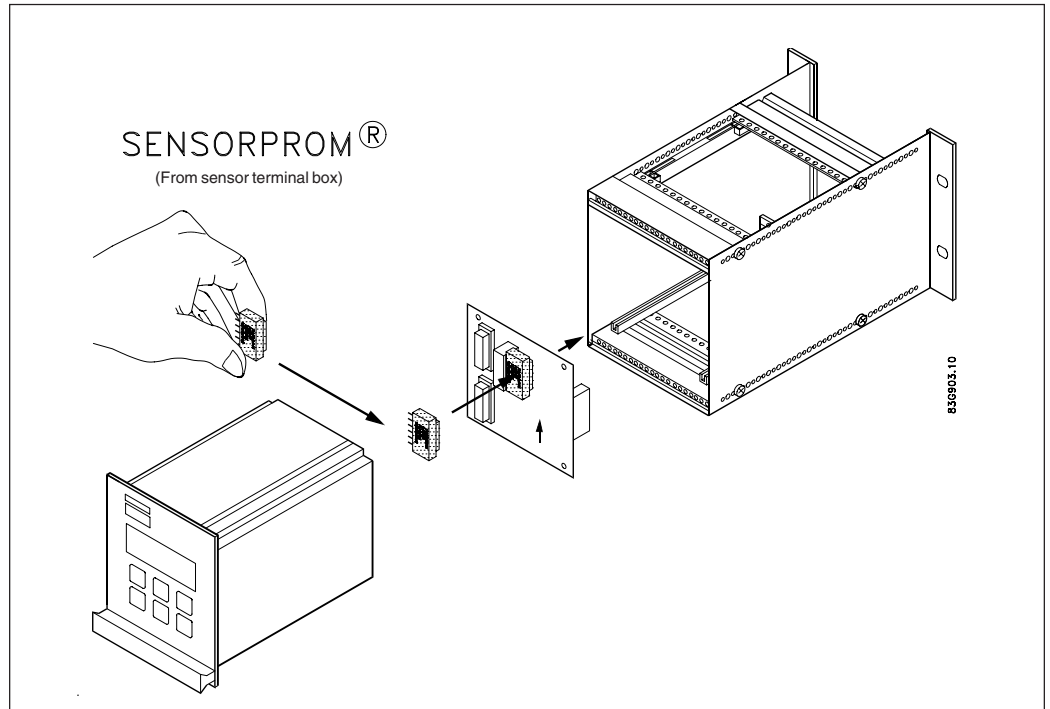
#### Step 5 (Rack mount units)

Connect the cables as shown under "Electrical connection", chapter 7.

#### Step 6 (Rack mount units)

Insert in the transmitter and close the cover.

### 6.2.8 Installation using back of panel mounting kit (continued from page 38)

**Step 1 + 2**

Please refer to page 38.

**Step 3 (Rack mount units)**

Mount the SENSORPROM® memory unit on the connection board as shown.  
**The SENSORPROM® unit is supplied with the sensor in the terminal box.**

**Step 4 (Rack mount units)**

Mount the connection board in the back of the enclosure.

**Step 5 (Rack mount units)**

Connect the cables as shown under "Electrical connection", chapter 7.

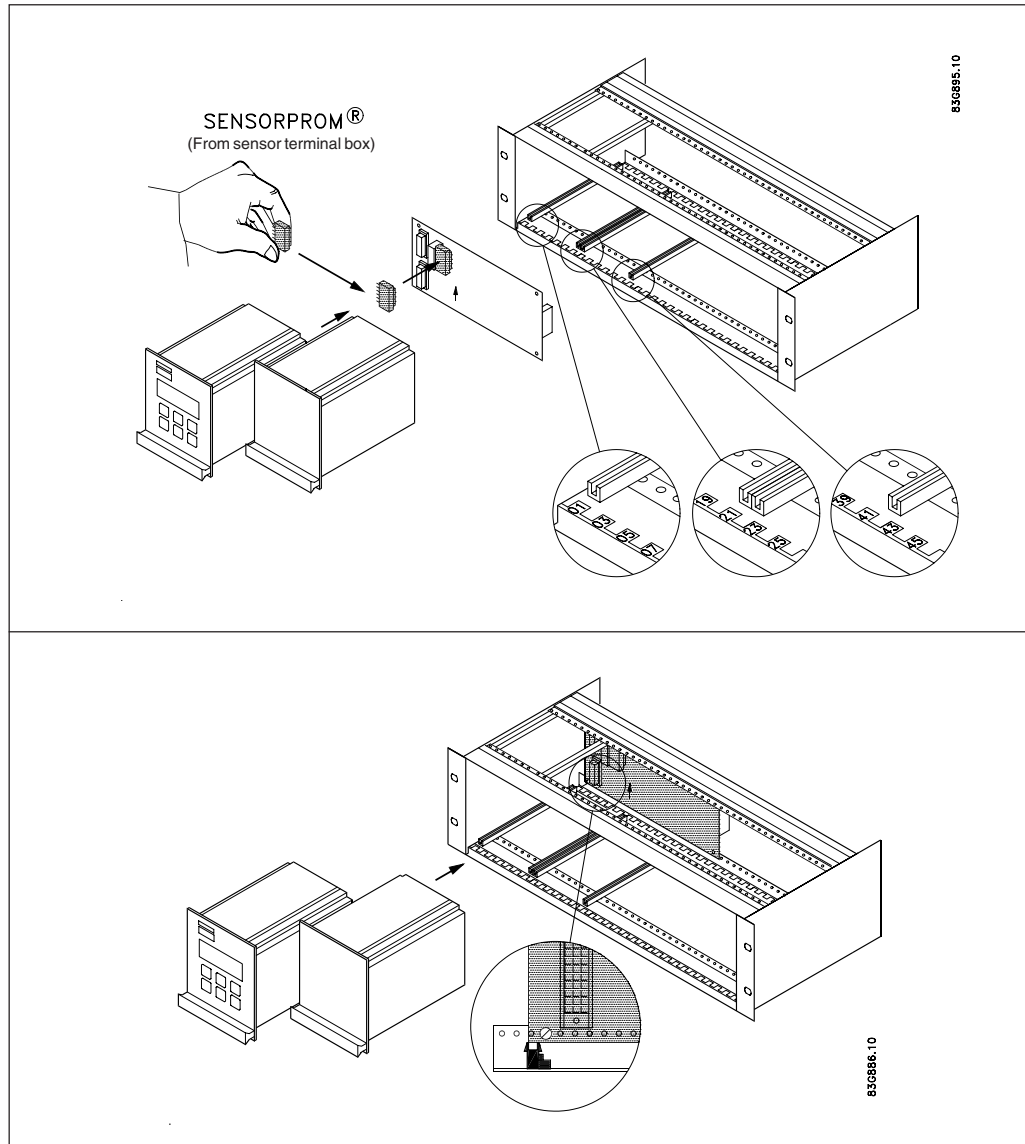
**Step 6 (Rack mount units)**

Mount the enclosure in the back of a panel with four screws.

**Step 7 (Rack mount units)**

Insert in the transmitter.

### 6.3 Transmitter with safety barrier (continued from page 38)



#### Step 1 + 2

Please refer to page 38.

#### Step 3 (Rack mount units)

Fit the SENSORPROM® memory unit on the connection board supplied with the safety barrier. **The SENSORPROM® unit is delivered mounted in the terminal box of the sensor.** The connection board supplied with the transmitter is not used.

#### Step 4 (Rack mount units)

Mount the guide rails in the rack system as shown. Distance between guide rails is 4.52 inch. Guide rails are supplied with the rack system and not with the transmitter.

#### Step 5 (Rack mount units)

Mount the connection board as shown. The mounting screw must be installed just in line with the guide rails.

#### Step 6 (Rack mount units)

Connect the cables as shown under "Electrical connection", chapter 7.

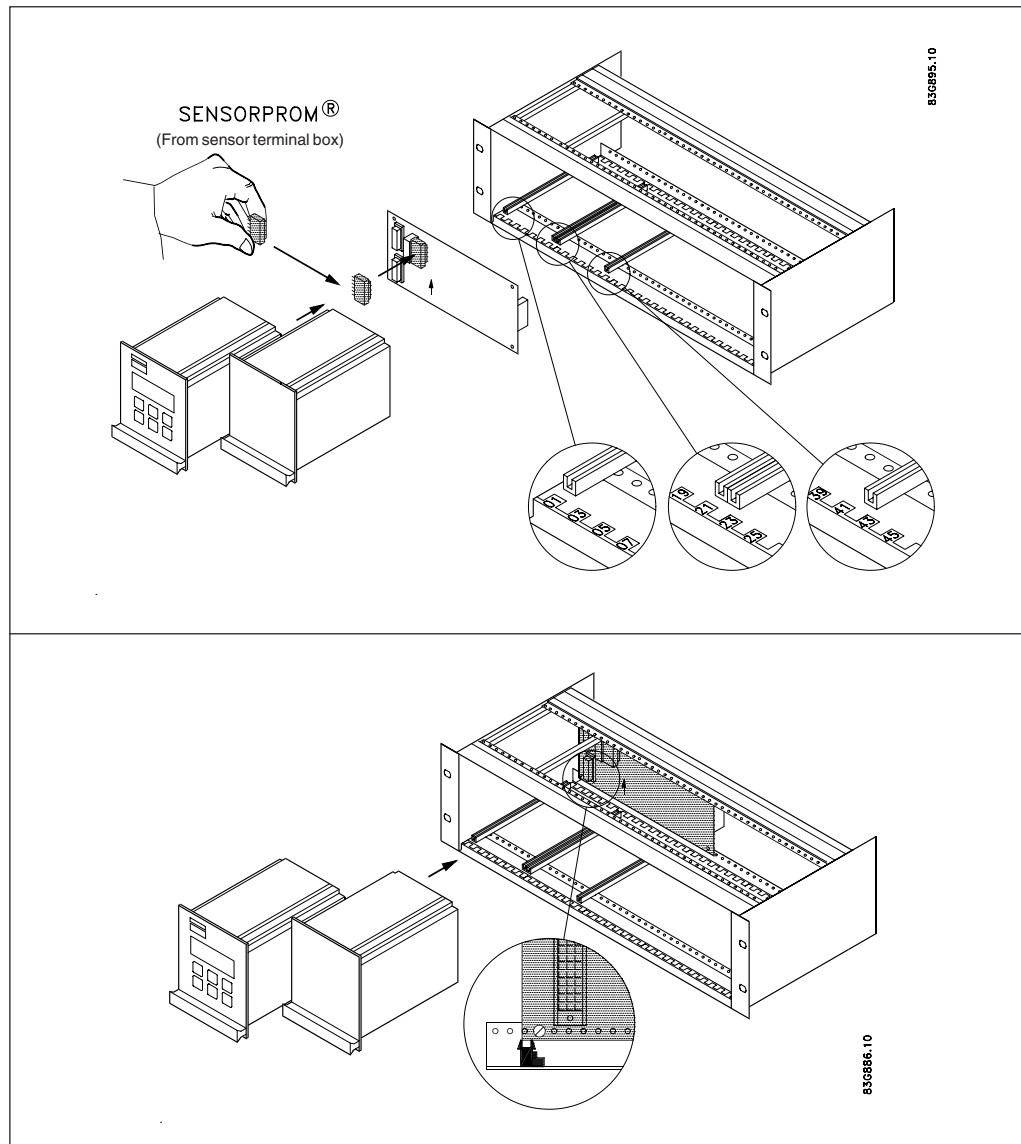
#### Step 7 (Rack mount units)

Insert the transmitter and the safety barrier into the rack system.

## 6.4

Transmitter with  
cleaning unit

(continued from page 38)

**Step 1 + 2**

Please refer to page 38.

**Step 3 (Rack mount units)**

Fit the SENSORPROM® memory unit on the connection board supplied with the cleaning unit. **The SENSORPROM® unit is delivered mounted in the terminal box of the sensor.** The connection board supplied with the transmitter is not used.

**Step 4 (Rack mount units)**

Mount the guide rails in the rack system as shown. Distance between guide rails is 4.52 inch. Guide rails are supplied with the rack system and not with the transmitter.

**Step 5 (Rack mount units)**

Mount the connection board as shown. The mounting screw must be installed just in line with the guide rails.

**Step 6 (Rack mount units)**

Connect the cables as shown under "Electrical connection", chapter 7.

**Step 7 (Rack mount units)**

Select AC-cleaning or DC-cleaning mode at the switch located on the base of the cleaning unit.

**Step 8 (Rack mount units)**

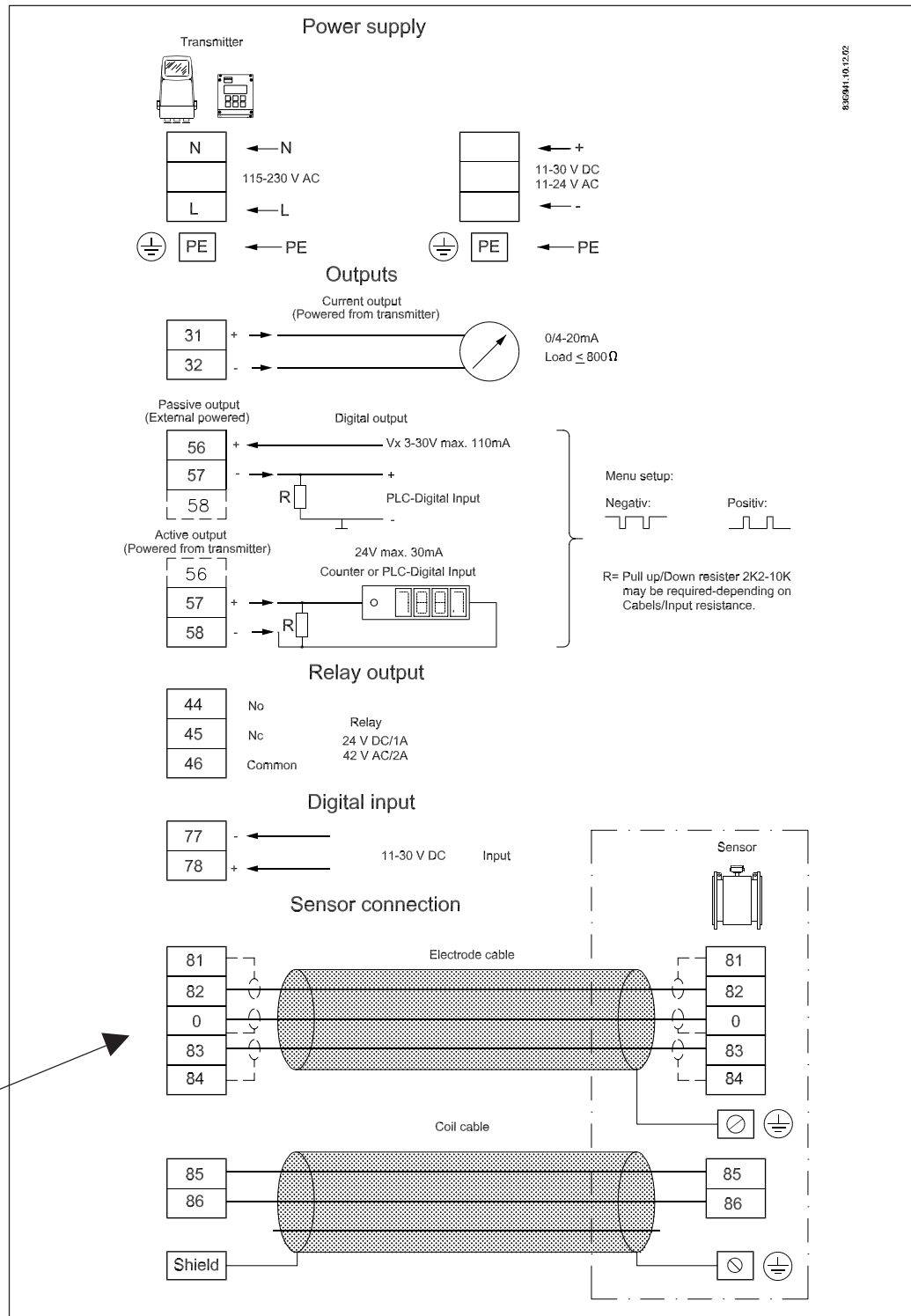
Insert the cleaning unit and the transmitter in the rack system.

## 7. Electrical connection

### 7.1 Transmitter MAG 5000 and MAG 6000 connection diagram

**Safety Note**

Only qualified personnel should perform wiring or repairs, and only when the transmitter is not powered. Install transmitter in accordance with all relevant NEC and local codes.

**Potential Hazards / Grounding**

The mains protective earth wire must be connected to the PE terminal in accordance with the diagram (class 1 power supply).

**Mechanical counters**

When connecting a mechanical counter to terminals 57 and 58 (active output), a 1000  $\mu\text{F}$  capacitor must be connected to the terminals 56 and 58. Capacitor + is connected to terminal 56.

**Output cables**

When using long cables in an electrically noisy environment we recommend using shielded cable in metal conduit. See page 15 for max. cable lengths.

**Electrode cables**

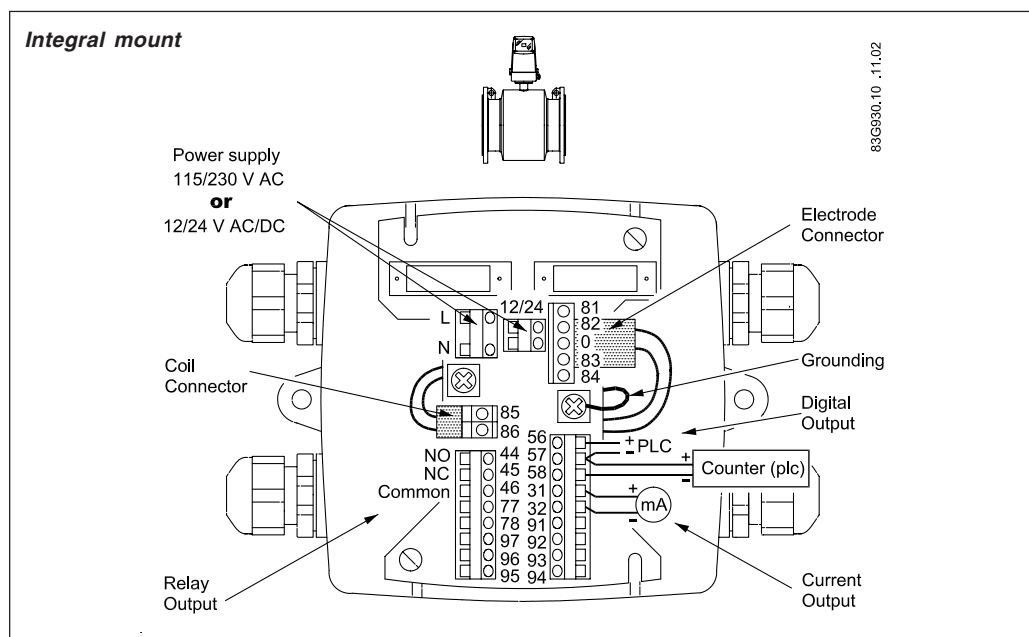
Dotted connections only to be used when using speical cable.



## 7.2

## Wiring diagram for transmitter and sensor

## 7.2.1 Integral installation

**Note**

Mount a grounding wire to the PE on the connection board to ensure sufficient grounding.

**Cathodic protected piping***Integral mount installation:*

The transmitter must be supplied through an isolation transformer. The terminal "PE" must not be connected.

## 7.2.2

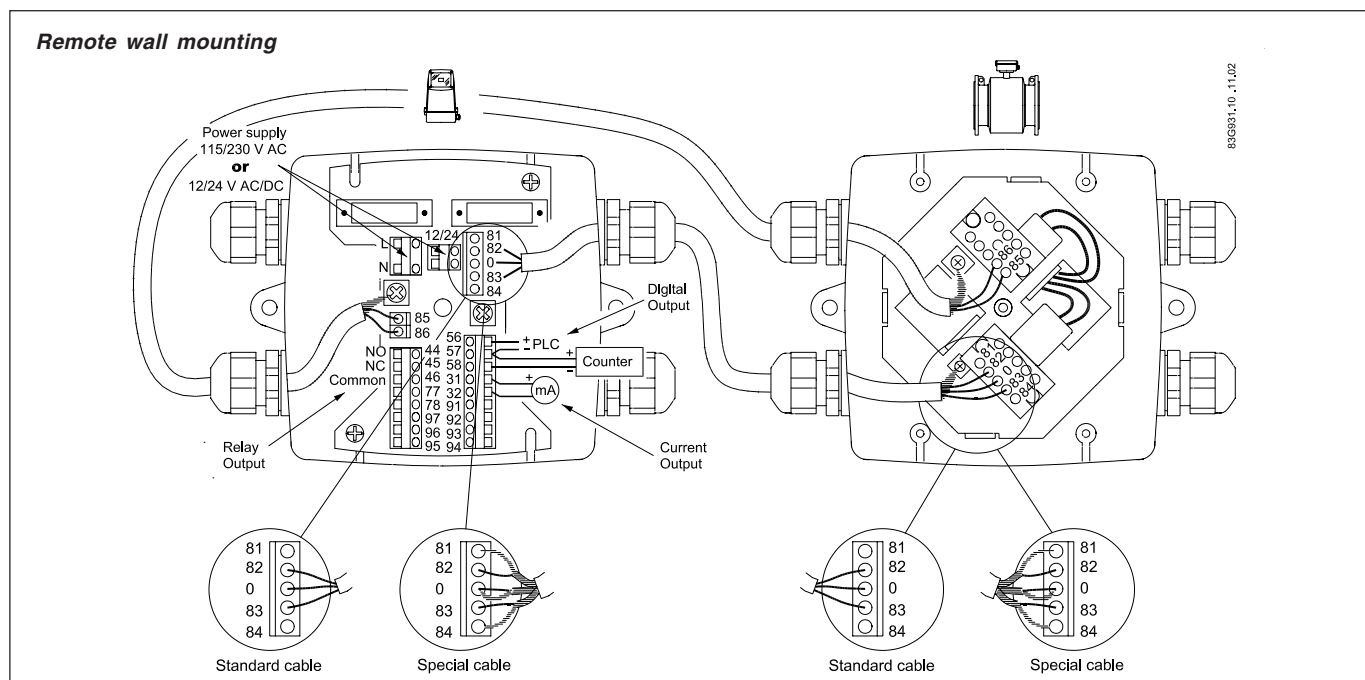
## Remote installation wall mount NEMA 6 enclosure

**Sensor cables**

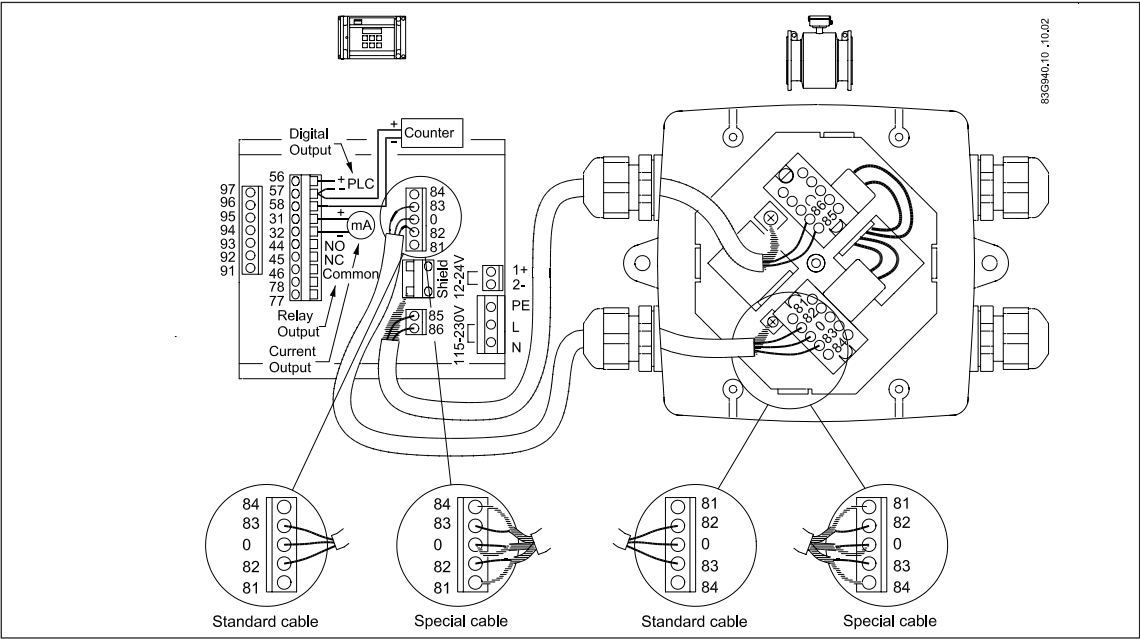
- Unshielded cable ends must be as short as possible and the two cables must be kept separate. Cables must not be spliced.
- Terminals 81 and 84 are only connected when double shielded is used. See 2.7.1.
- Coil cable shield must be connected at both ends. Electrode cable shields must be connected at sensor side only.

**Note**

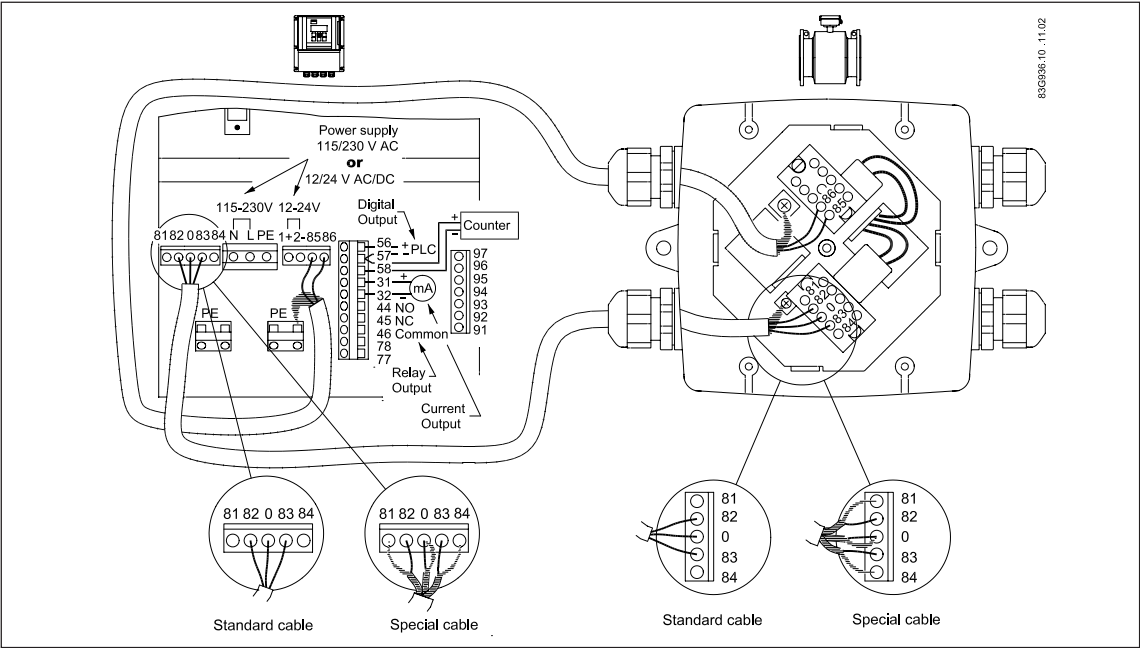
See 5.3 when using cathodic protection.



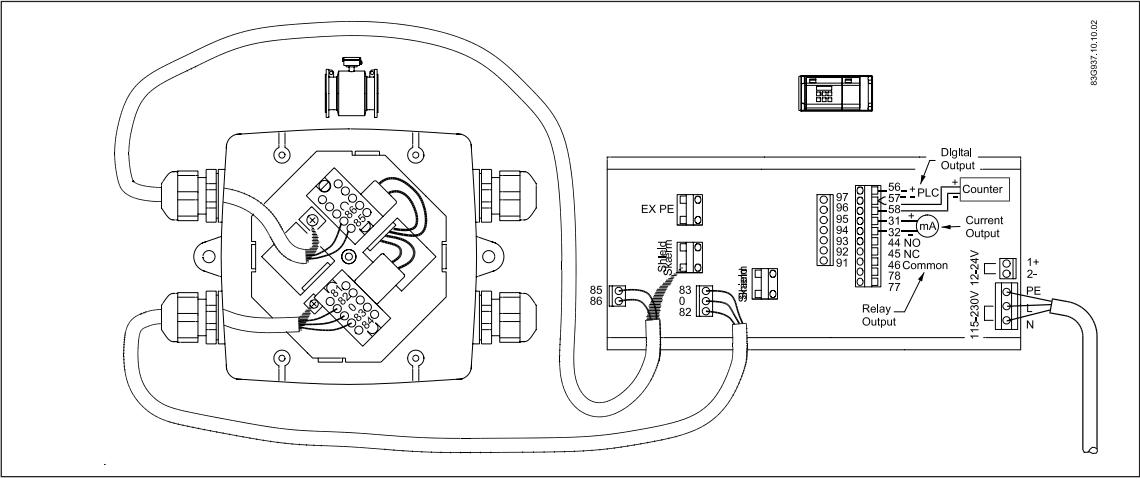
7.2.3  
Rack mount  
NEMA 2 enclosure



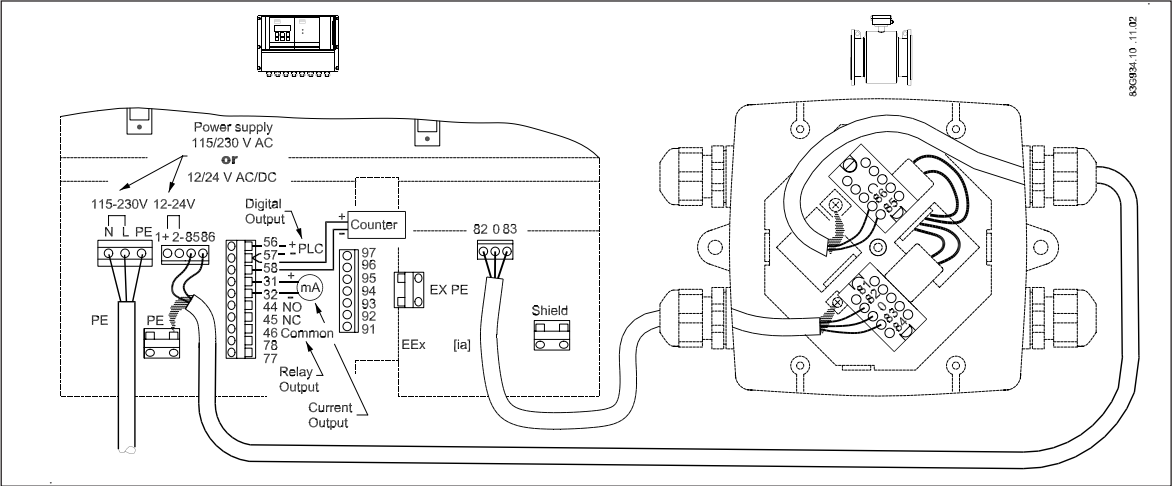
7.2.4  
Wall mount  
NEMA 4X enclosure



7.2.5  
Rack mount with  
safety barrier  
NEMA 2  
Ex (ia/ib)  
up to 12"

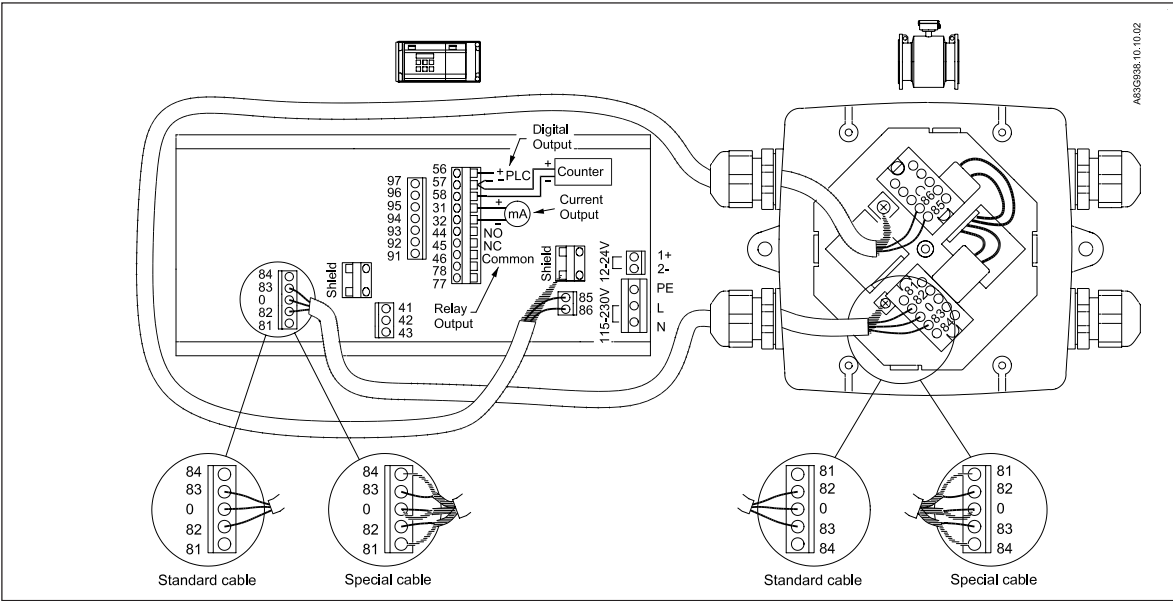


**7.2.6**  
**Wall mount with**  
**safety barrier**  
**NEMA 6**  
**EEx (ia/ib) up to**  
**12"**



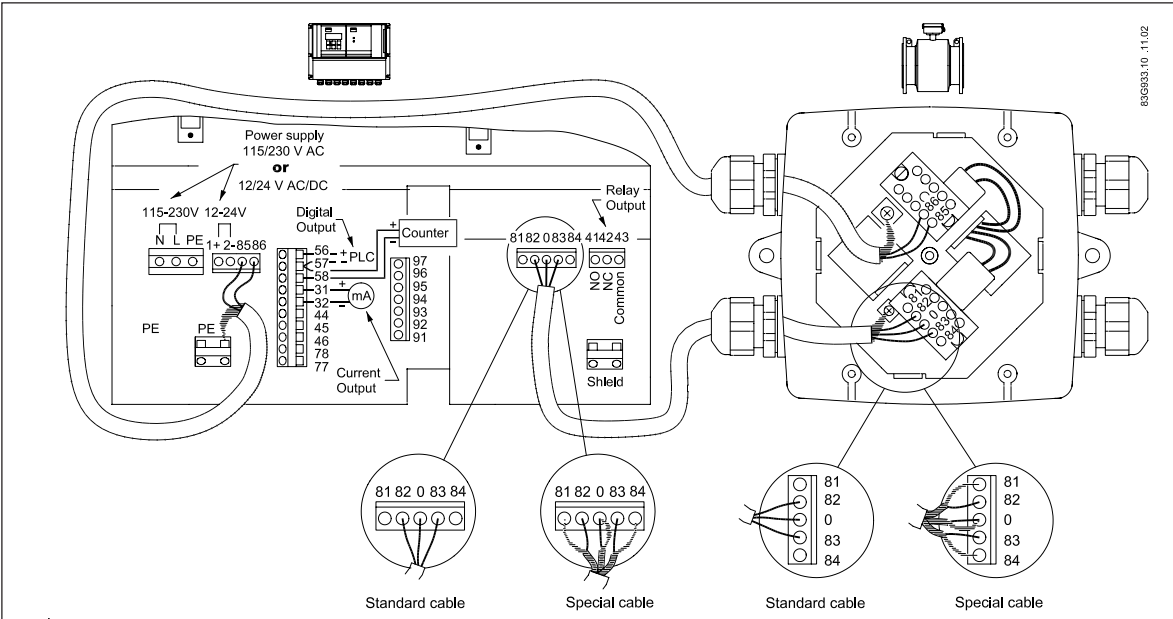
830934 10 11.02

**7.2.7**  
**Rack mount**  
**NEMA 2 with**  
**cleaning unit**



830934 10 10.02

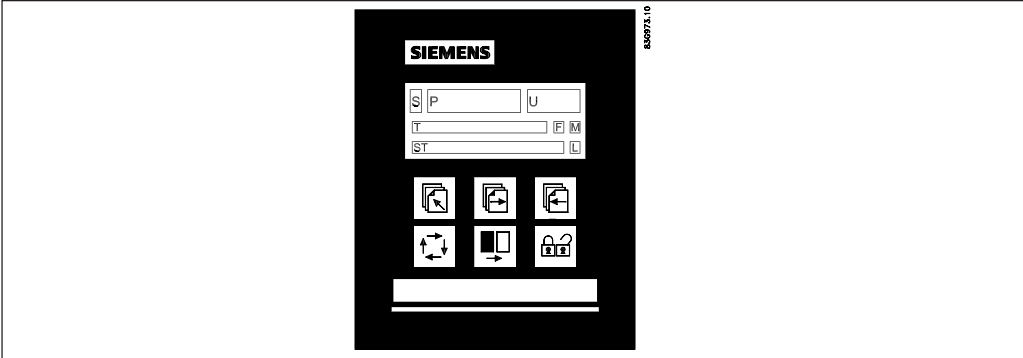
**7.2.8**  
**Wall mount**  
**NEMA 6 with**  
**cleaning unit**



830933 10 11.02

8. Commissioning

8.1 Keypad and display layout



Keypad

The keypad is used to program the flowmeter. The function of the keys is as follows:

- TOP UP KEY

This key (hold 2 sec.) is used to switch between operator menu and setup menu. In the transmitter setup menu, a short press will cause a return to the previous menu.
- FORWARD KEY

This key is used to step forward through the menus. It is the only key normally used by the operator.
- BACKWARD KEY

This key is used to step backward through the menus.
- CHANGE KEY

This key changes the settings or numerical values.
- SELECT KEY

This key selects the figures to be changed.
- LOCK/UNLOCK KEY

This key allows the operator to change settings, save changes and gives access to submenus.

Display

The display is alphanumerical and indicates flow values, flowmeter settings and error messages. The upper line is for primary flow readings and will always show either flow rate, totalizer 1 or totalizer 2. The line is divided into 3 fields.

- S: Sign field
- P: Primary field for numerical value
- U: Unit field

The centre line is the title line (T) with individual information according to the selected operator or setup menu.

The lowest line is the subtitle line (ST) which either will add information to the title line or keep individual information independent of the title line.

**F:** The alarm field. Two flashing triangles will appear by a fault condition.

**M:** The mode field. The symbols indicate the following.

Communication mode	Basic settings	Operator active
Service mode	Output	Operator inactive
Operator menu	External input	
Product identity	Sensor characteristics	
Language mode	Reset mode	

**L:** The lock field. Indicates the function of the lock key.

Ready for change	Access to submenu
Value locked (saved)	RESET MODE: Zero setting of totalizers and initialization of setting

## 8.2

## Menu build-up

The menu structure of a specific transmitter type is shown in a menu overview map. Details of how a specific parameter is set is shown in a menu detail map for the specific parameter. A detail map is valid for each type of transmitter if not indicated otherwise. The menu structure is valid for the title and subtitle line only. The upper line is for primary readings only and will always be active with either flowrate, totalizer 1 or totalizer 2.

The menu is built up in two parts. An **operator menu** and a **setup menu**.

**Operator menu**

The operator menu is for daily operation. The operator menu is customised in the operator menu setup. The transmitter always starts in operator menu No. 1. The page forward and page backward keys are used to step through the operator menus.

**Setup menu**

The setup menu is for start-up commissioning and service only.

**Access to the setup menu is gained by pressing the top up key for 2 seconds.** The setup menu operates in two modes:

- View mode
- Setup mode

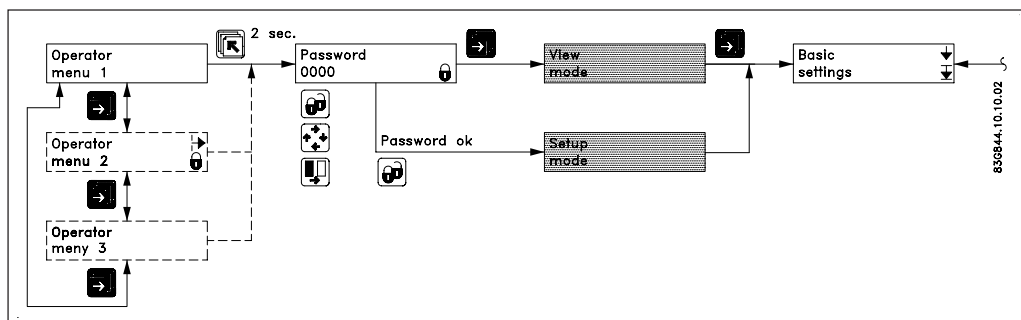
**View mode** is a read only mode. The pre-selected settings can only be viewed.

**Setup mode** is a read and write mode. The pre-selected settings can be scanned and changed. Access to the setup mode is password protected. **The factory set password is 1000 (see 8.6.1).**

Access to a submenu in the set up menu is gained by the lock key. A short press on a top up key will bring you back to the previous menu. A long press (2 sec.) on the top up key will exit the setup menu and bring you back to operator menu No. 1.

## 8.2.1

## Password



**The SETUP MENU can be operated in two different modes:**

1. **VIEW MODE** (Read only)
2. **CHANGE MODE** (Read and write mode)

Access view mode is gained by pressing the forward key when in the password menu.

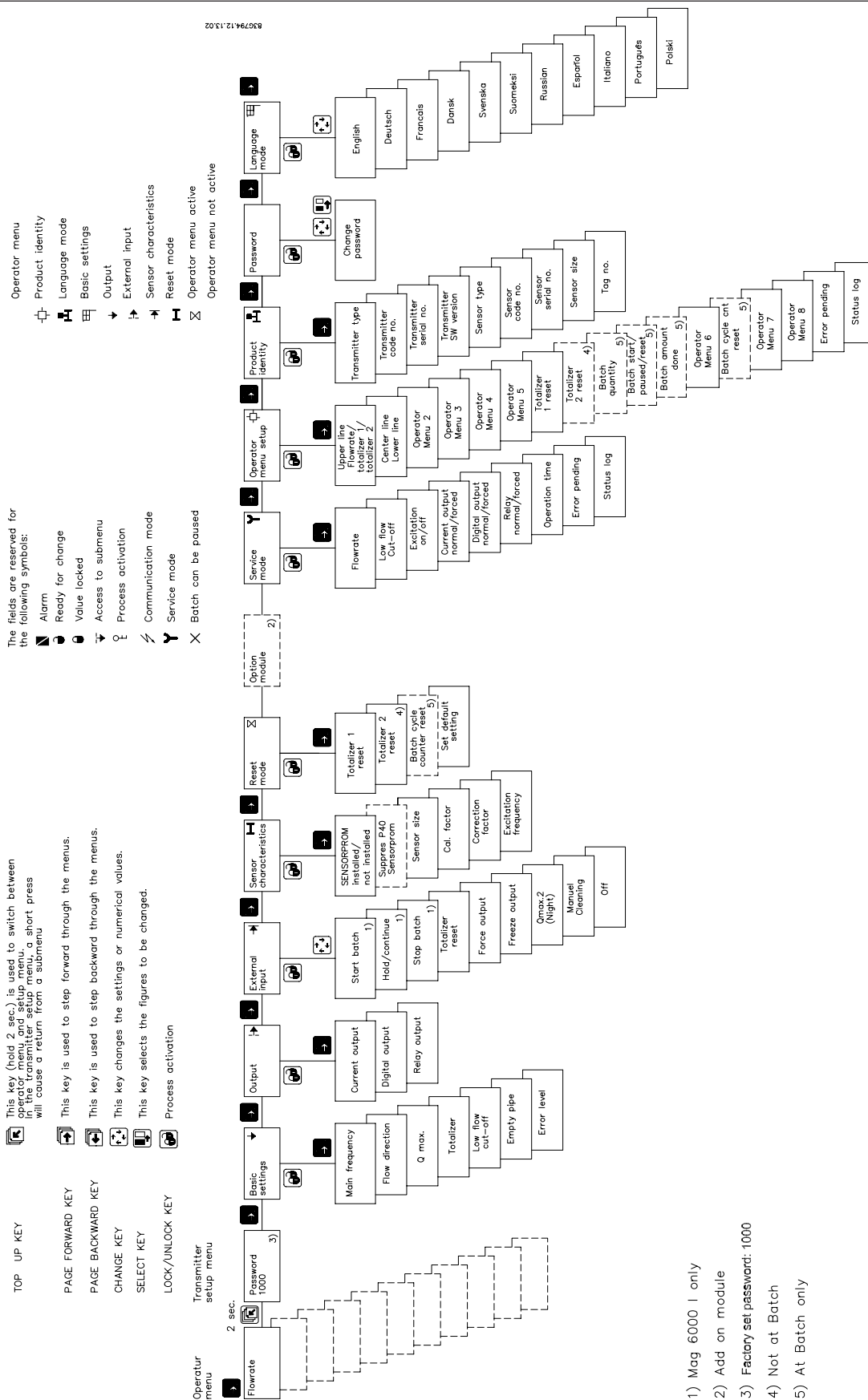
Access to change mode is password protected. The password is factory set to 1000, but can be changed to any value between 1000 and 9999 in the change password menu.

The factory setting of 1000 can be re-established as follows:

- Switch off power supply
- Press the TOP UP key and switch on the power supply
- Release the key after ROM and RAM tests are completed

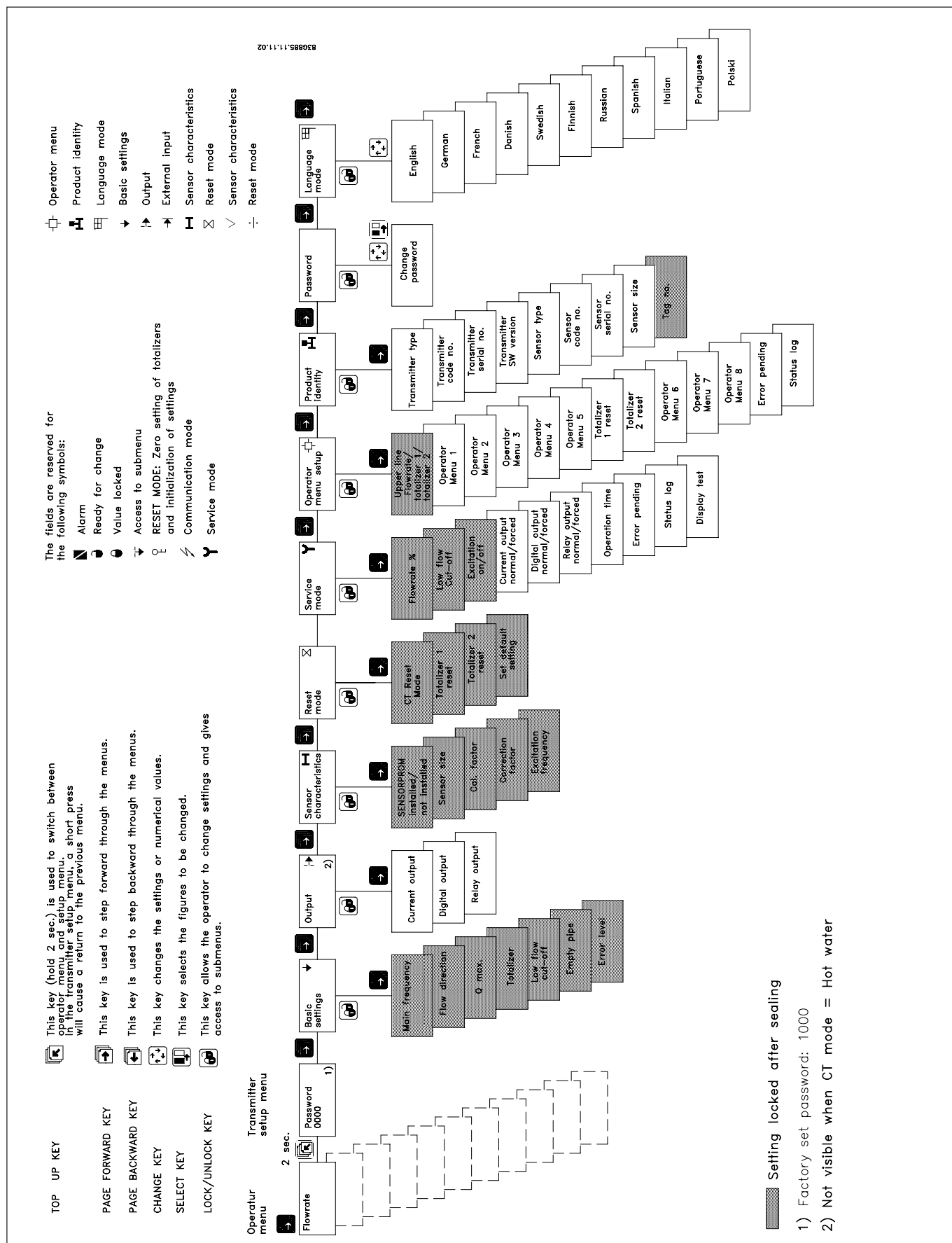
The password is now reset to 1000.

### 8.3.1 MAG 5000 and MAG 6000



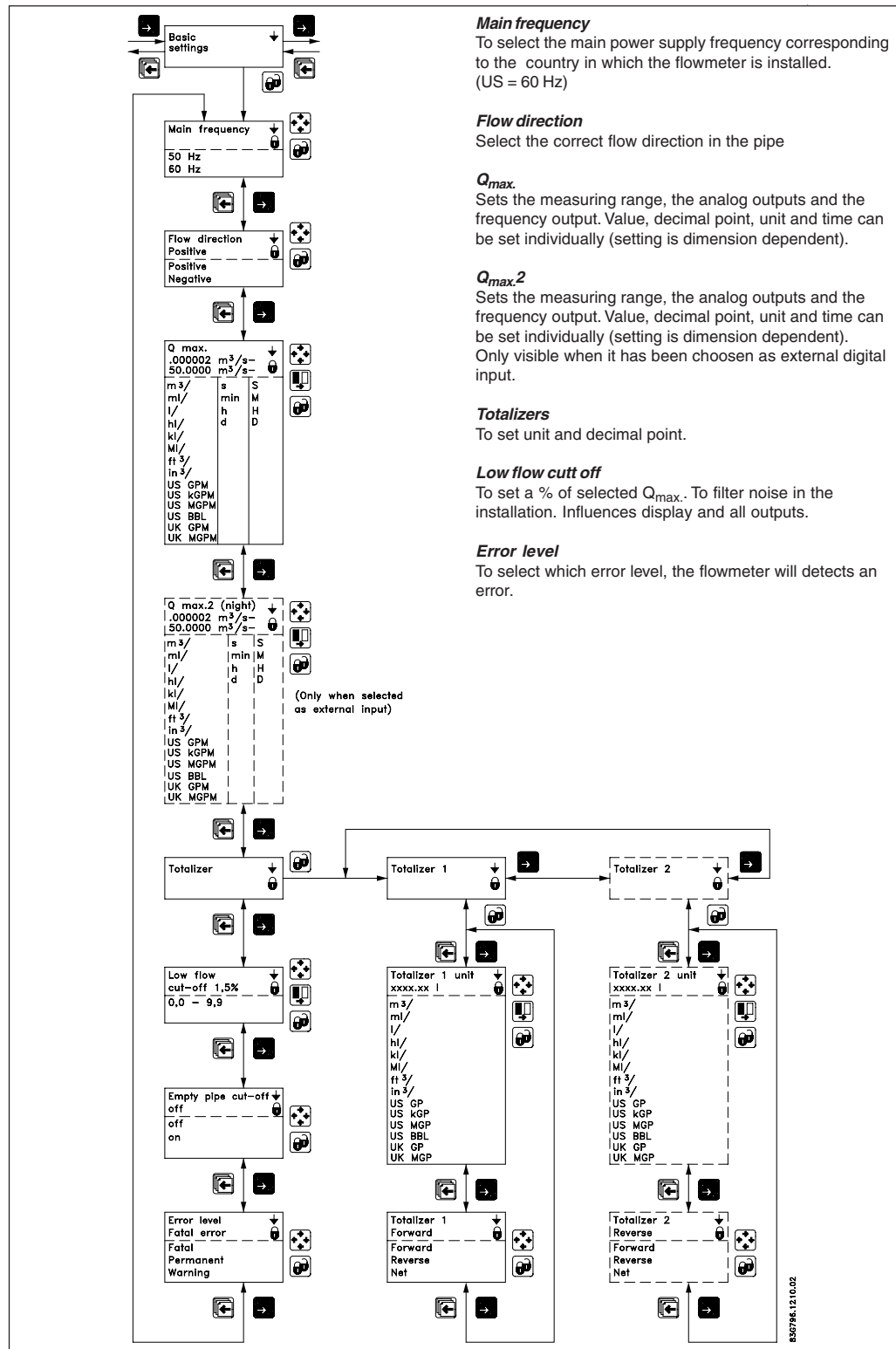
- 1) Mag 6000 i only
- 2) Add on module
- 3) Factory set password: 1000
- 4) Not at Batch
- 5) At Batch only

## 8.3.2 MAG 5000 CT and MAG 6000 CT





## 8.4.1

## Basic settings



Comma for flow rate, totalizer 1 and totalizer 2 can be individually positioned.

- open the respective window.
- ensure that the cursor is positioned below the comma. Use the SELECT KEY .
- move the comma to the requested position. Use the CHANGE KEY .

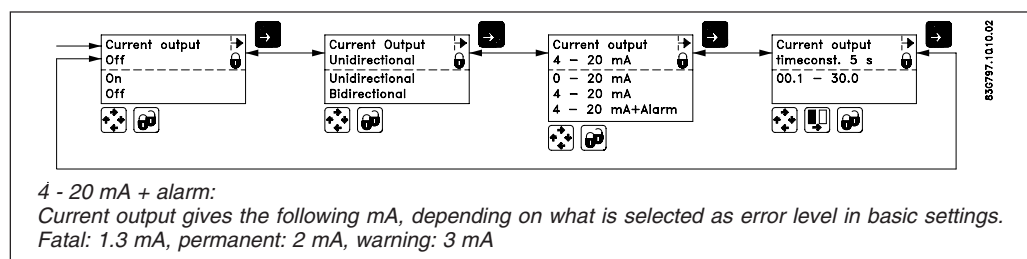
Units are changed by means of the CHANGE KEY  with the cursor placed below the unit selected. Select units (cursor moved) by means of the SELECT KEY .

**Totalizer 2 is not visible when batch is selected as digital output.**



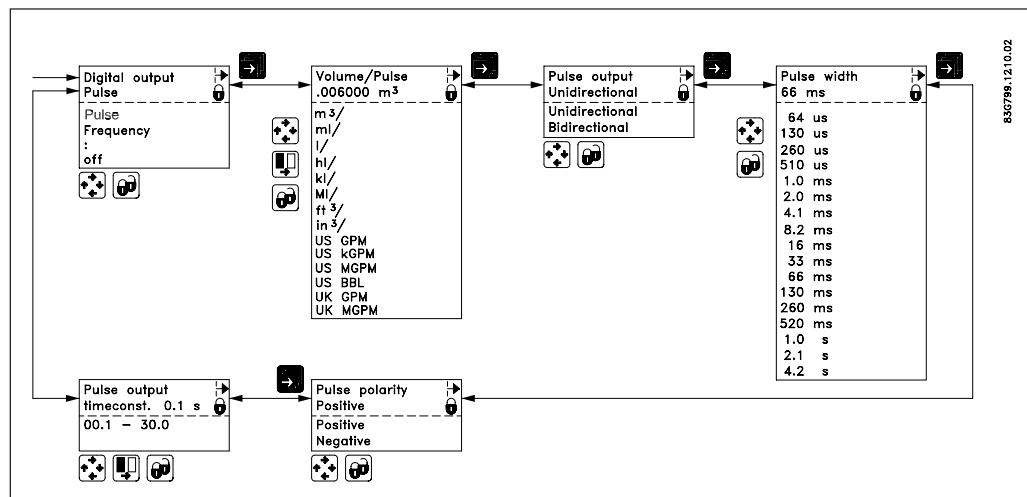
### 8.4.2 Outputs

**Current output**  
**Proportional to flowrate**  
**(Terminal 31 and 32)**

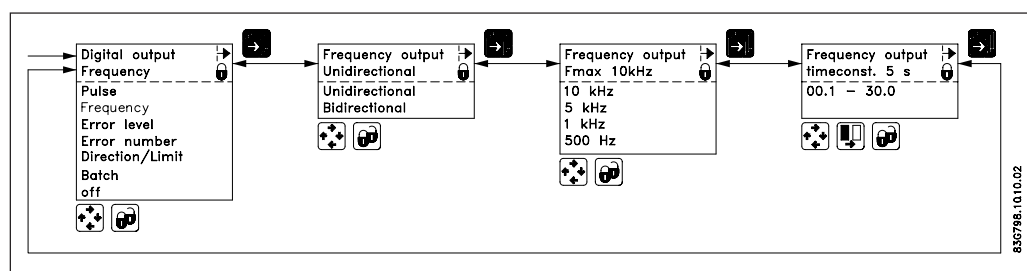


The current output must be turned off when not used.

**Digital output**  
**Pulse/volume**  
**(Terminal 56, 57, 58)**

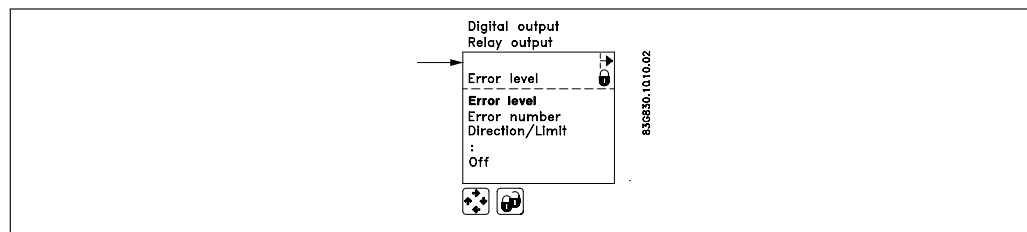


**Digital output**  
**Frequency**  
**Proportional to flowrate**  
**(Terminal 56, 57, 58)**

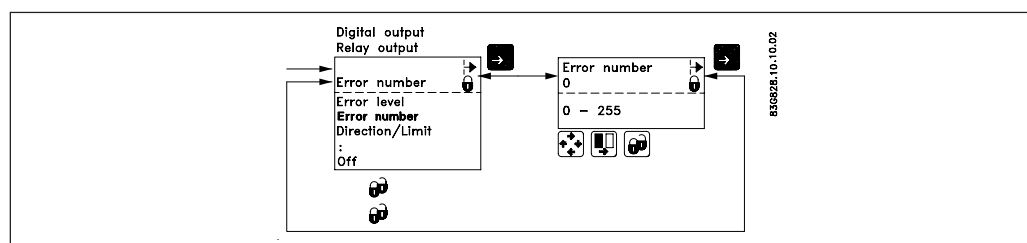


### 8.4.3 Digital and relay outputs

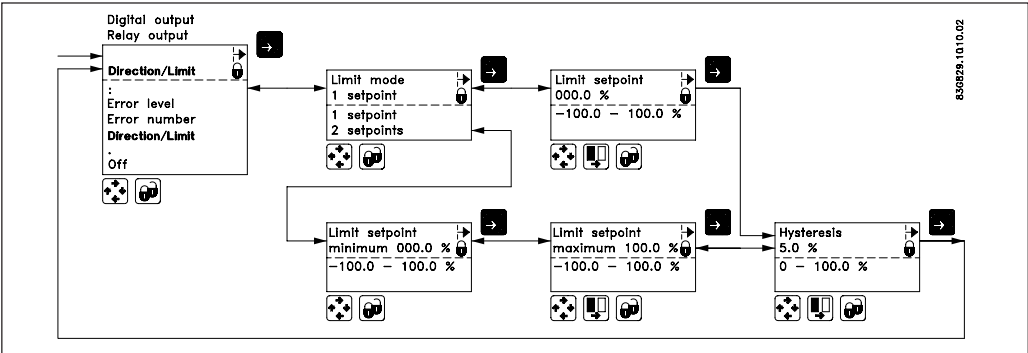
**Error level**



**Error number**



Limit/direction

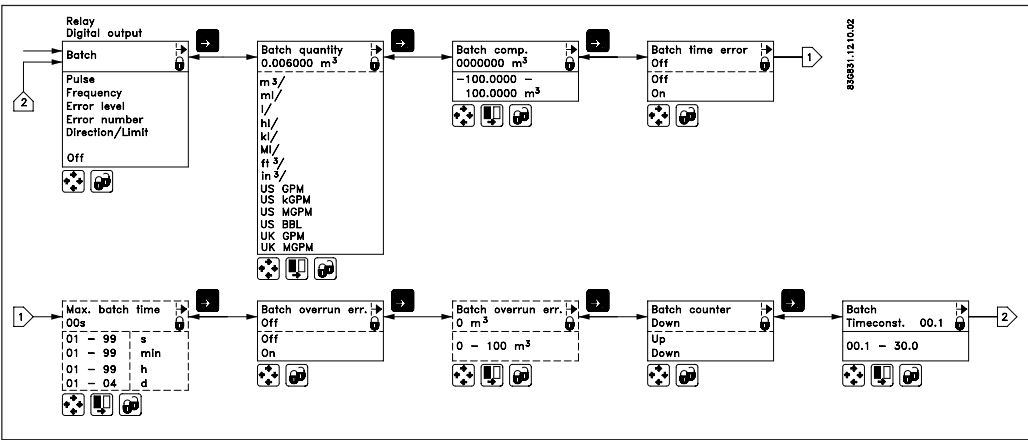


Limit switches are available for both digital as well as relay output.

**Direction mode:** 1 set point at 0% flow; hysteresis 5%.  
If 2 set points must activate 2 separate outputs, a single set point has to be selected individually for digital as well as relay outputs.

Batch

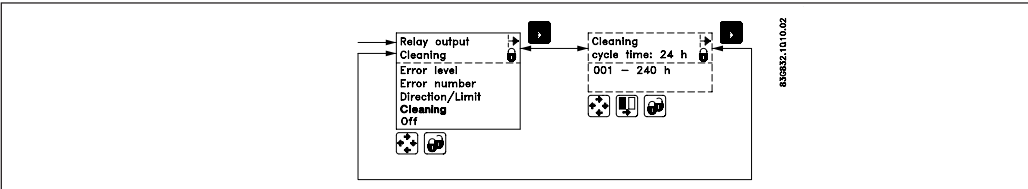
(MAG 6000 only) Non CT  
(Possible through relay and digital output)



**Note**  
When batch function is on relay - the pulse/frequency output is not possible.

8.4.4  
Relay output

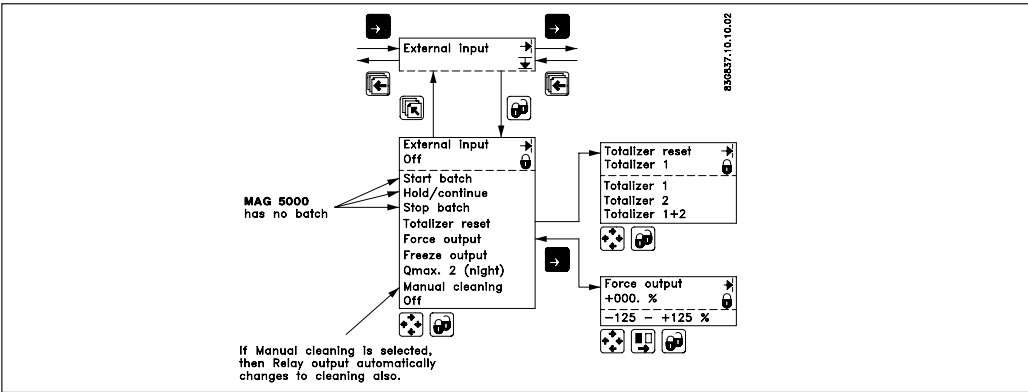
Cleaning



The relay output must always be used to operate the cleaning unit when a cleaning unit has been installed together with the transmitter. The relay output cannot be used for other purposes.

8.4.5  
External input

Non CT versions only

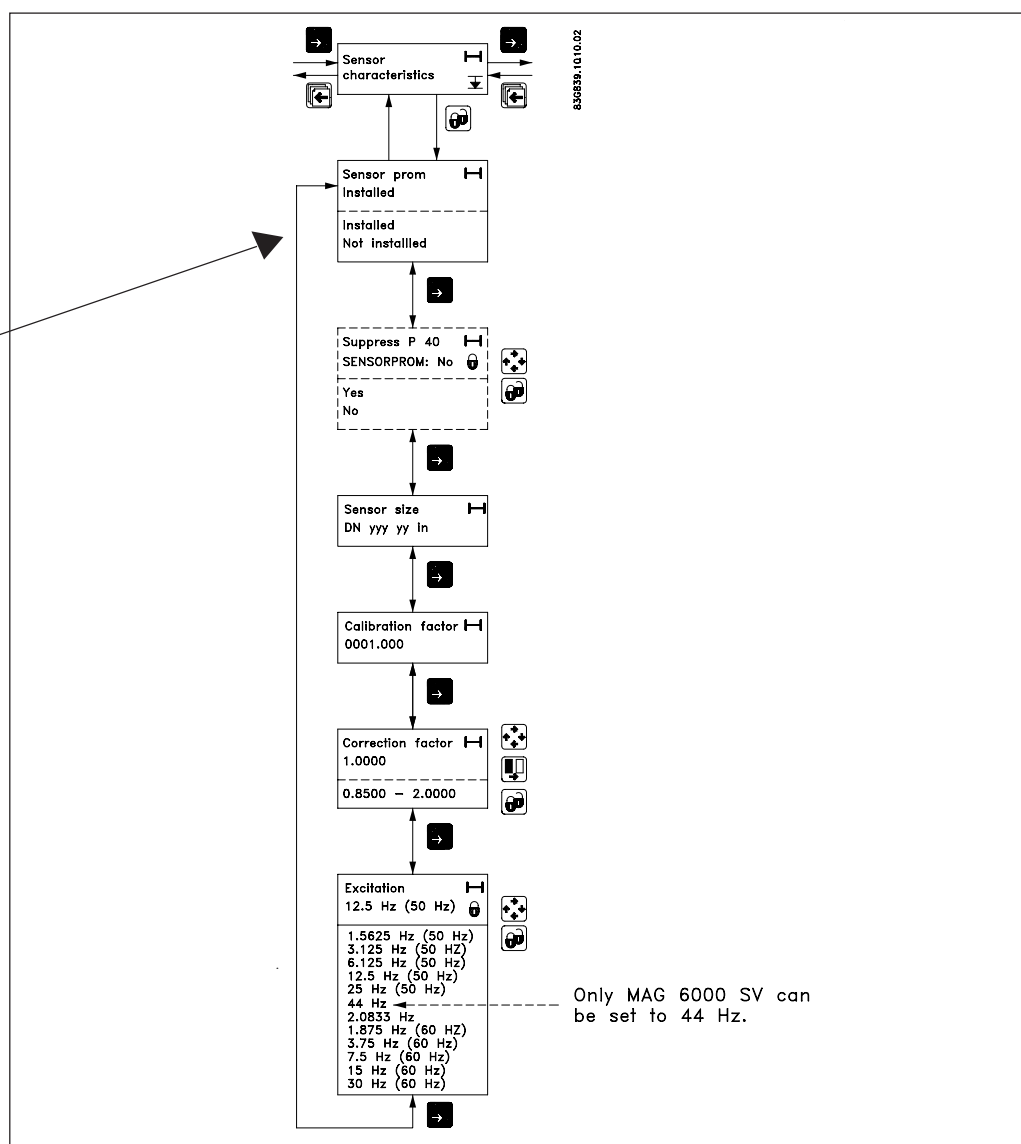


Batch control is available on MAG 6000 only.

## 8.4.6

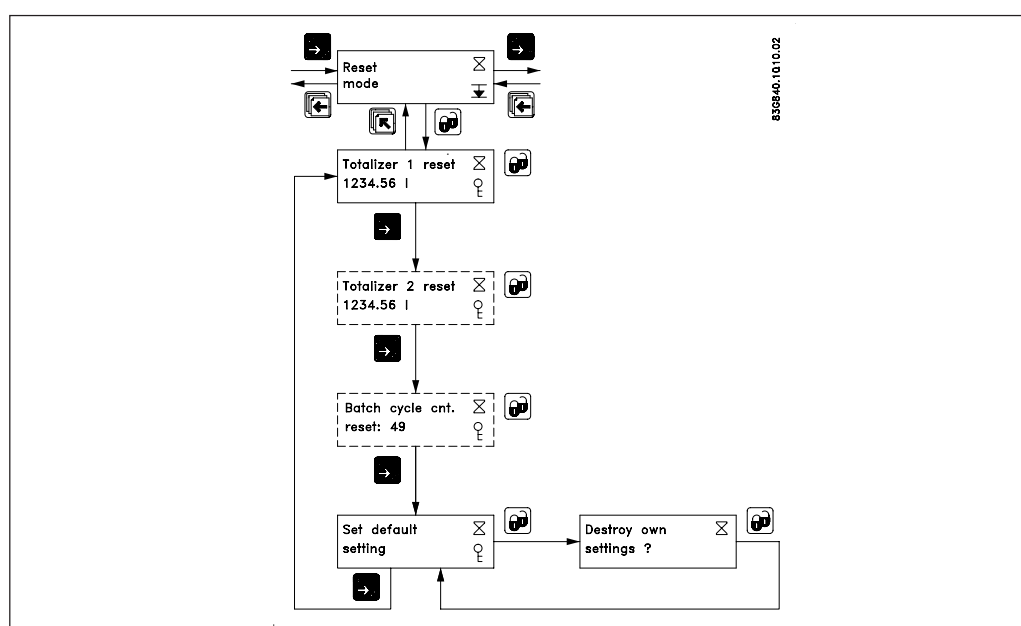
## Sensor characteristics

If "SENSORPROM not installed" is shown, refer to section 6 (depending on type of mounting configuration).



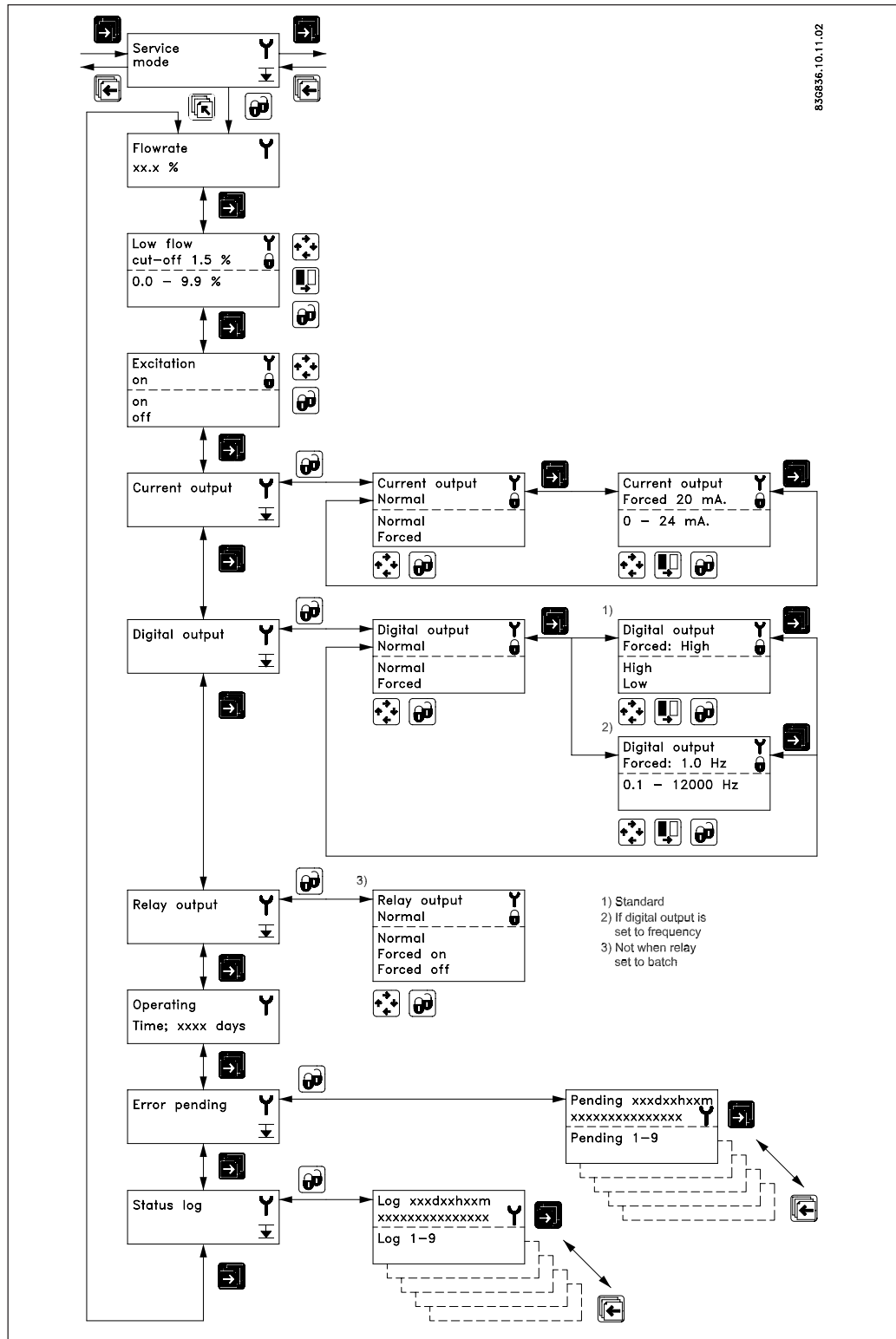
## 8.4.7

## Reset mode



## 8.4.8

## Service mode



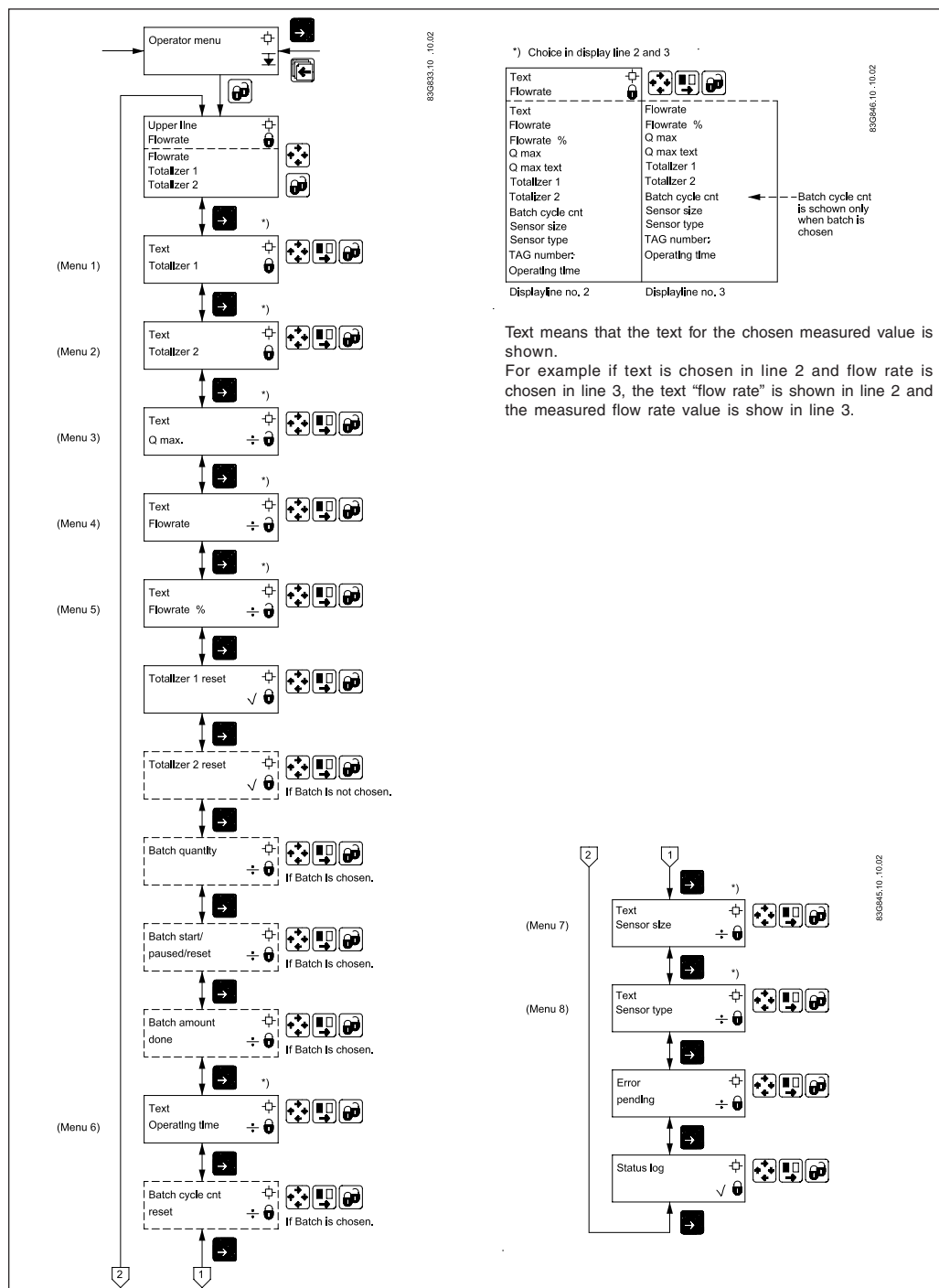
All previous settings are reinitialized when service mode is exited using the top up key .

**The error system**

The error system is divided into an error pending list and a status log list. Time is displayed as days, minutes and hours since the error has occurred. The first 9 standing errors are stored in error pending. When an error is removed it is removed from error pending. The latest 9 errors are stored in the status log. When an error is removed it is still kept in status log. Errors in status log is stored for 180 days.



Error pending and status log are accessible when enabled in the operator menu.

### 8.4.9 Operator menu setup



The upper line is always active and can never be deselected.

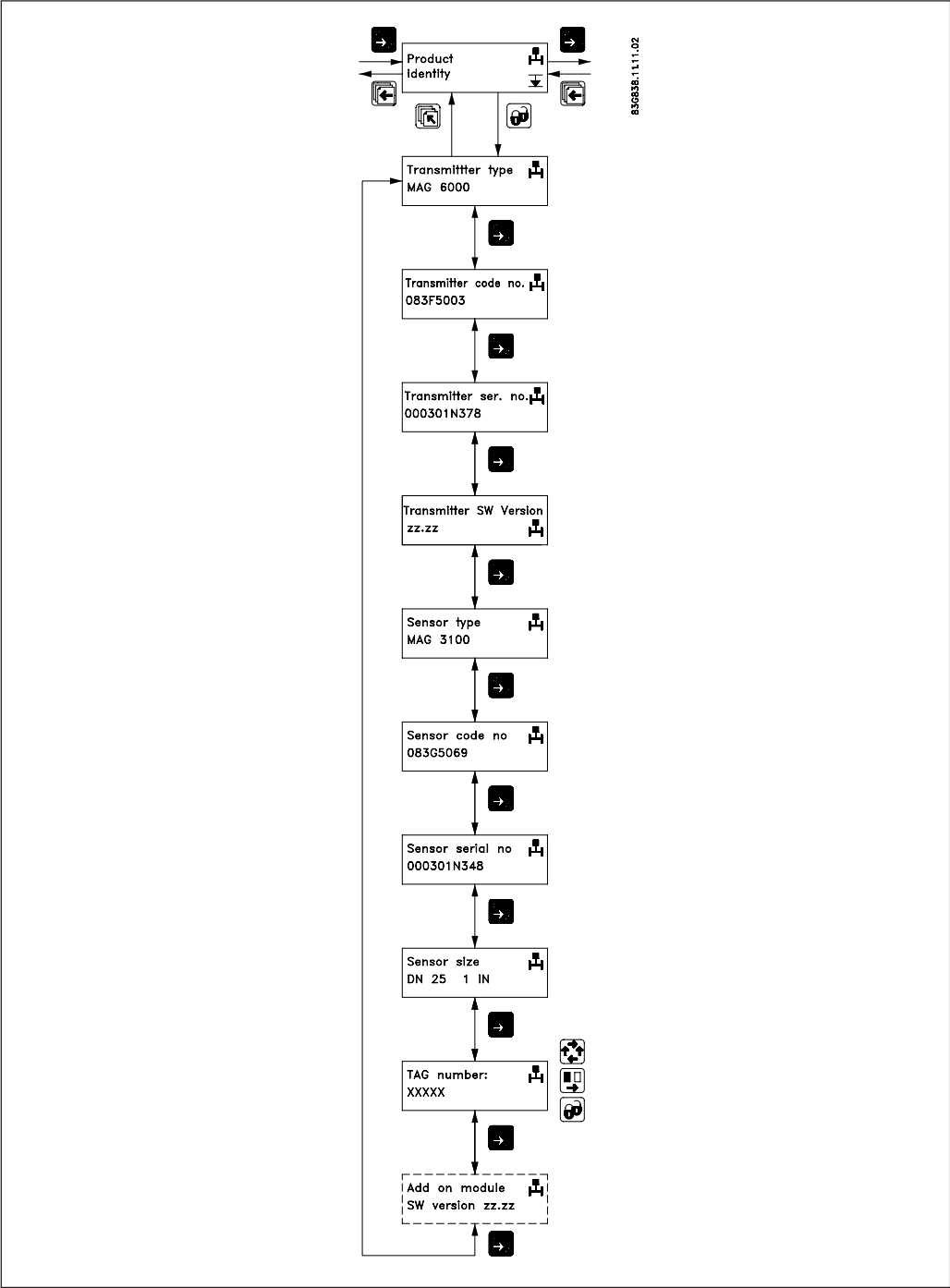
The two lower lines are for individual operator information. Information which the operator can scroll through with the forward key .

- A closed lock key  in the operator menu setup, means that the menu is enabled when viewing the operator menu.
- An open lock key symbol , means that the menu is not available in the operator menu.

The middle line can either be used as a heading “Text line” for the lower line, or as a flow-reading. A flow reading can be individually selected for each menu.

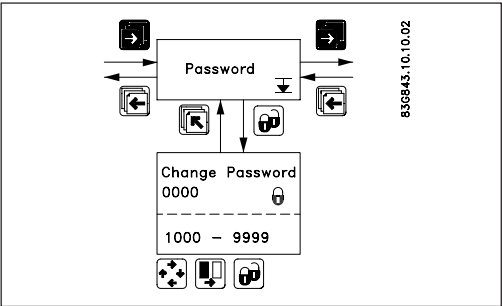
The lower line may be used for an additional flow reading to the reading already available in the upper line.

8.4.10  
Product identity  
(Read only)



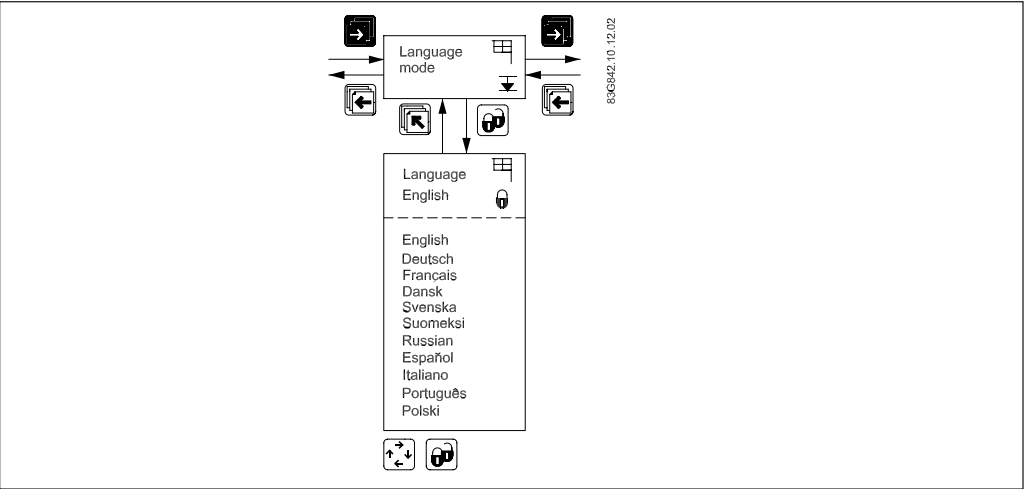
Software version of add-on module is only available if the add-on module has been installed.

8.4.11  
Change password



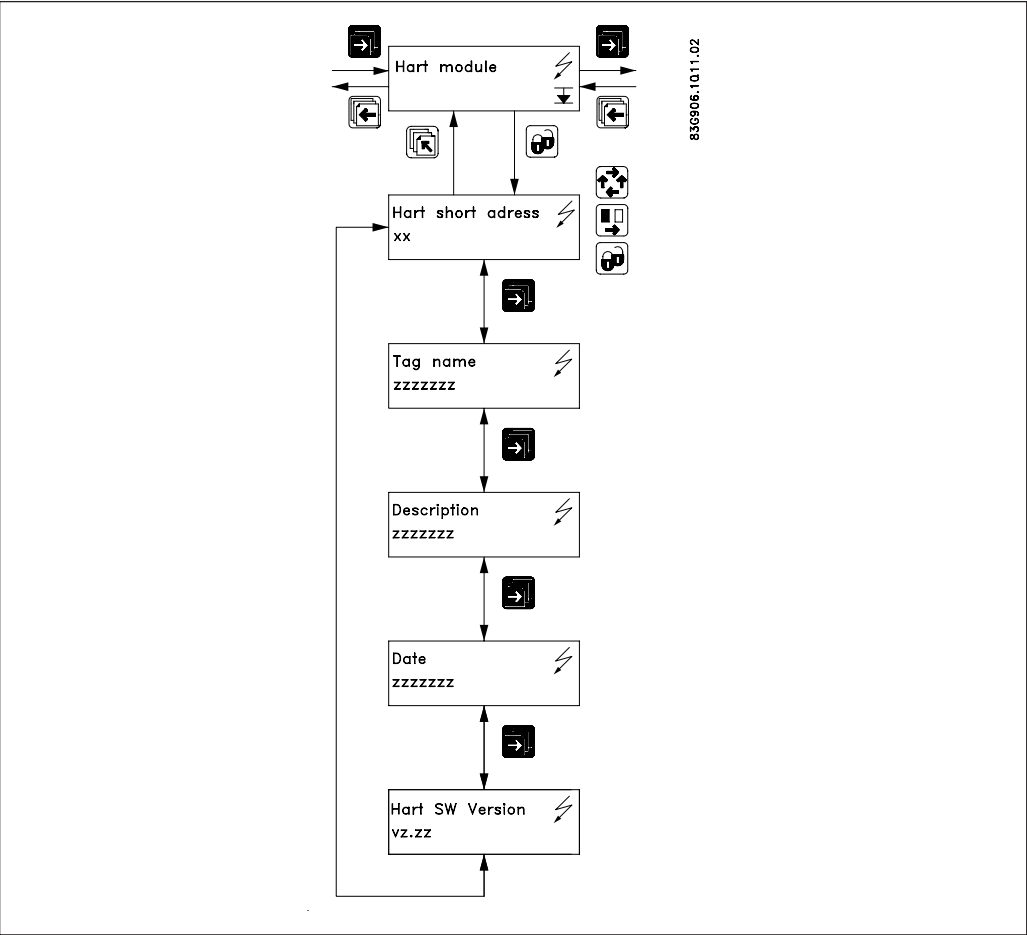
If you have forgotten your password please refer to 8.2.1 on how to reset your password back to factory setting, 1000.

8.4.12  
Language mode



Used to select language.

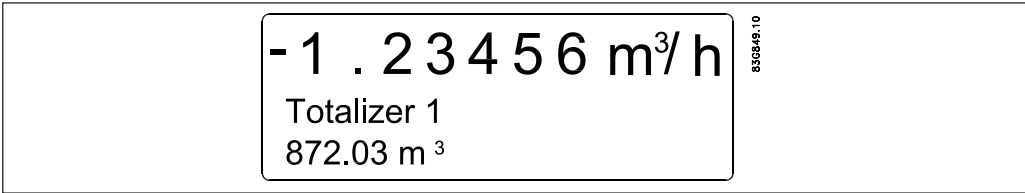
8.4.13  
HART® communication  
MAG 5000 HART or as  
add-on module



8.5.1

Operator menu

Flow rate



The 1<sup>st</sup> display line is always active and shows the value enabled in the operator menu setup.

- Flow rate
- Totalizer 1
- Totalizer 2

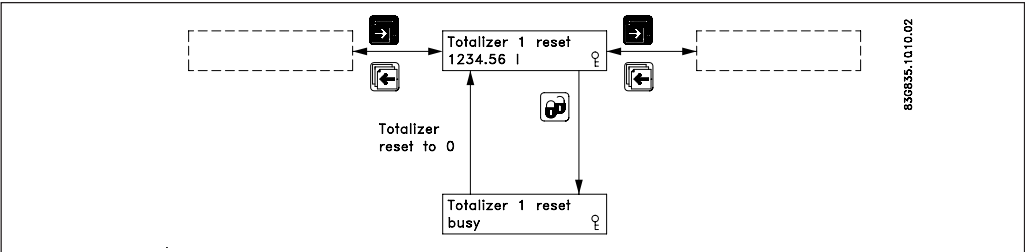
The 2<sup>nd</sup> and 3<sup>rd</sup> display lines are individually set in the operator menu. The page forward key steps through the enabled settings.

- Flow rate
- Totalizer
- Totalizer reset
- Batch control
- Batch cycle counter
- Batch cycle counter reset
- Pipe size
- Sensor type
- Pending errors
- Status log
- Tag No.

8.5.2

Totalizer reset

Totalizer

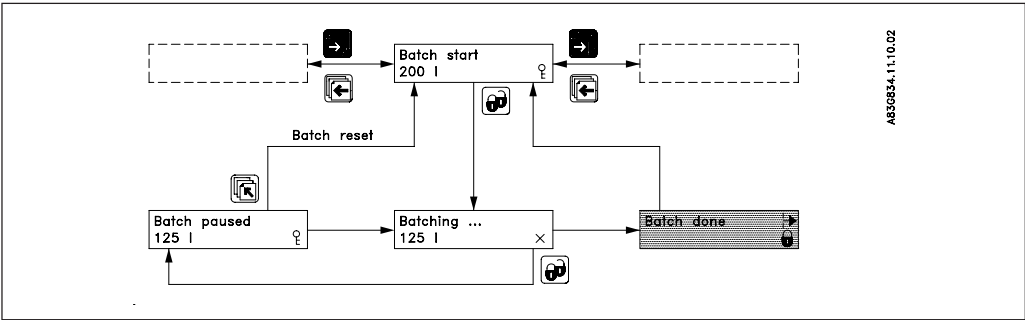


A totalizer is reset by pressing the lock key when the corresponding totalizer reset window is open.

8.5.3

Batch

(Only available on  
MAG 6000)



A batch can be started, paused or stopped from the operator menu, in addition to the externally operated batch control. The batch is controlled using the lock and the top up keys.

The lock key :

- Starts the batch
- Holds the batch (pause) when pressed during batching
- Restarts the batch to continue when pressed during a pause.

The top up key resets a batch completely during a pause.

Batch cycle counter

The accumulated number of performed batches can be viewed when enabled in the operator menu setup, please refer to 8.4.9.

Batch cycle counter reset

The batch cycle counter is reset by pressing the lock key in the “batch cycle counter reset” menu.



## 8.6.1

## Factory settings/available settings

The transmitter is delivered with factory settings ready to measure the actual flow.

Parameter	Factory settings	Available settings
<b>Password</b>		
Default value	1000	
Password	1000	1000 - 9999
<b>Basic settings</b>		
Flow direction	Positive	Positive, negative
$Q_{\max.}$ (1+2)		
- Volume units	Dim. dependent	m <sup>3</sup> , ml, l, kl, hl, MI, ft <sup>3</sup> , in <sup>3</sup> , US G, US kG, US MG, UK G, UK MG, US BBL
-	Time units	Dim. dependent    Sec., min., hour, day
Totalizer 1	Forward	Forward, reverse, net
- Totalizer 1 units	Dim. dependent	m <sup>3</sup> , ml, l, kl, hl, MI, ft <sup>3</sup> , in <sup>3</sup> , US G, US kG, US MG, UK G, UK MG, US BBL
Totalizer 2	Reverse	Forward, reverse, net
- Totalizer 2 units	Dim. dependent	m <sup>3</sup> , ml, l, kl, hl, MI, ft <sup>3</sup> , in <sup>3</sup> , US G, US kG, US MG, UK G, UK MG, US BBL
Low flow cut-off	1.5 %	0 - 9.9 %
Empty pipe	Off	Off, on
Error level	Warning	Fatal, permanent, warning
<b>Output</b>		
Current output	Off	On/off, uni-/bidirectional, 0/4 - 20 mA
- Direction	Uni-directional	Uni-/bidirectional
- Function	4-20 mA	0-20 mA, 4-20 mA, 4-20 mA + alarm
- Time constant	5 s	0.1 - 30 s
Digital output	Pulse	Error, direction/limit, batch <sup>1)</sup> , frequency, pulse, error no., off
Relay output	Error	Error, direction/limit, cleaning, error No., off
Direction/limit switch	Off	1 set point/2 set points, - 100 - 100%
- Hysteresis	5%	0.0 - 100%
Batch <sup>1)</sup>	Off	
- Batch quantity	0	Dim. dependent
- Batch compensation	0	-100 - 100 m <sup>3</sup>
- Batch counter	Down	Up/down
- Time constant	0.1 s	0.1 - 30 s
Frequency	Off	500 Hz, 1 kHz, 5 kHz, 10 kHz
- Time constant	5 s	0.1 - 30 s
Pulse	On	
- Pulse polarity	Positive	Positive/negative
- Pulse width	66 ms	64 µs, 130 µs, 260 µs, 510 µs, 1.0 ms, 2.0 ms, 4.1 ms, 8.2 ms, 16 ms, 33 ms, 66 ms, 130 ms, 260 ms, 520 ms, 1.0 s, 2.1 s, 4.2 s.
- Volume/pulse	Dim. dependent	Dim. dependent
- Time constant	0.1 s	0.1 - 30 s
Electrode cleaning	Off	Off/cleaning
- Cleaning cycle time	24 h	1 - 240 h
<b>External input</b>		
External input	Off	Batch, reset totalizer, freeze output, forced output, off
- Batch		Start, hold/continue, stop, $Q_{\max.}$ 2
<b>Sensor characteristics</b>		
Correction factor	1	0.85 - 2.00
<b>Language</b>	English	English, German, French, Danish, Swedish, Finnish, Spanish, Russian, Italian, Portuguese and Polish
<b>Operator menu</b>		
Primary field	Flow rate	Flow rate, Totalizer 1, Totalizer 2
Title/subtitle line	Flow rate, Totalizer 1, totalizer 2, totalizer 1 reset, totalizer 2 reset, error pending	Flow rate, Flow rate %, $Q_{\max.}$ , Totalizer 1, Totalizer 2, Totalizer 1 reset, Totalizer 2 reset, Batch start/paused/stop, Batch cycle counter, Batch cycle counter reset, Sensor size, Sensor type, Error pending, Status log, Tag No.

<sup>1)</sup> Batch is available on MAG 6000 only

### 8.6.2

Dimension dependent  
factory settings  
MAG 5000 and  
MAG 6000

MAG 1100

MAG 3100  
(ANSI #150, ANSI#300  
and AWWA flanges)

[inches]	Q <sub>max.</sub>						Volume/ pulse	Pulse unit	Totalizer unit
	fac.set.	MAG 5100 W		MAG 1100, 3100, 3100 W		unit			
1/12	0.13	-	-	0.01717	0.69	US GPM	1	US G	US G
1/8	0.30	-	-	0.02817	1.12	US GPM	1	US G	US G
1/4	1.5	-	-	0.11	4.4	US GPM	1	US G	US G
3/8	4.0	-	-	0.31	12.4	US GPM	1	US G	US G
1/2	10	-	-	0.7	28.0	US GPM	1	US G	US G
1	25	-	-	1.9	77.8	US GPM	1	US G	US G
1 1/2	60	-	-	5.3	198.1	US GPM	1	US G	US G
2	100	-	-	7.9	308.2	US GPM	1	US G	US G
2 1/2	160	-	-	13.2	523.9	US GPM	1	US G	US G
3	250	-	-	20.3	792.5	US GPM	1	US G	US G
4	400	-	-	31.3	1,241.6	US GPM	1	US G	US G
1/2	10	-	-	0.7	28.0	US GPM	1	US G	US G
1	25	1.9	77.8	1.9	77.8	US GPM	1	US G	US G
1 1/2	60	5.3	198.1	5.3	198.1	US GPM	1	US G	US G
2	100	7.0	277.4	7.9	308.2	US GPM	1	US G	US G
2 1/2	160	11.0	440.3	13.2	523.9	US GPM	1	US G	US G
3	250	17.6	704.5	20.3	792.5	US GPM	1	US G	US MG
4	400	27.7	1,100.7	31.3	1,241.6	US GPM	1	US G	US MG
5	600	44.0	1,761.1	48.9	1,941.6	US GPM	1	US G	US MG
6	900	70.4	2,773.8	70.4	2,800.2	US GPM	1	US G	US MG
8	1,500	110.1	4,402.8	124.6	4,975.2	US GPM	1	US G	US MG
10	2,500	176.1	7,044.5	194.6	7,779.8	US GPM	1	US G	US MG
12	3,500	277.4	11,007.1	280.5	11,200.8	US GPM	1	US G	US MG
14	4,500	381.3	15,247.0	381.3	15,247.0	US GPM	1	US G	US MG
16	6,000	498.0	19,914.0	498.0	19,914.0	US GPM	1	US G	US MG
18	7,500	630.5	25,206.2	630.5	25,206.2	US GPM	1	US G	US MG
20	9,500	778.4	31,119.2	778.4	31,119.2	US GPM	1	US G	US MG
24	13,500	1,120.5	44,812.0	1,120.5	44,812.0	US GPM	10	US G	US MG
28	18,500	1,525.1	60,996.9	1,525.1	60,996.9	US GPM	10	US G	US MG
30	21,000	1,751.0	70,022.7	1,751.0	70,022.7	US GPM	10	US G	US MG
32	24,000	1,991.8	79,669.3	1,991.8	79,669.3	US GPM	10	US G	US MG
36	30,000	2,522.8	100,833.7	2,522.8	100,833.7	US GPM	10	US G	US MG
40	37,000	3,112.8	124,485.7	3,112.8	124,485.7	US GPM	10	US G	US MG
42	37,000	3,112.8	124,485.7			US GPM	10	US G	US MG
44	45,000	3,765.7	150,625.3	3,765.7	150,625.3	US GPM	10	US G	US MG
48	53,000	4,482.1	179,261.4	4,482.1	179,261.4	US GPM	10	US G	US MG
54	73,000	-	-	6,100.1	243,991.8	US GPM	1000	US G	US MG
60	84,000	-	-	7,002.7	280,095.0	US GPM	1000	US G	US MG
66	95,000	-	-	7,967.4	318,685.9	US GPM	1000	US G	US MG
72	120,000	-	-	10,083.8	403,334.8	US GPM	1000	US G	US MG
78	140,000	-	-	12,449.0	497,947.2	US GPM	1000	US G	US MG

### 8.6.3

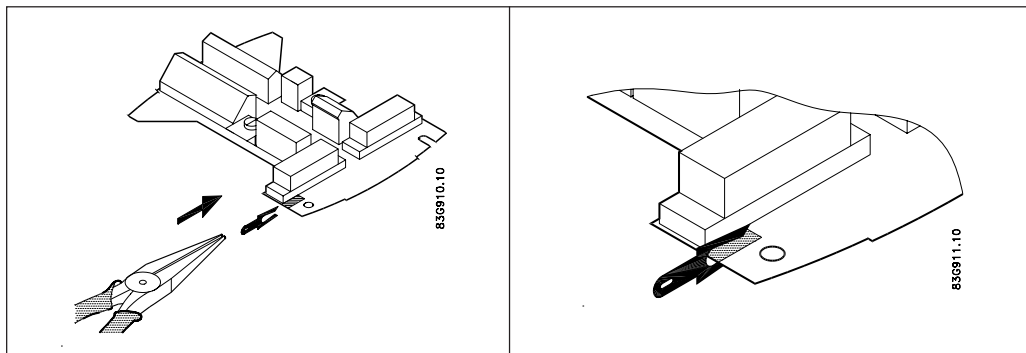
Dimension dependent  
batch and pulse output  
settings

	Volume/pulse or batch quantity	
	US G min.	US G max.
1/12	0.00000095	24
1/8	0.00000156	40
1/4	0.00000634	164
3/8	0.00001717	454
1/2	0.0000388	1,019
1	0.0000144	2,826
1 1/2	0.000277	7,264
2	0.000433	11,333
2 1/2	0.000732	19,152
3	0.00111	29,058
4	0.00173	47,022
5	0.0027	70,798
6	0.0039	101,970
8	0.0069	181,222
10	0.0011	283,192
12	0.016	407,881
14	0.021	555,289
16	0.028	725,152
18	0.035	917,733
20	0.043	1,133,034
24	0.062	1,631,791
28	0.085	2,220,894
32	0.110	2,900,873
36	0.140	3,671,199
40	0.173	4,532,400
48	0.249	6,526,635
78	0.692	181,129,860

#### 8.6.4 MAG 6000 CT settings

Setting primary operating parameters such as  $Q_{\max.}$ , low flow cut-off, units, approvals, etc. is blocked during normal operation. See menu setup.

These settings are made in connection with commissioning or calibration by mounting a hardware key on solder terminals of the connection plate of the transmitter. When the key is mounted, the terminals are shorted, providing access to all menu items. When the key is removed, the primary settings are blocked in accordance with the requirements in the authorisation.



#### Internal totalizers

Depending on type of approval it is possible to reset the internal totalizers. The type of approval is selected in the reset menu, with the hardware key mounted. It is possible to select between:

- Hot/cold water
- Other liquids

Resetting of totalizers by electrical input is not possible.

##### **Hot/cold water**

- Totalizer 1 is allocated to forward flow (cannot be reset).
- Totalizer 2 is allocated to reverse flow (cannot be reset).

##### **Other liquids**

Both totalizer 1 and totalizer 2 are allocated to measure the net forward flow, i.e. any reverse flow will make the totalizers count backwards.

- Totalizer 1 is consecutive and cannot be reset.
- Totalizer 2 can be reset if the flow velocity in the meter pipe is  $<0.75$  ft./s. When the totalizer is reset, the pulse output register will also be reset.

#### Output

- When selecting hot water, the output settings are not allowed and menu will not be shown on display.
- When selecting cold water or other liquids, all output settings can be changed.

8.7.1

Error handling

Error system

The transmitter system is equipped with an error and status log system with 4 groups of information.

- Information without a functional error involved
- Warnings which may cause malfunction in the application. The cause of the error may disappear on its own
- Permanent errors which may cause malfunction in the application. The error requires an operator
- Fatal error which is essential for the operation of the flowmeter

2 menus are available in service and operator menus for registration of information and errors

- Error pending
- Status log

Error pending

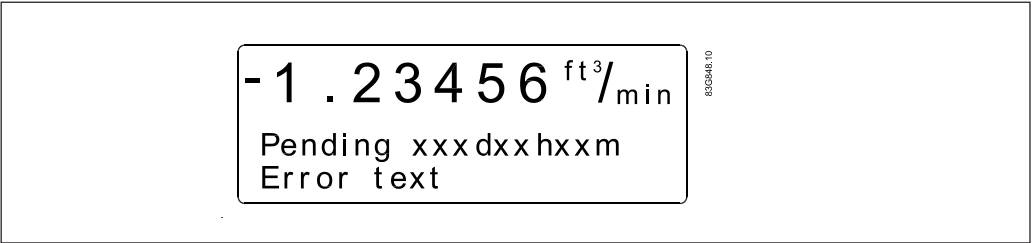
The first 9 standing errors are stored in “error pending”. When an error is removed it is removed from “error pending”.

The acceptance level for “error pending” can be individually configured to a particular application. The acceptance level is set in the “basic settings” in the transmitter setup menu.

Acceptance levels

- Fatal error: Fatal errors are registered as errors
- Permanent errors: Permanent and fatal errors are registered as errors
- Warning (Default value): Warnings, permanent and fatal errors are registered as errors

The error information is displayed in the title and subtitle line. The title line will show the time since occurrence of error. The subtitle line will flash between an error text and a remedy text. The error text will indicate type of error (I, W, P or F), error No. and error text. The remedy text will inform the operator of the action to take to remove the error.



Status Log

Like “error pending” except that information, warnings, permanent and fatal errors is always stored in the “status log”. The “status log” stores the latest 9 messages received/registered during the last 180 days.

Alarm field

The alarm field on the display will always flash with an error pending.

Error output

The digital and relay output can individually be activated error by error (error level). The relay output is default selected to error level. An output can also be selected to activate on a single error number. The alarm field, error output and error pending always operate together. The analog output turns to a 1 mA level when in the 4-20 mA mode.

Operator menu

Error pending and status log are as default enabled in the operator menu.

## 8.7.2

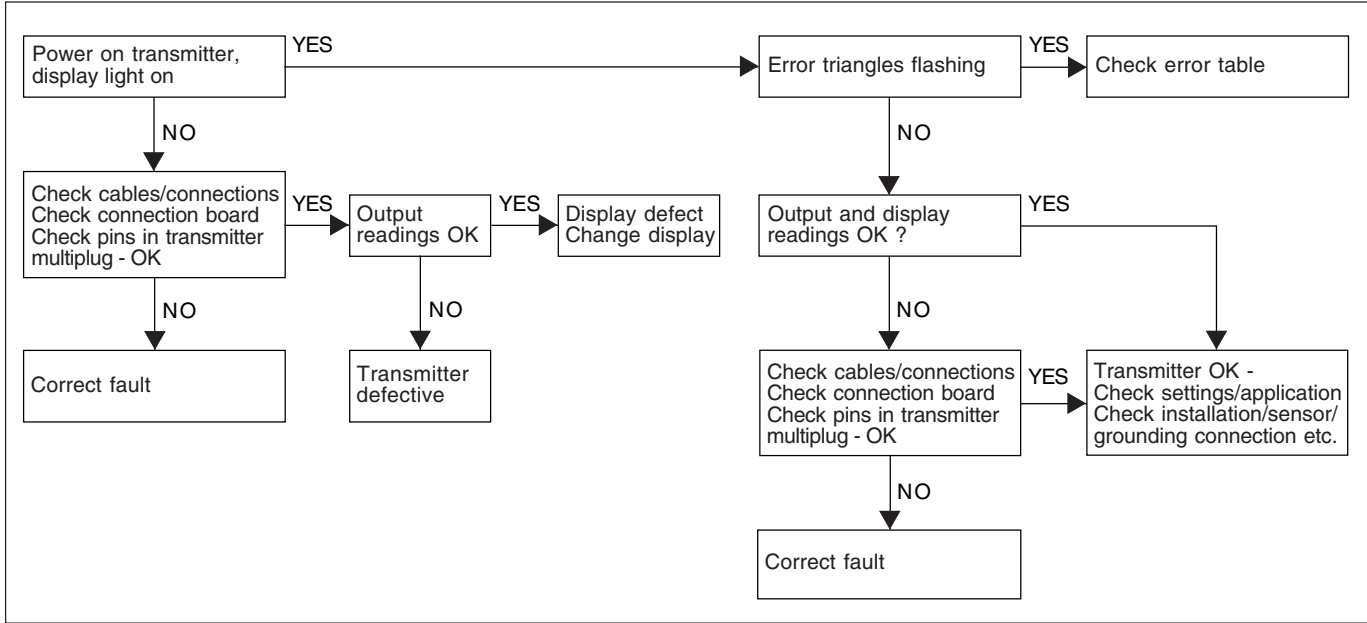
## List of error numbers

Error No.	Error text Remedy text	#Comment	Outputs status	Input status
1	I1 - Power on OK	Power on has happened	Active	Active
2	I2 - Add-on module Applied	A new module has been applied to the system	Active	Active
3	I3 - Add-on module Install	An add-on module is defect or has been removed. This can be an internal add-on module	Active	Active
4	I4 - Param. corrected OK	A less vital parameter in the transmitter has been re- placed by its default value	Active	Active
20	W20 - Totalizer 1 Reset manually	During initialisation the check of the saved totalizer value has failed. It is not possible to rely on the saved totalizer value anymore. The totalizer value must be reset manually in order to rely on future readings	Active	Active
20	W20 - Totalizer 2 Reset manually	During initialisation the check of the saved totalizer value has failed. It is not possible to rely on the saved totalizer value anymore. The totalizer value must be reset manually in order to rely on future readings	Active	Active
21	W21 - Pulse overflow Adj. pulse settings	Actual flow is too big compared with pulse width and volume/pulse	Reduced pulse width	Active
22	W22 - Batch timeout Check installation	Duration of batching has exceeded a predefined max. time	Batch out- put on zero	Active
23	W23 - Batch overrun Check installation	Batch volume has exceeded a predefined maximum overrun volume	Batch out- put on zero	Active
24	W24 - Batch neg. flow Check flow direction	Negative flow direction during batch	Active	Active
30	W30 - Overflow Adj. Q <sub>max.</sub>	Flow is above Q <sub>max.</sub> settings	Max. 120 %	Active
31	W31 - Empty pipe	Pipe is empty	Zero	Active
40	P40 - SENSORPROM® Insert/change	SENSORPROM® unit not installed	Active	Active
41	P41 - Parameter range Switch off and on	A parameter is out of range. The parameter could not be replaced by its default value. The error will dis- appear at the next power-on	Active	Active
42	P42 - Current output Check cables	Current loop is disconnected or the loop resistance is too big	Active	Active
43	P43 - Internal error Switch off and on	Too many errors occurred at the same time Some errors are not detected correctly	Active	Active
44	P44 - CT SENSORPROM®	SENSORPROM® unit has been used as CT version	Active	Active
60	F60 - CAN comm. error Transmitter/AOM	CAN bus communication error. An add-on module, the display module or the transmitter is defect	Zero	Inactive
61	F61 - SENSORPROM® error Replace	It is not possible to rely on the data in SENSOR- PROM® unit anymore	Active	Active
62	F62 - SENSORPROM® ID Replace	The SENSORPROM® unit ID does not comply with the product ID. The SENSORPROM® unit is from another type of product MASSFLO®, SONOFLO® etc.	Zero	Inactive
63	F63 - SENSORPROM® Replace	It is not possible to read from the SENSORPROM® unit anymore.	Active	Active
70	F70 - Coil current Check cables	Coil excitation has failed	Active	Active
71	F71 - Internal error Replace transmitter	Internal conversion error in ASIC	Active	Active

**9. Service** Often problems with unstable/wrong measurements occur due to insufficient/wrong grounding or potential equalization. Please check connection. If OK, the SITRANS F M MAGFLO® transmitter can be checked as described under 9.1 and sensor under 9.3.

**9.1 Transmitter check list** When checking SITRANS F M MAGFLO® installations for malfunction the easiest method to check the transmitter is to replace it with another MAG 5000/6000 transmitter with a similar power supply.  
A replacement can easily be done as all settings are stored in and downloaded from the SENSORPROM® unit - no extra settings need to be made.

If no spare transmitter is available - then check transmitter according to check table.



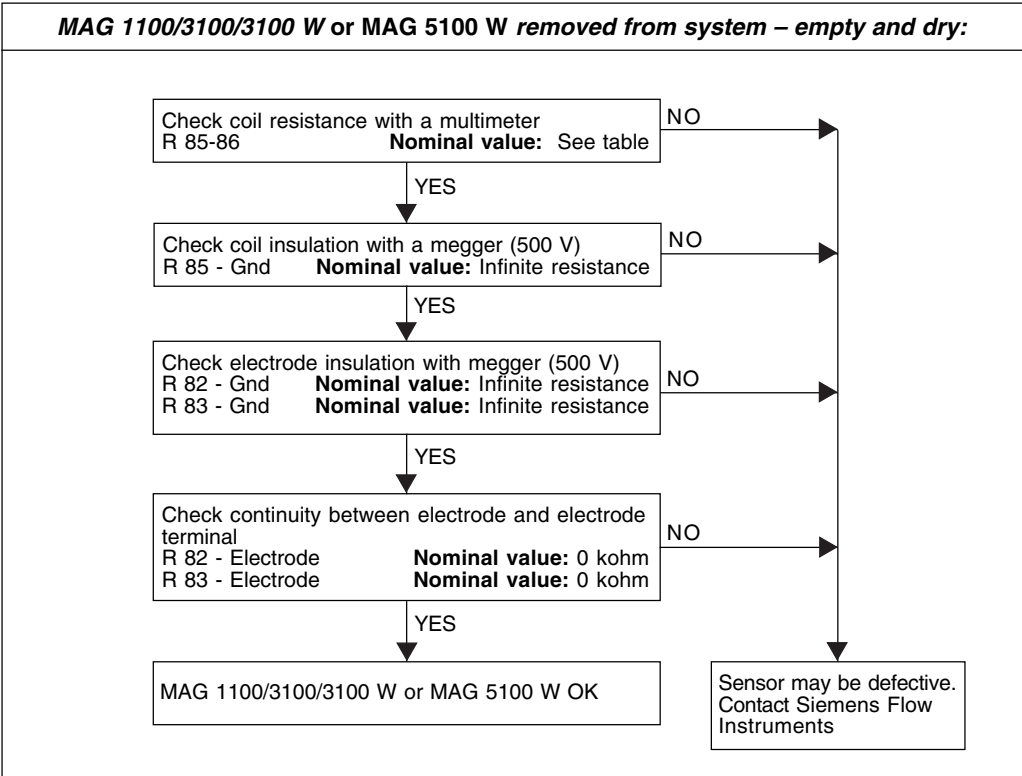
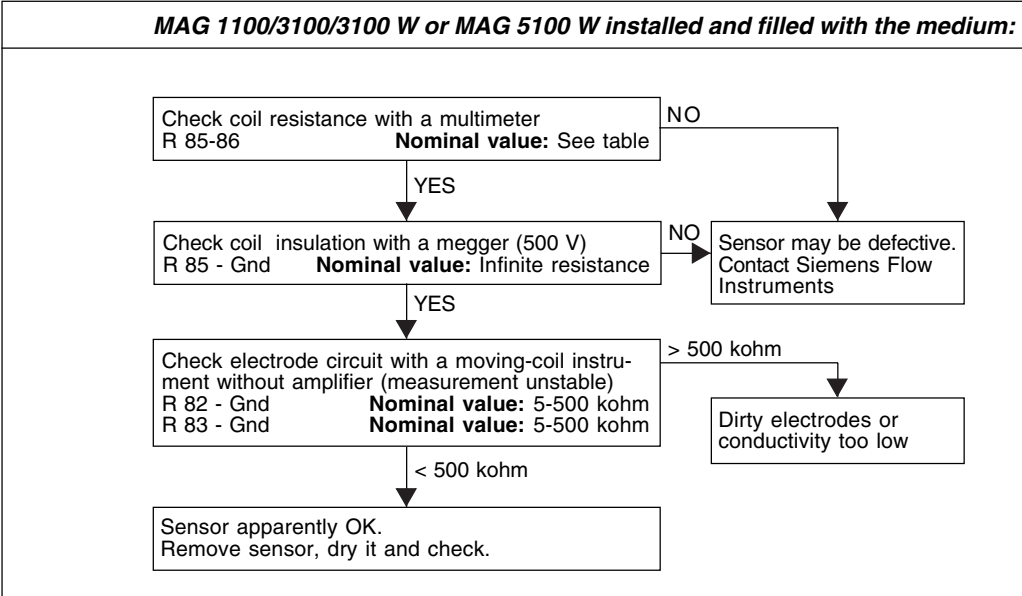
## 9.2 Trouble shooting MAG 5000 and MAG 6000

Symptom	Output signals	Error code	Cause	Remedy
Empty display	Minimum		1. No power supply	Power supply Check MAG 5000/6000 for bended pins on the connector
			2. MAG 5000/6000 defective	Replace MAG 5000/6000
No flow signal	Minimum		1. Current output disabled	Turn on current output
			2. Digital output disabled	Turn on digital output
			3. Reverse flow direction	Change direction
		F70	Incorrect or no coil current	Check cables/connections
		W31	Measuring pipe empty	Ensure that the measuring pipe is full
		F60	Internal error	Replace MAG 5000/6000
	Undefined	P42	1. No load on current output 2. MAG 5000/6000 defective	Check cables/connections Replace MAG 5000/6000
		P41	Initializing error	Switch off MAG 5000/6000, wait 5 s and switch on again
Indicates flow with no flow in pipe	Undefined		Measuring pipe empty	Select empty pipe cut-off
			Empty pipe cut-off is OFF	Ensure that the measuring pipe is full
			Electrode connection missing/ electrode cable is insufficiently screened	Ensure that electrode cable is connected and sufficiently screened
Unstable flow signal	Unstable		1. Pulsating flow	Increase time constant
			2. Conductivity of medium too low	Use special electrode cable
			3. Electrical noise potential between medium and sensor	Ensure sufficient potential equalization
			4. Air bubbles in medium	Ensure medium does not contain air bubbles
			5. High concentration of particles or fibres	Increase time constant
Measuring error	Undefined		Incorrect installation	Check installation
		P40	No SENSORPROM® unit	Install SENSORPROM® unit
		P44	CT SENSORPROM® unit	Replace SENSORPROM® unit or reset SENSORPROM® unit with MAG CT transmitter
		F61	Deficient SENSORPROM® unit	Replace SENSORPROM® unit
		F62	Wrong type of SENSORPROM® unit	Replace SENSORPROM® unit
		F63	Deficient SENSORPROM® unit	Replace SENSORPROM® unit
	Maximum	F71	Loss of internal data	Replace MAG 5000/6000
		W30	Flow exceeds 100% of Q <sub>max</sub> .	Check Q <sub>max</sub> . (Basic Settings)
		W21	Pulse overflow <ul style="list-style-type: none"><li>• Volume/pulse too small</li><li>• Pulse width too large</li></ul>	Change volume/pulse Change pulse width
Measuring approx. 50%			Missing one electrode connection	Check cables
Loss of totalizer data	OK	W20	Initializing error	Reset totalizer manually
##### Signs in display	OK		Totalizer roll over	Reset totalizer or increase totalizer unit

9.3  
Check list MAG sensor

**ATTENTION!**  
If there is leakage from MAG 1100/3100/3100 W or MAG 5100 W and the unit has been used to measure inflammable/explosive liquids, there might be a risk of explosion when checking with a megger.

Disconnect all leads to MAG 1100/3100/3100 W or MAG 5100 W





## 9.4

## Coil resistance table

Inches	Coil resistance						
	MAG 1100	MAG 3100		MAG 3100 W		MAG 5100 W	
	Resistance	Resistance	Tolerance	Ohms	Tolerance	Ohms	Tolerance
$\frac{1}{12}$	104 $\Omega$ +/- 5	104					
$\frac{1}{8}$	104 $\Omega$ +/- 5	104					
$\frac{1}{4}$	98 $\Omega$ +/- 4	104					
$\frac{3}{8}$	98 $\Omega$ +/- 4	104					
$\frac{1}{2}$ <sup>1)</sup>	98 $\Omega$ +/- 4	104					
1	98 $\Omega$ +/- 4	104	+/- 2	104	+/- 2	104	+/- 2
$1\frac{1}{2}$	98 $\Omega$ +/- 4	92	+/- 2	92	+/- 2	92	+/- 2
2	98 $\Omega$ +/- 4	92	+/- 2	92	+/- 2	124	+/- 4
$2\frac{1}{2}$	98 $\Omega$ +/- 4	100	+/- 2	100	+/- 2	127	+/- 4
3	98 $\Omega$ +/- 4	94	+/- 2	94	+/- 2	126	+/- 4
4	98 $\Omega$ +/- 4	92	+/- 2	92	+/- 2	125	+/- 4
5		92	+/- 2	92	+/- 2	126	+/- 4
6		94	+/- 2	94	+/- 2	116	+/- 4
8		90	+/- 2	90	+/- 2	109	+/- 4
10		92	+/- 2	92	+/- 2	104	+/- 4
12		100	+/- 2	100	+/- 2	108	+/- 4
14		112	+/- 2	112	+/- 2	112	+/- 2
16		100	+/- 4	100	+/- 4	100	+/- 4
18		108	+/- 4	108	+/- 4	108	+/- 4
20		122	+/- 4	122	+/- 4	122	+/- 4
24		115	+/- 4	114	+/- 4	114	+/- 4
28		128	+/- 4	112	+/- 4	112	+/- 4
30		133					
32		128	+/- 4	127	+/- 4	127	+/- 4
36		131	+/- 4	93	+/- 4	93	+/- 4
40		131	+/- 4	103	+/- 4	103	+/- 4
44		126					
48		130	+/- 4	124	+/- 4	124	+/- 4
54		130					
60		124					
66		133					
72		133					
78		147					

<sup>1)</sup> On MAG 1100  $\frac{1}{2}$ " produced as from May 1999 the coil resistance must be 86 ohm, +/- 4 ohm.

All resistance values are at 7 °F.

The resistance changes proportionally 0.22 %/°F.

**10. Ordering**

Please look on our homepage <http://www.siemens.com/flow> under "Product Selector".



We have checked the contents of this manual for agreement with the hardware and software described. Since deviations cannot be precluded entirely, we cannot guarantee full agreement. However, the data in this manual are reviewed regularly and any necessary corrections included in subsequent editions. Suggestions for improvement are always welcomed.

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